

# CS3-PR PROCESS Indicator (24x48)

Miniature Indicator(24x48mm)

## DESCRIPTION

CS3-PR Process Indicator has been designed in miniature size(24 x 48mm), and provide high accuracy 0.04% measurement, display and communication of DC signal 0~10V and 4(0)~20mA.

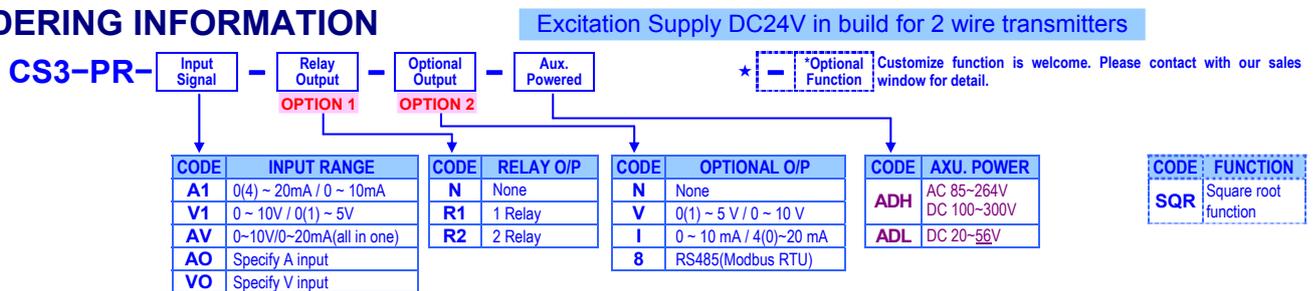
They are also to build 2 Relay outputs, 1 External Control Input, 1 Analogue output or 1 RS485(Modbus RTU Mode) interface with versatile functions such as control, alarm, re-transmission or communication.



## FEATURE

- Measuring linear signal 0~10V / 0(4)~20mA(with Square Root function) in one controller
- 2 relay can be programmed individual to be a Hi / Lo / Hi Latch / Lo Latch energized with Start Delay / Hysteresis / Energized & De-energized Delay functions, or to be a remote control.
- Analogue output or RS 485 communication port available in option
- 1 external control input can be programmed to be Relative PV(Tare) / PV Hold / DI (remote monitoring) / Reset for Maximum or Minimum Hold / Reset for Relay Energized Latch....
- CE Approved

## ORDERING INFORMATION



## TECHNICAL SPECIFICATION

Input			
Input Range	Input Impedance	Input Range	Input Impedance
Voltage 0 ~ 10 V	≥ 1M ohm	Current 4(0)~20 mA	250 ohm

►The Meter can be 0~10V and 0~20mA in one unit, according to connection #11 or #12

- Calibration:** Digital calibration by front key
- A/D converter:** 16 bits resolution
- Accuracy:** ≤± 0.04% of FS ± 1C;
- Sampling rate:** 15 cycles/sec
- Response time:** ≤100 m-sec.(when the AvG = "1") in standard
- Input type:** 0~10V / 0~5V / 1~5V / 0~10mA / 0~20mA / 4~20mA programmable for coding AV(option)
- Input range:** Input High and Low programmable  
**R.H :** Settable range: 0.00~100.00% of input range  
**R.L :** Settable range: 0.00~100.00% of input range

- Display & Functions**
- LED:** Numeric: 5 digits, 0.4"(10.0mm)H red high-brightness LED  
 Relay output indication: 2 square red LED  
 RS 485 communication: 1 square orange LED  
 E.C.I. function indication: 1 square green LED  
 -19999~29999;
- Display range:** L.S.C : Low Scale; Settable range: -19999~+29999  
 H.S.C : High Scale; Settable range: -19999~+29999
- Scaling function:** Programmable from 0 / 0.0 / 0.00 / 0.000 / 0.0000
- Decimal point:** Selectable for differential pressure transducers
- Square root function:** 0.0FL, when input is over 20% of input range Hi  
 -0.0FL, when input is under -20% of input range Lo  
 Maximum and Minimum value storage during power on.
- Over range indication:** PV / Max(Mini) Hold / RS 485 Programmable
- Under range indication:** Up key can be set to be a function as ECI.
- Max / Mini recording:** Settable range: -19999~29999 counts
- Display functions:** P.u.P.r.o : Settable range: -19999~+29999  
 P.u.S.P.n : Settable range: -19999~+29999
- Front key functions:** Settable range: -19999~29999 counts
- Low cut:** Settable range: -19999~+29999
- Digital fine adjust:** Settable range: -19999~+29999

### Reading Stable Function

- Average:** Settable range: 1~99 times
- Moving average:** Settable range: 1(None)~10 times
- Digital filter:** Settable range: 0(None)/1~99 times

### Control Functions(option)

- Set-points:** Two set-points
- Control relay:** Two relays, FORM-C, 1A/230Vac, 3A/115V
- Relay energized mode:** Energized levels compare with set-points:  
 Hi / Lo / Hi.HLD / Lo.HLD; programmable
- Energizing functions:** Start delay / Energized & De-energized delay / Hysteresis / Energized Latch
- DO function:** Energized by RS485 command of master.
- Start band:** (Minimum level for Energizing): 0~9999counts
- Start delay time:** 0.00.0~9(Minutes):59.9(Second)
- Energized delay time:** 0.00.0~9(Minutes):59.9(Second)
- De-energized delay time:** 0.00.0~9(Minutes):59.9(Second)
- Hysteresis:** 0~5000 counts

### External Control Inputs(ECI)

- Input mode:** 1 ECI points, Contact or open collect input, Level trigger
- Functions:** Relative PV (Tare) / PV Hold / Reset for Max or Mini. Hold / DI / Reset for Relay Energized latch
- Debouncing time:** Settable range 5 ~255 x (8m seconds)

### Analogue output(option)

- Accuracy:** ≤± 0.1% of F.S.; 16 bits DA converter
- Ripple:** ≤± 0.1% of F.S.
- Response time:** ≤100 m-sec. (10~90% of input)
- Isolation:** AC 1.5 KV between input and output
- Output range:** Specify either Voltage or Current output in ordering  
 Voltage: 0~5V / 0~10V / 1~5V programmable  
 Current: 0~10mA / 0~20mA / 4~20mA programmable
- Output capability:** Voltage: 0~10V; ≥ 1000Ω;  
 Current: 4(0)~20mA; ≤ 600Ω max

**Functions:** **RaHS** (output range high): Settable range: -19999~29999  
**RaLS** (output range Low): Settable range: -19999~29999  
**RaHL** (output High Limit): 0.00~110.00% of output High  
**RaPr**: Settable range: -38011~+27524  
**RaSP**: Settable range: -38011~+27524

**Digital fine adjust:**

**RS 485 Communication(option)**

**Protocol:** Modbus RTU mode  
**Baud rate:** 1200/2400/4800/9600/19200/38400 programmable  
**Data bits:** 8 bits  
**Parity:** Even, odd or none (with 1 or 2 stop bit) programmable  
**Address:** 1 ~ 255 programmable  
**Remote display:** to show the value from RS485 command of master  
**Distance:** 1200M  
**Terminate resistor:** 150Ω at last unit.

**Electrical Safety**

**Dielectric strength:** AC 1.5 KV for 1 min, Between Power / Input / Output / Case  
**Insulation resistance:** ≥100M ohm at 500Vdc, Between Power / Input / Output  
**Isolation:** Between Power / Input / Relay / Analogue / RS485 / E.C.I.  
**EMC:** EN 55011:2002; EN 61326:2003  
**Safety(LVD):** EN 61010-1:2001

**Environmental**

**Operating temp.:** 0~60 °C  
**Operating humidity:** 20~95 %RH, Non-condensing  
**Temp. coefficient:** ≤100 PPM/°C  
**Storage temp.:** -10~70 °C  
**Enclosure:** Front panel: IEC 529 (IP52); Housing: IP20

**Mechanical**

**Dimensions:** 48mm(W) x 24mm(H) x 102mm(D)  
**Panel cutout:** 44mm(W) x 22.5mm(H)  
**Case material:** ABS fire-resistance (UL 94V-0)  
**Mounting:** Panel flush mounting  
**Terminal block:** Plastic NYLON 66 (UL 94V-0)  
 5A 300Vac, M2.0, 0.5~1.3mm<sup>2</sup>(22~16AWG)  
 About 110g

**Weight:**

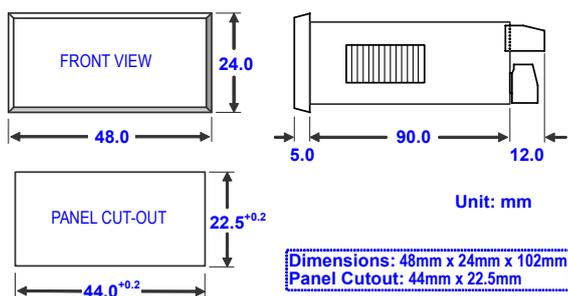
**Power**

**Power supply:** AC 85~264V, DC 100~300V, DC 20~56V  
**Excitation supply:** DC24V/40mA maximum in standard  
**Power consumption:** 4.5VA maximum  
**Back up memory:** By EEPROM

**FRONT PANEL**

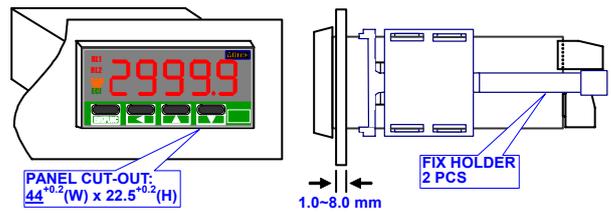


**DIMENSIONS**

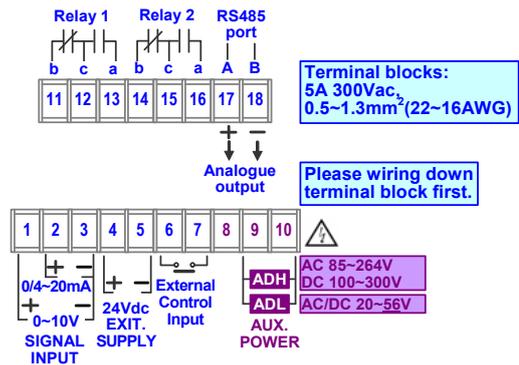


**INSTALLATION**

The meter should be installed in a location that does not exceed the maximum operating temperature and provides good air circulation.

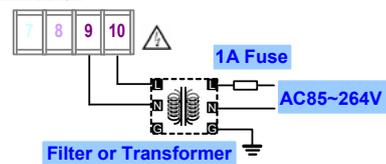


**CONNECTION DIAGRAM**

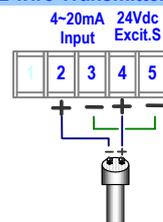


Please check the voltage of power supplied first, and then connect to the specified terminals. It is recommended that power supplied to the meter be protected by a fuse or circuit breaker.

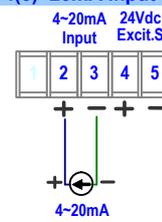
**Power Supply**



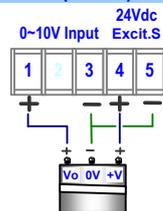
**2 wire Transmitter connection**



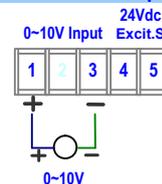
**4(0)~20mA Input connection**



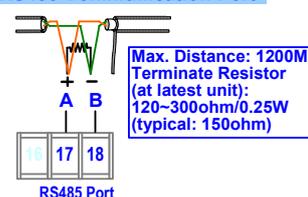
**0~10V (3 Wire) Transmitter**



**0~10V Source Input connection**



**RS485 Communication Port**



# FUNCTION DESCRIPTION

## Input & Scaling Functions

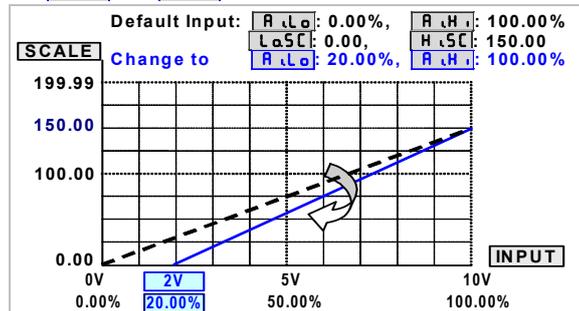
**Dual input types:** (Option Code: AV)

Voltage and Current Type are in one unit available in option. If the customer specify the input coding for AV, the meter will be calibrated for 0~10V and 0~20mA in factory. The user can use in 0~10V or 4(0)~20mA by difference terminals connection (#11 & #13 for 0~10V or #12 & #13 for 4(0)~20mA) and programming in [R.LO] of [INPUT GROUP].

**Input range:** Analogue input High and Low programmable

The meter has to be specified and fixed according to ordering code (ex. 0~10V or 4(0)~20mA) in factory. If the meter has to install in difference range of input, the meter can be set in function [R.LO] and [R.HI] of input group to meet the input signal.

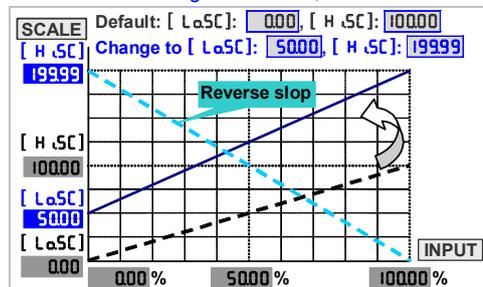
For example: The meter is 0~10Vdc input, and the signal from sensor is 2~10Vdc. Please get into [INPUT GROUP] to set [R.LO] (Analogue input Low) to be 20.00%(10V x 20.00% = 2V), then the meter has been changed the input range to 2~10Vdc and the all relative parameters will work base on 2~10V. The meter doesn't need re-calibration after change the [R.LO] and [R.HI].



\*The setting may course display lower resolution. Please set lower resolution when the input signal has been high compressed.

## Scaling function:

Setting the [L.SC] (Low scale) and [H.SC] (High scale) in [INPUT GROUP] to relative input signal. **Reverse scaling will be done too.** Please refer to the figure as below,



\*Too narrow scale may course display lower resolution.

## Display & Functions

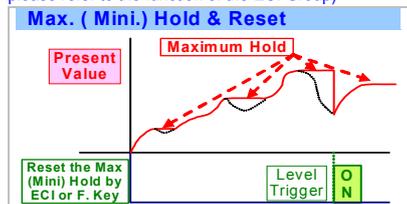
**Max / Mini recording:** The meter will storage the maximum and minimum value in [user level] during power on in order to review drifting of PV.

**Display functions:** PV / Max(Mini) Hold / RS 485 programmable in [dSPLY] function of [INPUT GROUP]

**Present Value [PV]:** The display will show the value that Relative to Input signal.

**Maximum Hold [M.HLD] / Minimum Hold [M.LHD]:**

The meter will keep display in maximum(minimum) value during power on, until manual reset by front key in [User level], rear terminal is close [External Control Input(ECI)] or press front down or up key to reset (according to setting, please refer to the function of the ECI Group)



## Remote Display by RS485 command [5485]:

The meter will show the value that received from RS485 sending. In past, The meter normally receive 4~20mA or 0~10V from AO or digital output from BCD module of PLC. We support a new solution that PV shows the value from RS485 command of master can so that can be **save cost and wiring** from PLC.

## Other functions :

The meter is also support relative PV ( $\Delta$ PV) and PV hold functions that set in [ECI GROUP]. Please refer to explain of ECI functions.

## Square root function:

The function can be set [NO] or [YES] in [INPUT GROUP] to measure the signal from differential pressure flow-meter.

**The formula =  $\sqrt{(Pv/HS) \times HS}$**

Settable range from -19999~+99999 counts.

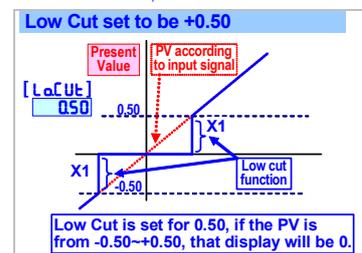
The users can set the value range.

1. If set the positive value (X1) here to display "0" which it expressed to be low-cut the PV between "+X1 (plus)" & "-X1(minus)" /absolute value

**PV < | Setting value (X1) |, the display will be shown 0**

EX: Low Cut is set for 0.50. If the display is from

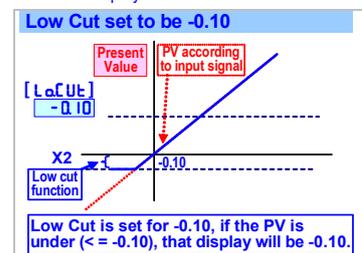
-0.50~+0.50, that will be 0.



2. If set the negative value (X2) here to display "X2" which it expressed to be low-cut the PV that it's under the X2 setting value;

**PV < Setting value(X2), the display will be shown X2.**

EX: Low Cut is set for -0.01. If the display is < -0.01, and all the display will be -0.01.



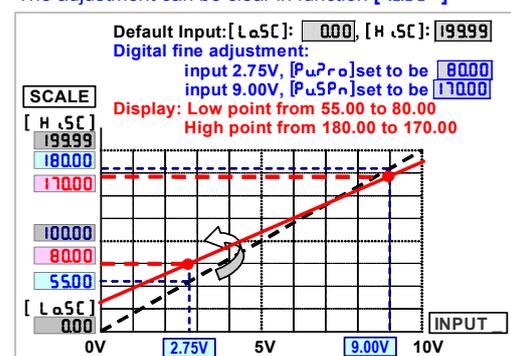
## Digital fine adjust:

Settable range: -19999~+29999

Users can get Fine Adjustment for Zero & Span of PV by front key of the meter, and **"Just Key In"** the value which user want to show in the current input signals.

Especially, the [PUPRO] & [PUSPN] are not only in zero & span of PV, but also any lower point for [PUPRO] & higher point for [PUSPN]. The meter will be linearization for full scale.

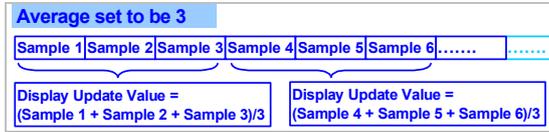
The adjustment can be clear in function [PSCALE]



**Reading Stable Function**

**Average display:**

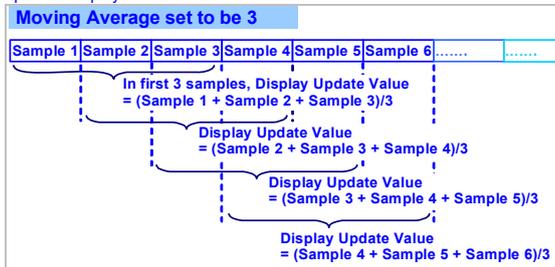
Jittery Display caused by the noise or unstable signal. User can set the times to average the readings, and to get smoothly display. The meter's sampling is 15cycle/sec. If the [ **Avg** ](Average) set to be **3** to express the display update with 5 times/sec. The meter will calculate the sampling 1-3 and update the display value. At meantime, the sampling 4-6 will be processed to calculate.



**Remark:** The higher average setting will cause the response time of Relay and Analogue output slower.

**Moving average:**

Jittery Display caused by the reasons as like as noise or unstable signal. User can set the times to average the readings, and get smoothly display. The meter's sampling is 15cycle/sec. If the [ **Moving Avg** ](Moving Average) set to be **3** expressed the display update with 15 times/sec., In the first updated display value will be same as average function. In the next updated display value, the function will get the new fourth sample (sample 4) then throw away the first sample (sample 1) that the newest 3 samples(sample 2,3,4) will be calculated for the updated display value.



**Remark:** The higher moving average wouldn't cause the response time of Relay and Analogue output slower after first 3 samples.

**Digital Filter:**

The digital filter can reduce the magnetic noise in field.

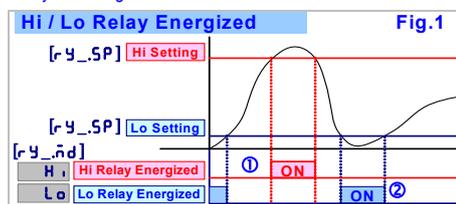
The digital filter can reduce the influence of spark noise caused by magnetic of coil. If the values of samples are over digital filter band (fix in firmware and about 5% of stable reading) 3 times (Digital Filter set to be 3) continuously, the meter will admit the samples and update the new reading. Otherwise, it will be as treat as a noise and skip the samples.

**Control Functions(option)**

In all CS series, the relay functions are not only for alarm or control, but also for I/O interface as like as I/O of PLC. They can be programmed to be Hi(Latch) / Lo(Latch) energized to compare with set-point or DO to be energized by RS485 command directly.

**Relay energized mode:** Hi / Lo / Hi.HLd / Lo.HLd / DO programmable

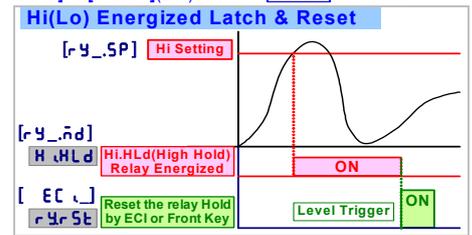
- Hi **[H]**(Fig.1-①): Relay will energize when PV > Set-Point
- Lo **[Lo]**(Fig.1-②): Relay will energize when PV < Set-Point



Hi.HLd **[H.HLd]** (Lo.HLd **[Lo.HLd]**):

The relay energized with latched function is for electrical safety and human protection. For example, a current meter relay installed for the over current alarm of motor. Generally, over current of motor caused by over load, mechanical dead lock, aging of insulation and so on. Above cases will alarm in the meter, if the user doesn't figure out the real reason and re-start the motor. It may damage the motor. The functions of Hi.HLd & Lo.HLd are designed must be manual reset the alarm after checking out and solving the issue. It's very important idea for electrical safety and human protection.

As the PV Higher (or lower) than set-point, the relay will be energized to latch except manual reset by from key in [ **user level** ] or [ **EC** ](EC) set to be **[YrSt]** is closed.



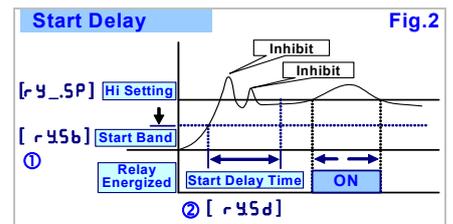
**DO function [do]:** The function has been designed not only a meter but also an I/O interface. In the case of motor control cabinet can't get the remote function. It's very easily to get the ON/OFF status of switch from CS2 series with RS485 function. If the **[YrSt]** had been set **[do]**, the relay will be energized by RS485 command directly, but no longer to compare with set-point.

**Start delay band and Start delay time:**

- The functions have been designed for,
  - To avoid starting current of inductive motor (6 times of rated current) with alarm.
  - If the **[YrSt]** relay energized mode had been set to be **[Lo]**(Lo) or **[Lo.HLd]**(Lo & latch). As the meter is power on and no input to display the "0" caused the relay will be energized. User can set a band and delay time to inhibit the energized of relay.

**Start band [rYsb]** (Fig.2-①): Settable range from 0~9999 Counts

**Start delay time [rYsd]** (Fig.2-②): Settable range from 0.0(s)~9(m)59.9(s);



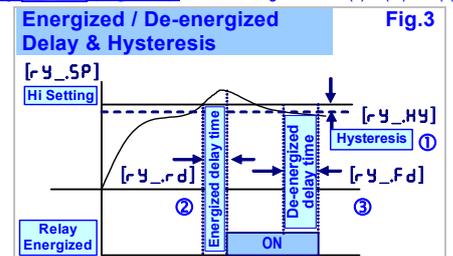
**Hysteresis [rYHY]** (Fig.3-①): Settable range from 0~9999 Counts

As the display value is swing near by the set point to cause the relay on and off frequently. The function is to avoid the relay on and off frequently such as compressor.....etc.,

**Relay energized delay [rYrd]** (Fig.3-②): Settable range from 0.0(s)~9(m)59.9(s);

The function is to avoid the miss action caused by noise. Sometime, the display value will swing caused by spark of contactor...etc.. User can set a period to delay the relay energized.

**Relay de-energized delay [rYFd]** (Fig.3-③): Settable range from 0.0(s)~9(m)59.9(s);



### External Control Inputs(ECI)

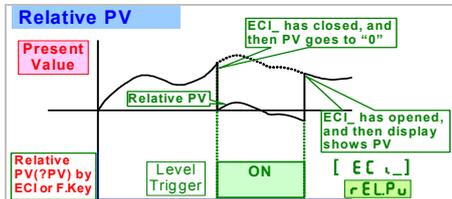
The three external control inputs are individually programmable to perform specific meter control or display functions. All E.C.I. have been designed in level trigger actions. Please pay attention, the ECI1 or ECI2 input will be disable while UP Key has been set to be "YES".

#### Functions:

Relative PV / PV Hold / Reset Max or Mini. Hold / DI / Reset for Relay Energized latch programmable.

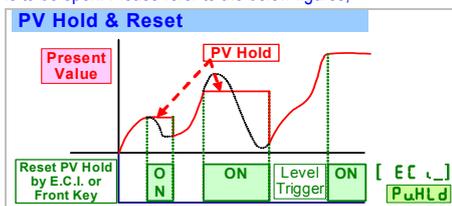
#### Relative PV [REL.PV] or Tare:

The [EC 1] can be set to be [REL.PV] function. When the E.C.I. is closed, the reading will show the differential value.



#### PV Hold [PV.HLD]:

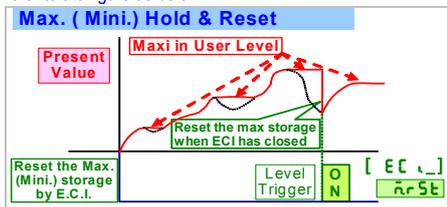
The [EC 1] can be set to be [PV.HLD] (PV Hold) function. The display will hold when the ECI is closed, until the ECI is to be open. Please refer to the below figures,



#### Reset for Maximum or Minimum Hold [RST]:

When the [DISPLAY] function in [INPUT GROUP] selected [Max.Hld] or [Min.Hld], the display will show Maximum or Minimum value.

The [EC 1] function can be set to be [RST] function to reset the maximum and minimum value in [User Level] by terminals of ECI (close). Please refer to the figure as below.

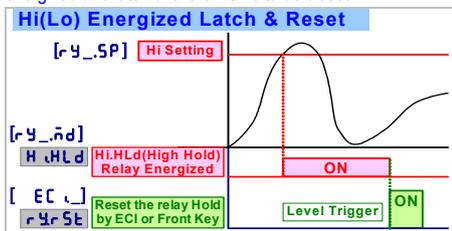


#### DI [d]:

The E.C.I can be set to be [d] function, when the meter building in RS485 port. It is easier to get remote monitoring a switch status through the meter as like as DI of PLC.

#### Reset for Relay Energized Latch [RST]:

If the relay energized mode has been set to be [H.HLD] (Energized latch), and the [EC 1] can be set to be [RST] (Reset the Relay energized latch). When the PV meets the condition of relay energizing, the relay will be energized and latch until the ECI is to be closed.



#### Debouncing time:

The function is for avoiding noise signal to into the meter. And The basic period is 8mseconds. It means you set the number that has to multiple 8 m-seconds.

For example:

[debnc] set to be 5, it means 5 x 8mseconds = 40mseconds

### Analogue output(option)

Please specify the output type either an 0~10V or 4(0) ~ 20mA in ordering. The programmable output low and high scaling can be based on various display values. Reverse slope output is possible by reversing point

#### Output range:

Voltage: 0~5V / 0~10V / 1~5V programmable  
Current: 0~10mA / 0~20mA / 4~20mA programmable  
Output High / Low scale, output limit, fine adjustment

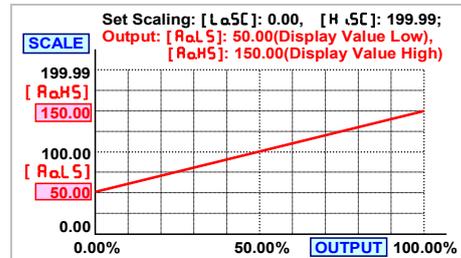
#### Functions:

##### Output range high [RaHS]:

To setting the Display value High to versus output range High(as like as 20mA in 4~20)

##### Output range low [RaLS]:

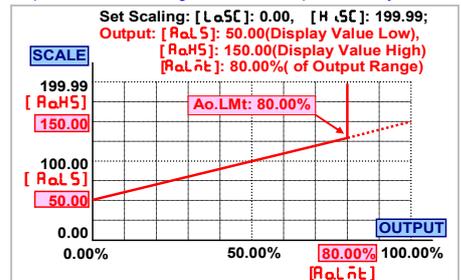
To setting the Display value Low to versus output range Low(as like as 4mA in 4~20)



The range between [RaHS] and [RaLS] should be over 20% of span at least; otherwise, it will be got less resolution of analogue output.

#### Output High Limit [RaLnt]:

0.00~110.00% of output High User can set the high limit of output to avoid a damage of receiver or protection system.



#### Fine zero & span adjustment:

Users can get Fine Adjustment of analogue output by front key of the meter. Please connect standard meter to the terminal of analogue output. To press the front key(up or down key) of meter to adjust and

#### Zero adjust [RaZro]:

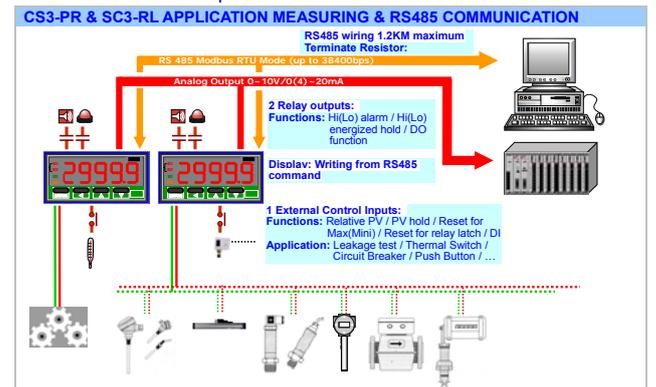
Fine Zero Adjustment for Analog Output;  
Settable range: -38011~27524;

#### Span adjust [RaSPn]:

Fine Span Adjustment for Analog Output;  
Settable range: -38011~27524;

### RS 485 communication(option)

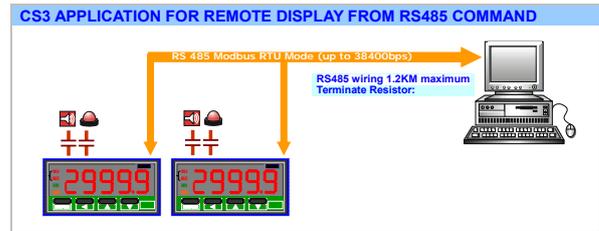
CS2 series supports Modbus RTU mode protocol to be used as Remote Terminal Unit (RTU) for monitoring and controlling in a SCADA (Supervisor Control And Data Acquisition) system. The baud rate can be up to 38400 bps. It's not only can read the measured value and DI (external control inputs) status but also controls the relays output (DO) by RS485 communication ports.



### Remote Display:

The meter will show the value that received from RS485 command. In past, The meter normally receive 4~20mA or 0~10V from AO or digital output from BCD module of PLC. We support a new solution that PV shows the value from RS485 command of master so that can be **save cost and wiring** from PLC.

When the [d5PL9] set to be RS485, it means, the PV screen will show the number from RS485 command & data. The data(number) will be same as PV that will compare with set-point, analogue output and ECI functions so that is to control analogue output, relay energized and so on.



### Calibration

System calibration by front key. The process of calibration, please refer to the operating manual

## ■ ERROR MESSAGE

BEFORE POWER ON, PLEASE CHECK THE SPECIFICATION AND CONNECTION AGAIN.

SELF-DIAGNOSIS AND ERROR CODE:

DISPLAY	DESCRIPTION	REMARK
ouFL	Display is positive-overflow (Signal is over display range)	(Please check the input signal)
-ouFL	Display is negative-overflow (Signal is under display range)	(Please check the input signal)
ouFL	ADC is positive-overflow (Signal is higher than input range high 20%)	(Please check the input signal)
-ouFL	ADC is negative-overflow (Signal is lower than input range low -20%)	(Please check the input signal)
EEP ↔ FAiL	EEPROM occurs error	(Please send back to manufactory for repaired)
Ai.nG ↔ Pu	Calibrating Input Signal do not process	(Please process Calibrating Input Signal)
Ai.C ↔ FAiL	Calibrating Input Signal error	(Please check Calibrating Input Signal)
Ao.nG ↔ Pu	Calibrating Output Signal do not process	(Please process Calibrating Output Signal)
Ao.C ↔ FAiL	Calibrating Output Signal error	(Please check Calibrating Output Signal)

## ■ FRONT PANEL:



### ■ Numeric Screens

0.4"(10.0mm) red high-brightness LED for 4 2/3 digital present value.

### ■ I/O Status Indication

- **Relay Energized:** 2 square red LED  
**RL1** display when Relay 1 energized;  
**RL2** display when Relay 2 energized;
- **External Control Input Energized:** 1 square green LED  
**EC1** display when E.C.I. 1 close(dry contact)
- **RS485 Communication:** 1 square orange LED  
**COM** will flash when the meter is receive or send data, and **COM** flash quickly means the data transient quicker.
- **Operating Key:** 4 keys for Enter(Function) / Shift(Escape) / Up key / Down key

	Setting Status	Function Index
Up key	Increase number	Go back to previous function index
Down key	Decrease number	Go to next function index
Shift key	Shift the setting position	Go back to this function index & abort the setting
Enter/Fun key	Setting Confirmed and save to EEPROM	From the function index to get into setting status

### ■ Pass Word:

Settable range:0000~9999;  
User has to key in the right pass word so that get into **[Programming Level]**. Otherwise, the meter will go back to measuring page. If user forgets the password, please contact with our service window.

### ■ Function Lock:

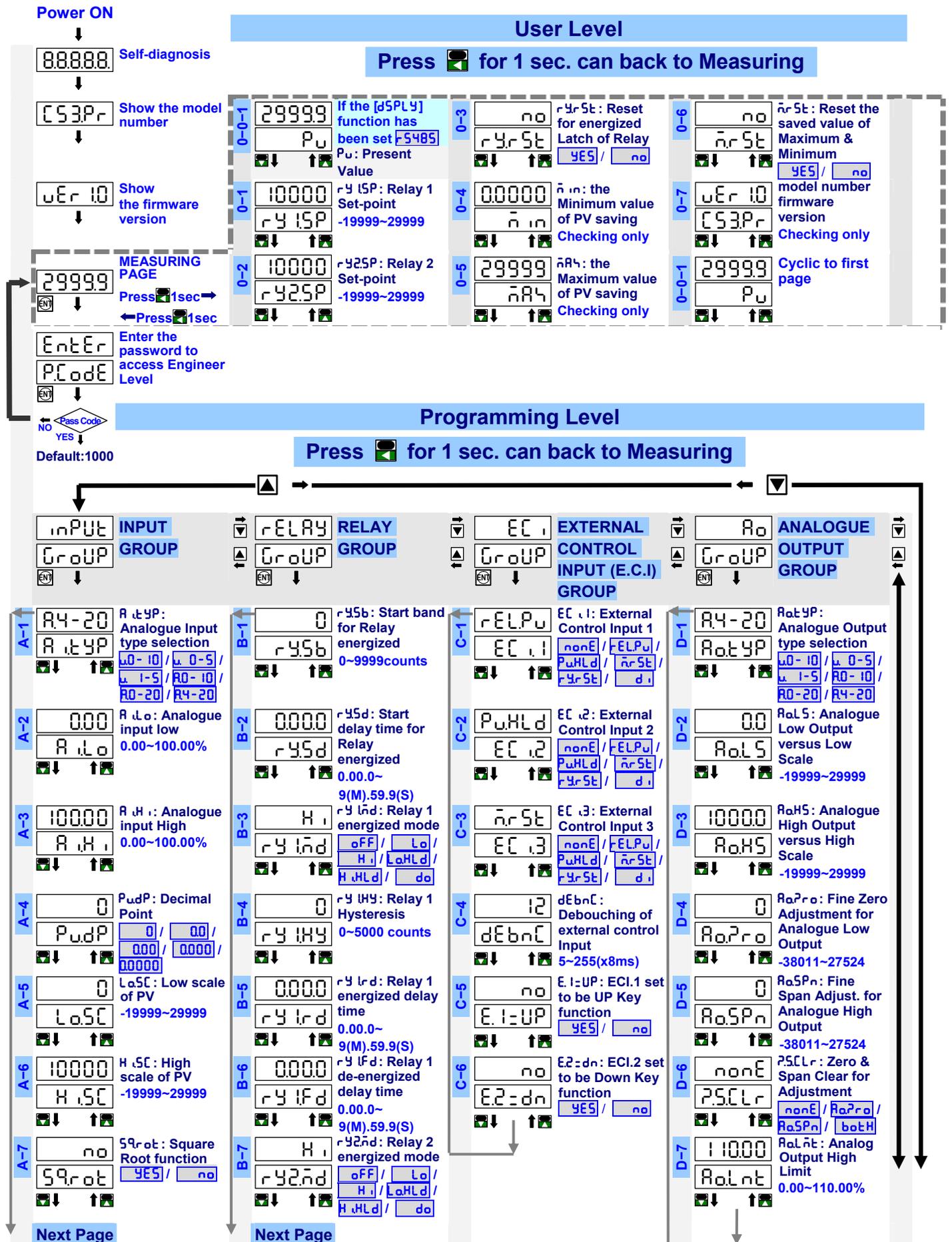
- **None [nonE]:** no lock all.
- **User Level [USER]:** User Level lock. User can get into User Level for checking but setting.
- **Programming Level [EnG]:** Programming level lock. User can get into programming level for checking but setting.
- **ALL [ALL]:** All lock. User can get into all level for checking but setting.

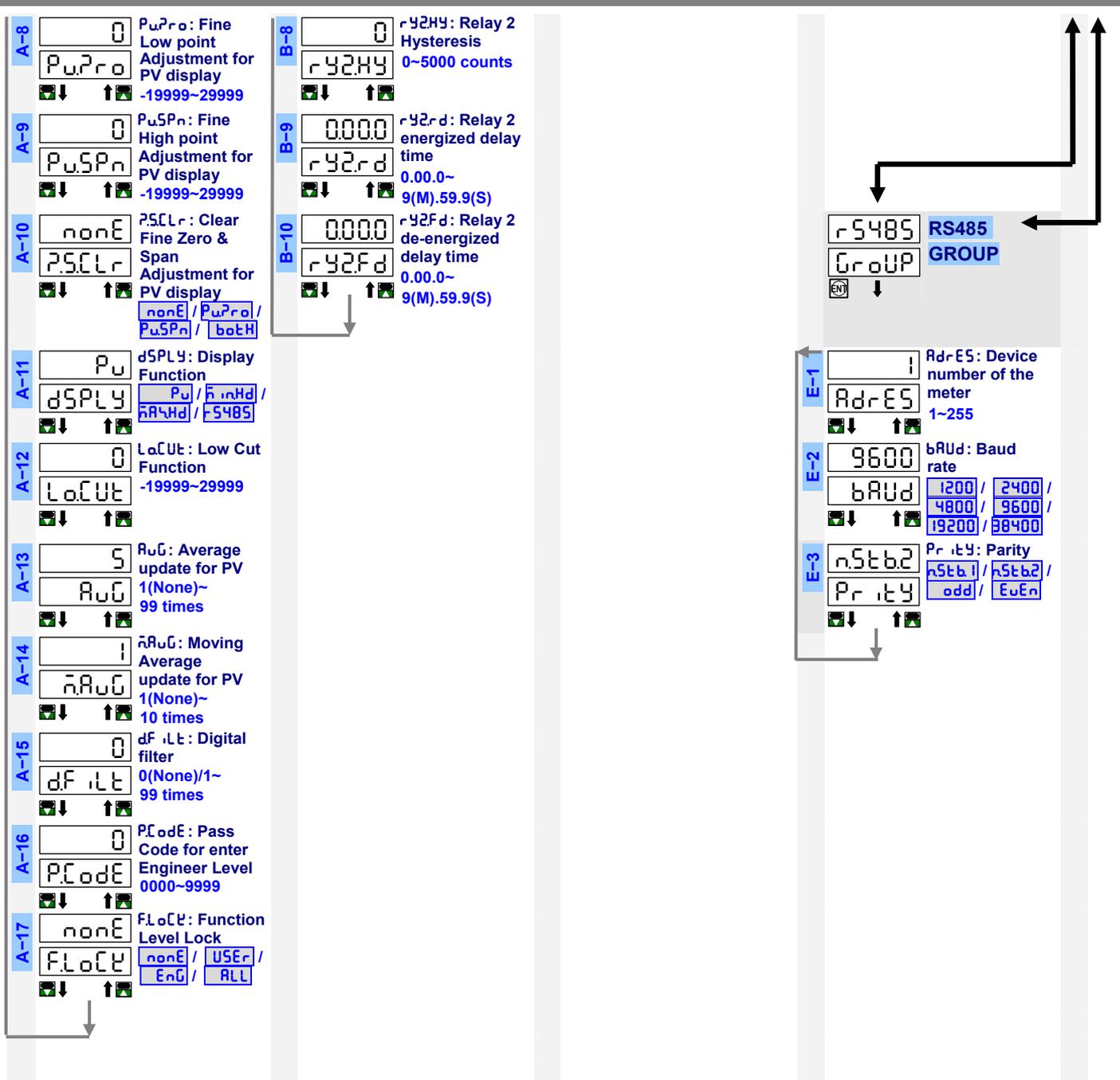
### ■ Front Key Function

The Key can be set to be the same function as the setting of EC1. Ex. The EC1 set to be **[PuHLd]** and the function E.1=UP set to be **[YES]** in **[EC + GROUP]**. When user presses Key, the PV will hold as like as EC1 close.

▶ If the front key function has been set, the terminal input for EC1 will be disabling.

# OPERATING DIAGRAM (The detail description of operation, please refer to operating manual.)





▶ Please refer to operating manual for detail description