



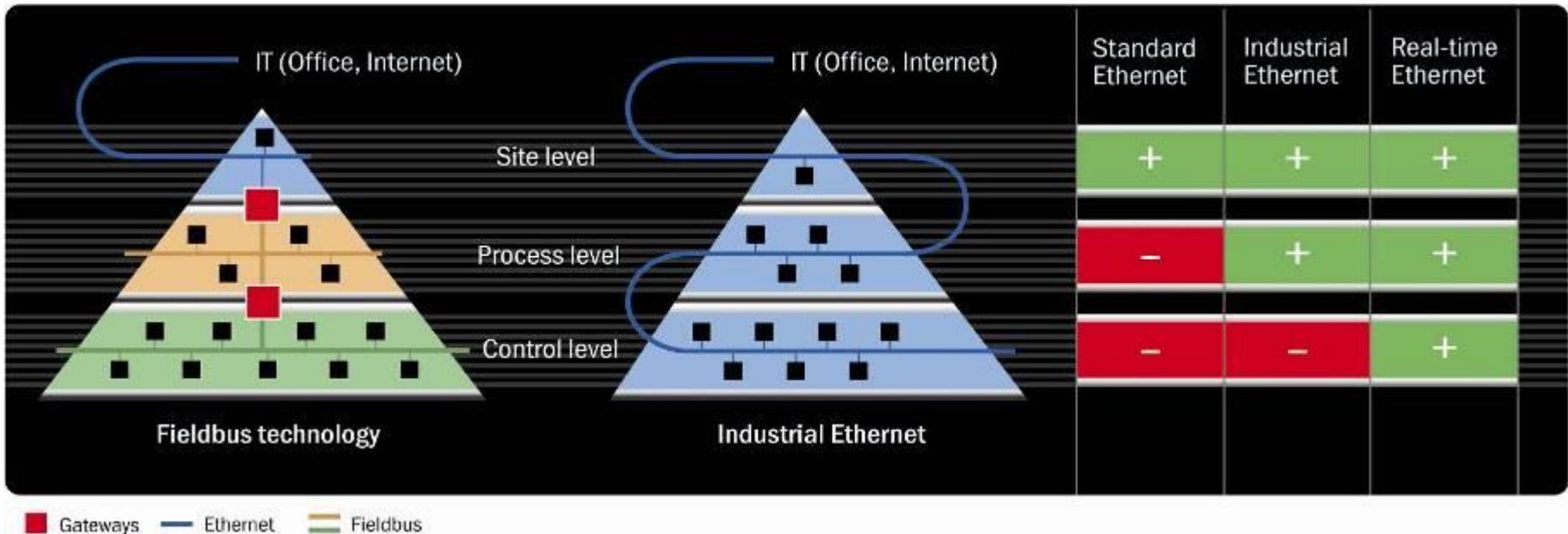
POWERLINK

The standard for
Industrial Ethernet

- Old fieldbus technologies are limiting new demanding applications
 - Low bandwidth
 - Limited topologies
- Ethernet is a safe investment
 - High performance, higher productivity
 - Manufacturer independent
 - Proven technology

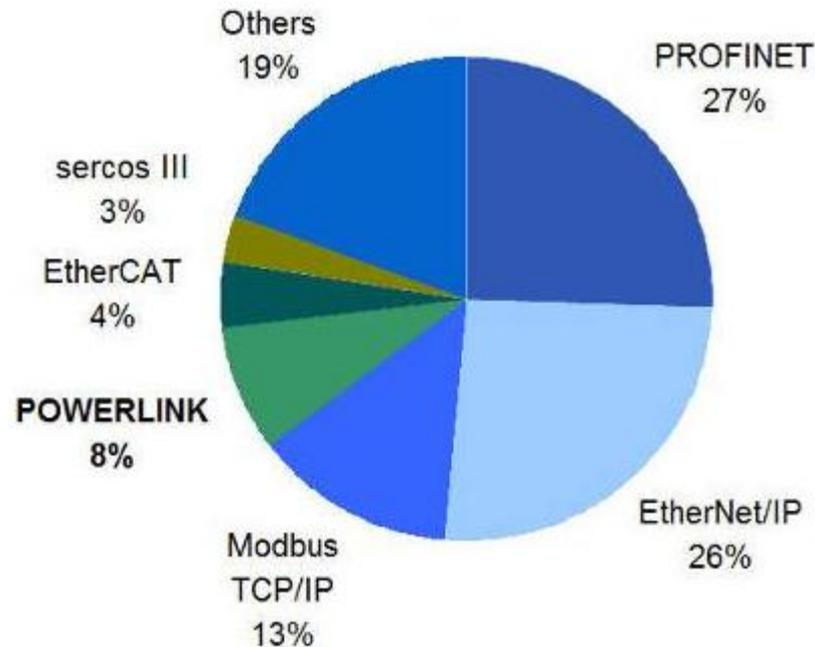


- Standard Ethernet is not deterministic
 - Designed for office application
 - Not for time critical information
- Real-time Industrial Ethernet is required for
 - Critical processes, control level and sensor systems



- Maximum performance
- Absolute openness
- Based on Standard Ethernet
- Designed for Integrated Automation
- Lowest Total Cost of Ownership

- Worldwide leader for real-time Ethernet solutions
- 2,800 OEMs trust in POWERLINK
- More than 600,000 POWERLINK systems installed

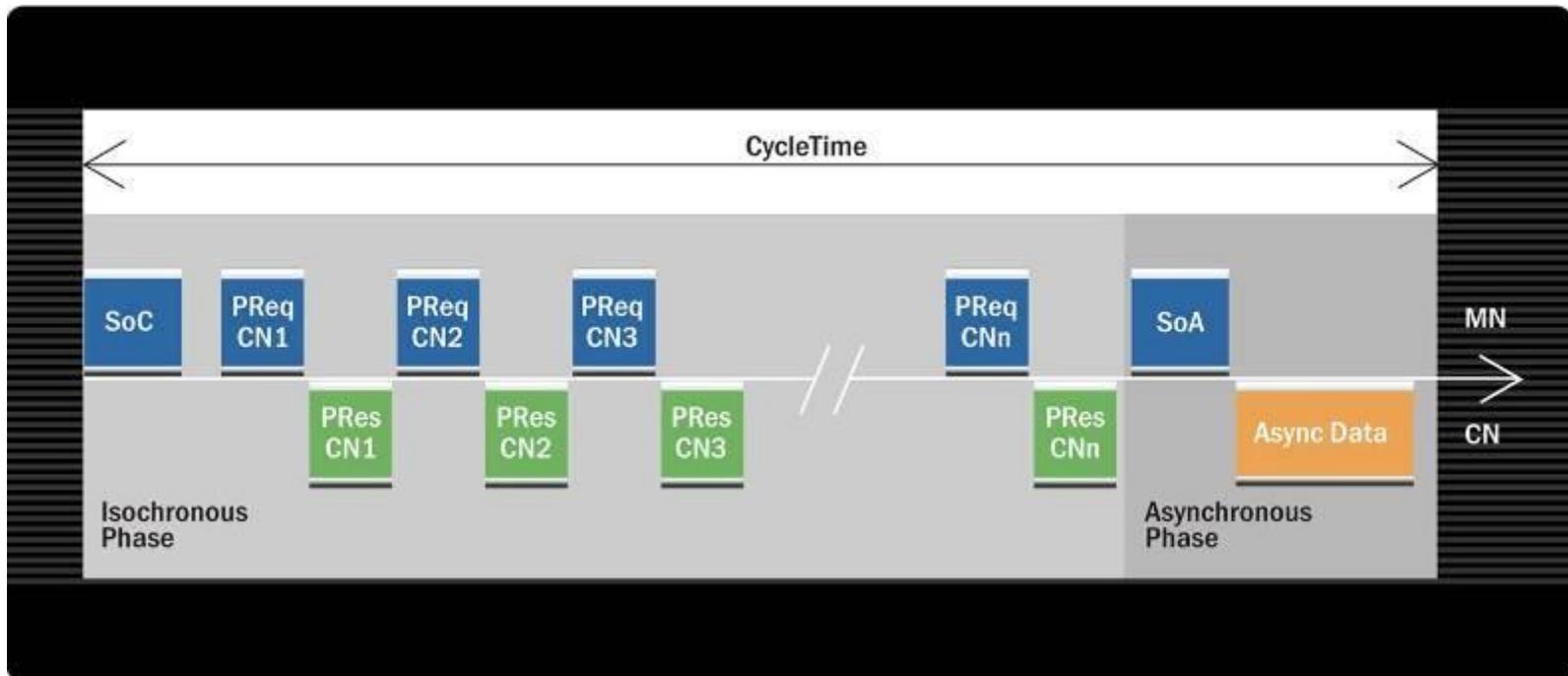


New installed nodes 2011. Source IMS Research

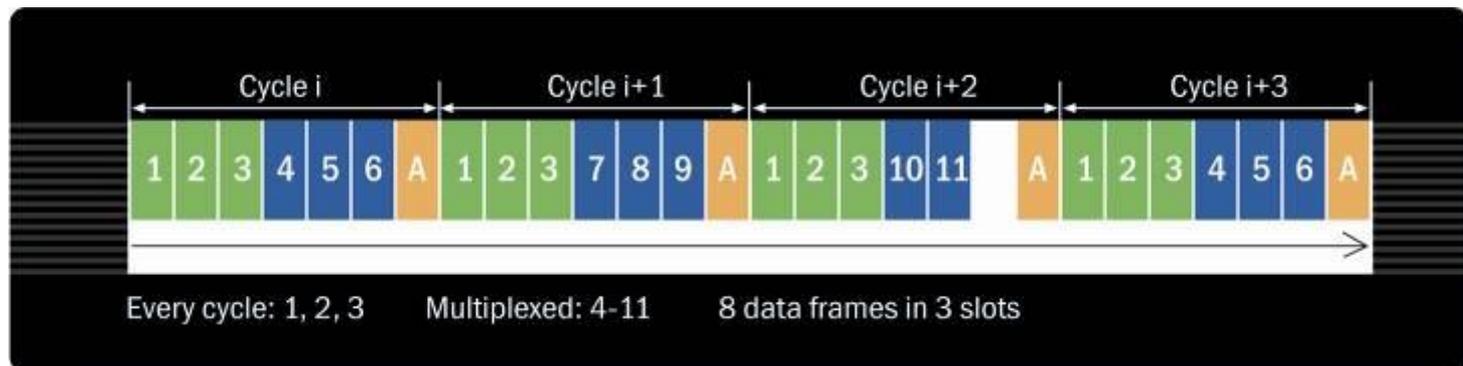
- Industrial Ethernet National Standard GB/T-27960



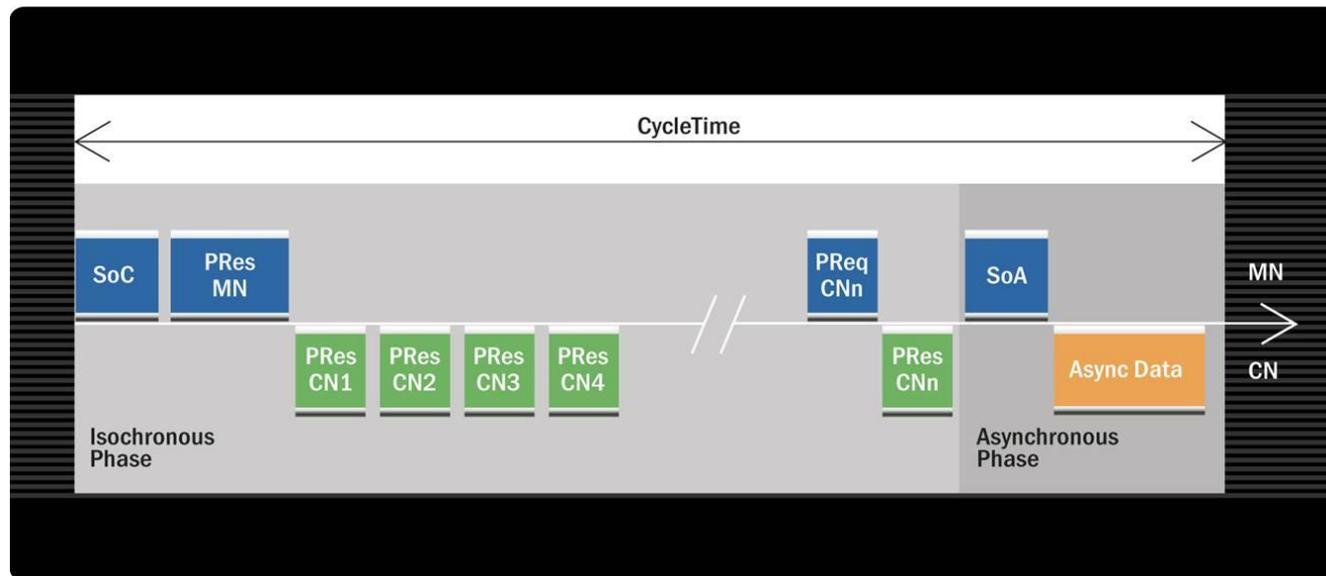
- **Simplicity**
 - Basic and robust mechanism
 - No complex time synchronization
 - Adequate to industrial automation



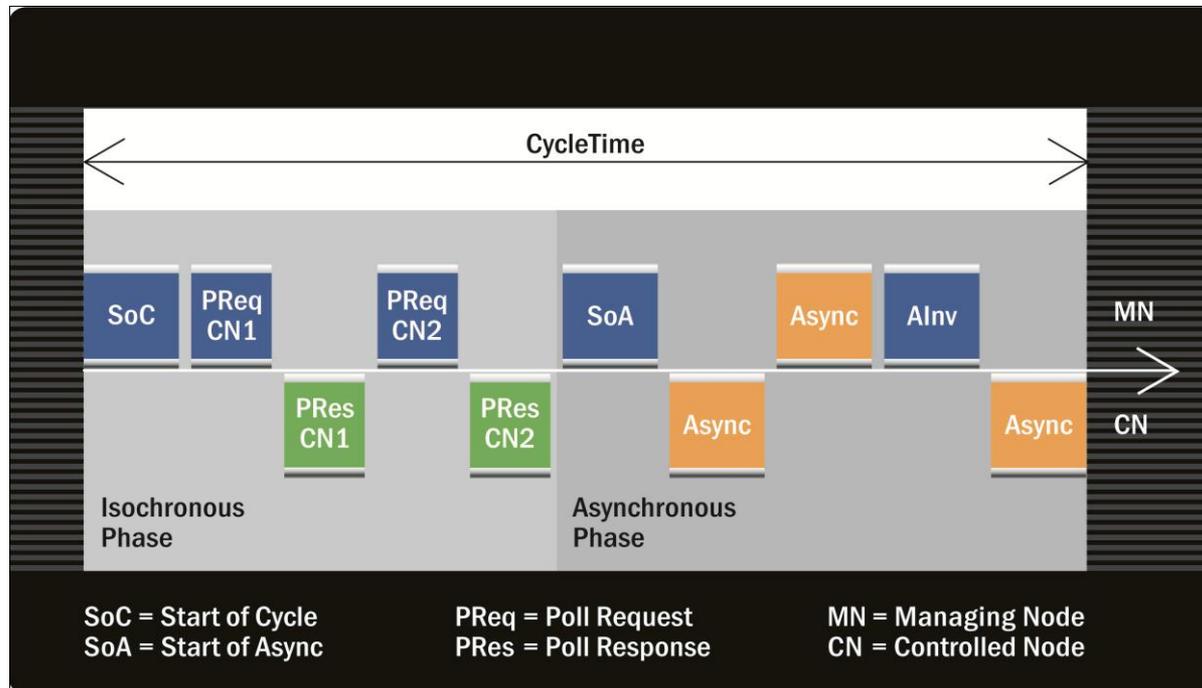
- Direct slave to slave communication
 - Fastest drive to drive reaction time
 - Centralized or decentralized architecture
- Multiplexed slot assignment
 - No need to exchange all data at fastest cycle time
 - Ideal for Integrated Automation



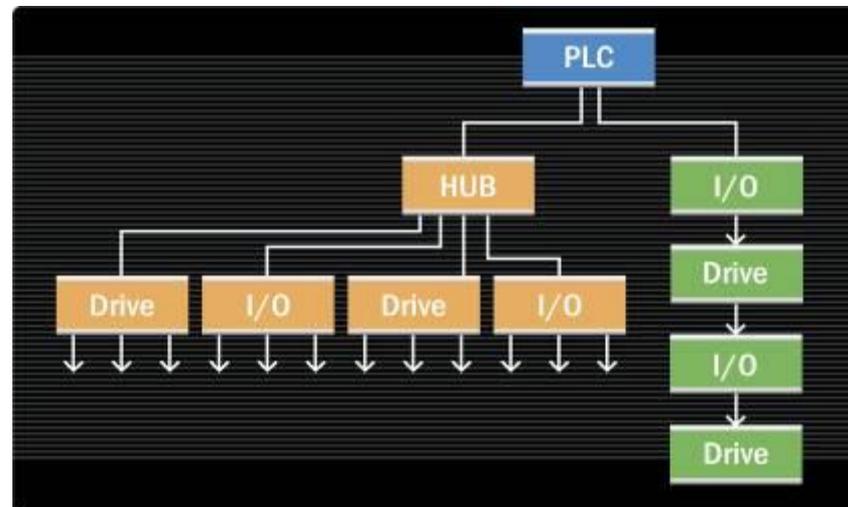
- Poll Response Chaining
 - Position Control Loop
 - Current Control Loop



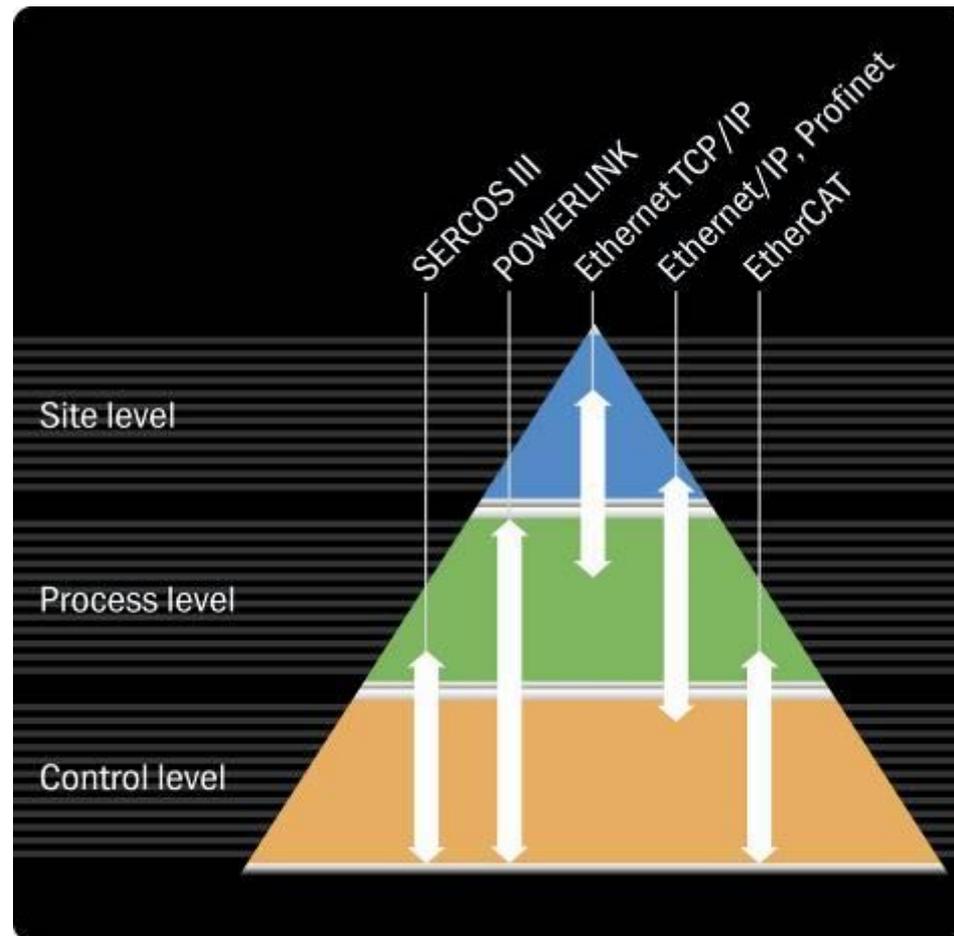
- Multiple Asynchronous Send
 - Increased asynchronous bandwidth
 - Ideal for standard Ethernet traffic



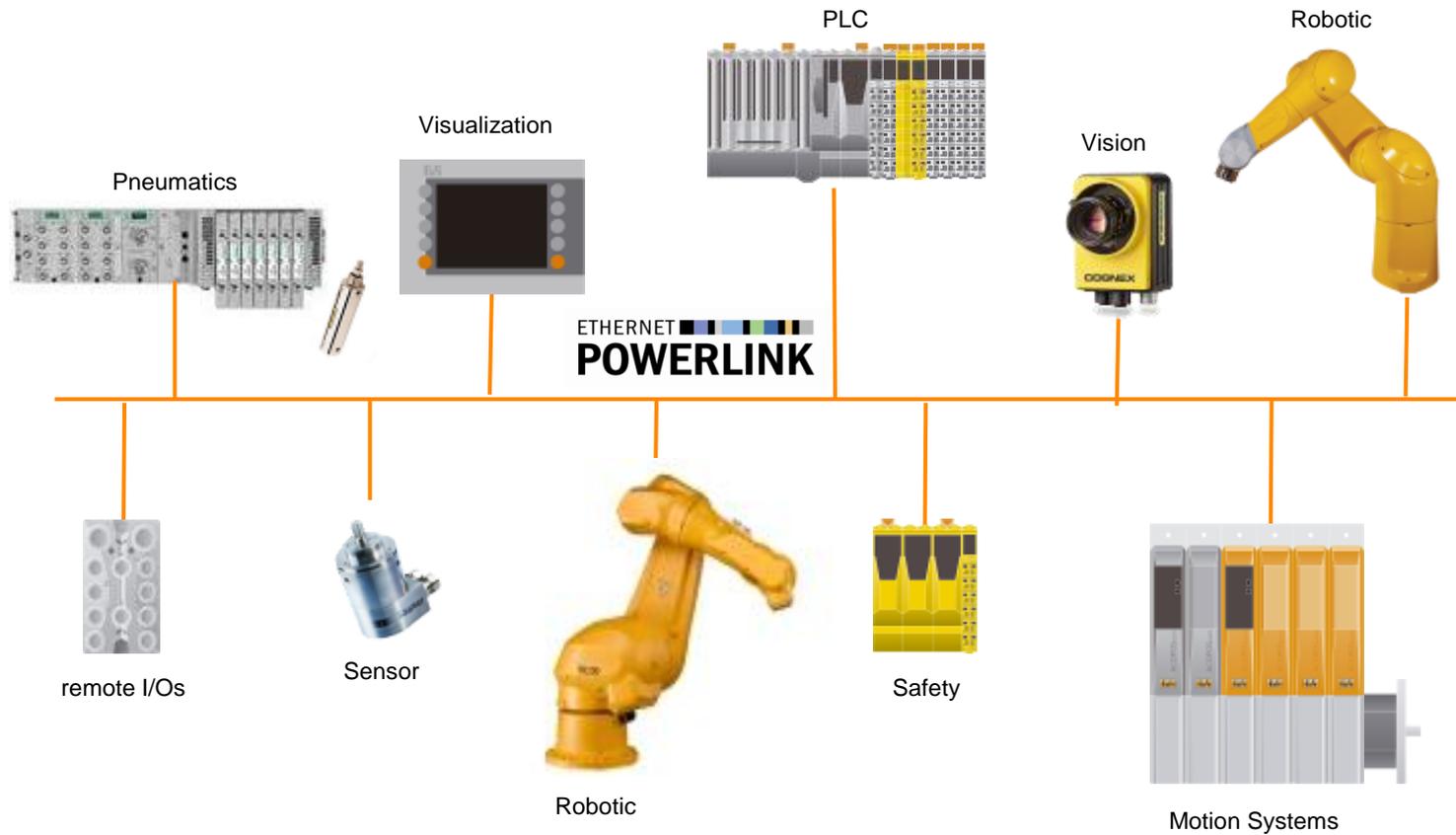
- Hot Plug
 - Higher productivity, modular system concepts
 - No violation of real-time behaviour
- Topology flexibility
 - 100% free choice of star, tree, ring, or daisy chain
 - No limits on system extensions



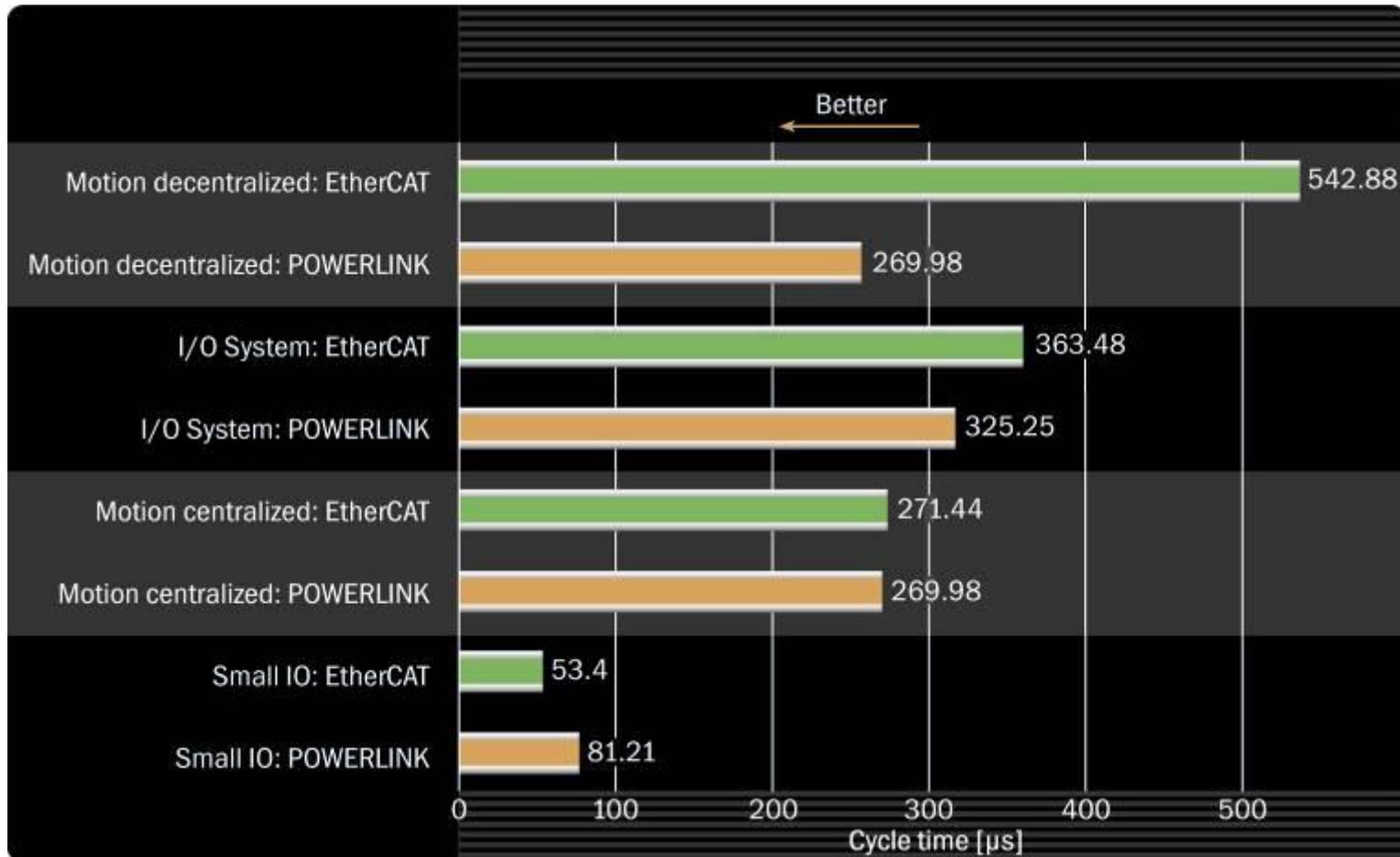
- POWERLINK fulfills all network requirements
 - One technology from motion to process



- Perfect for Integrated Automation



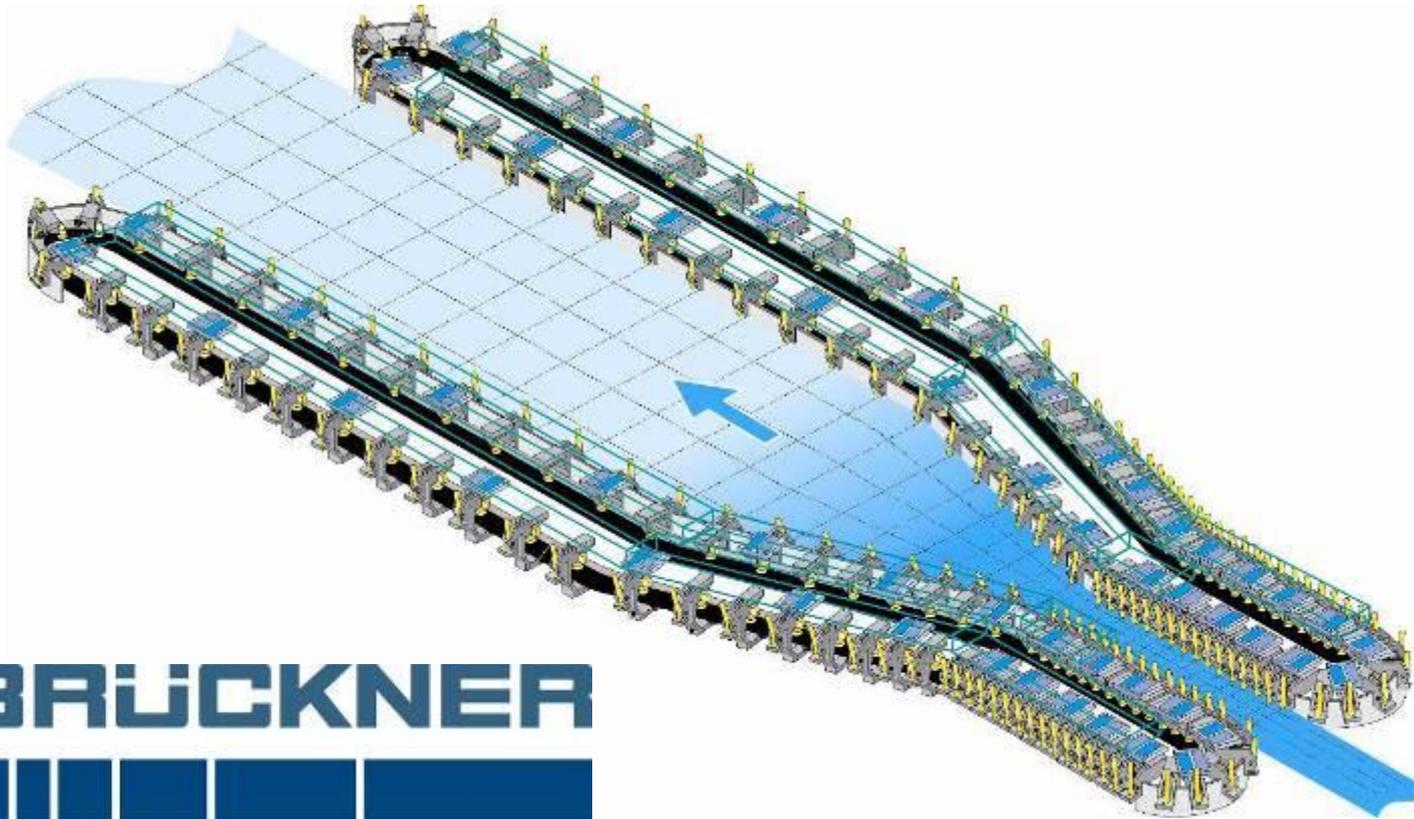
- POWERLINK is faster than EtherCAT in many applications!



The fastest network in the world!

ETHERNET
POWERLINK

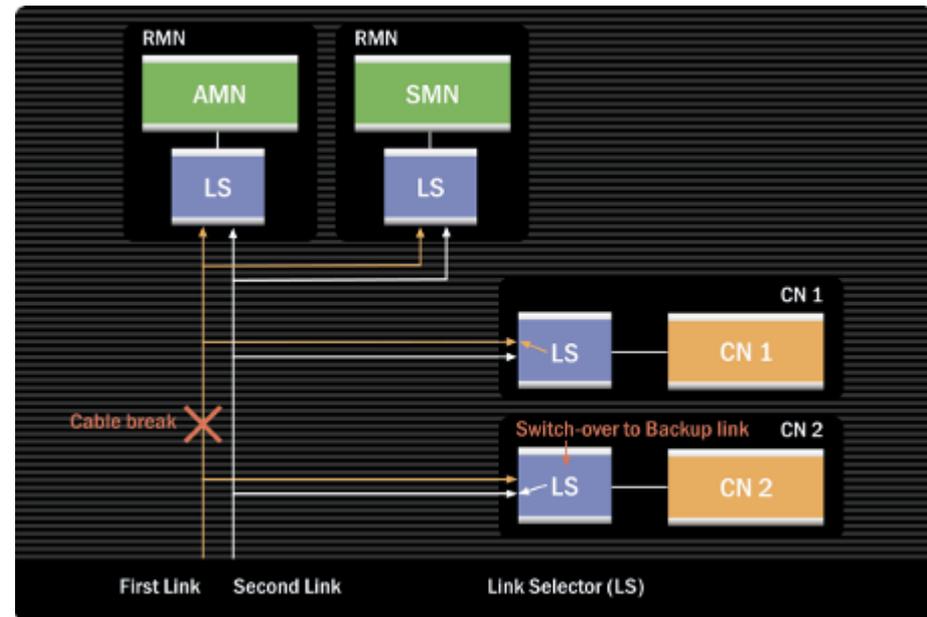
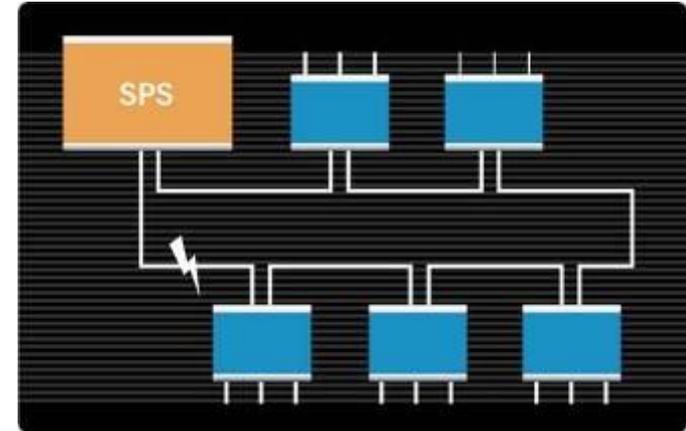
- **728 axes in 400 μ s**



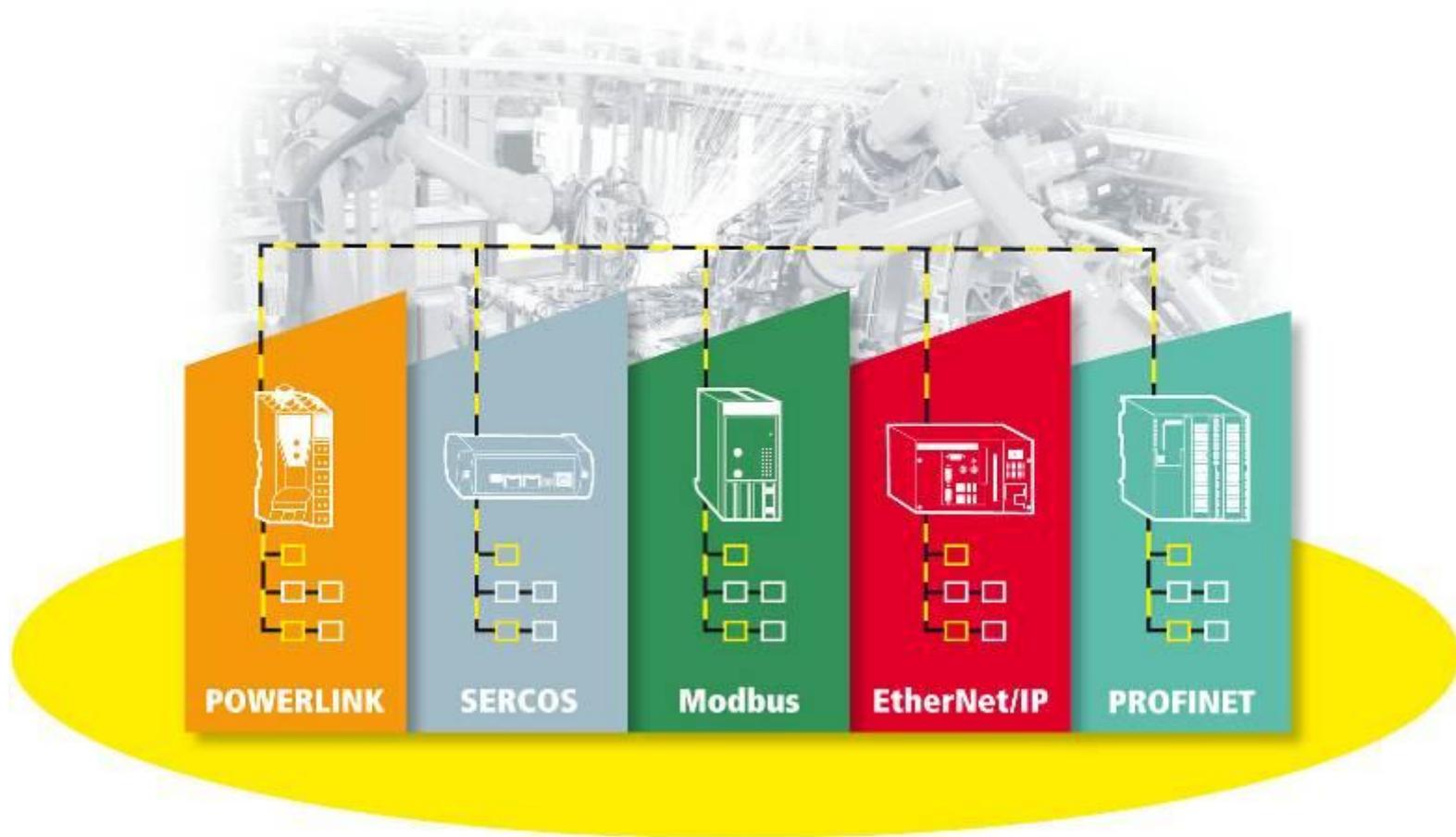
BRÜCKNER



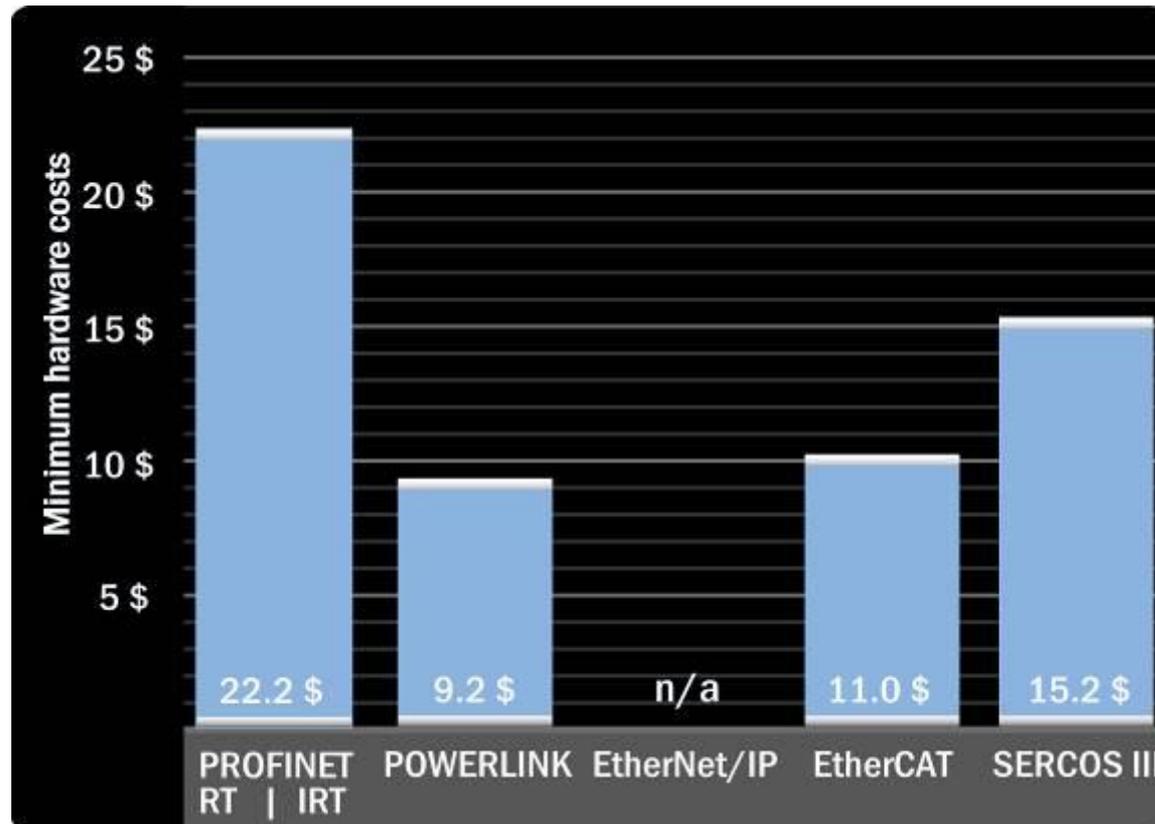
- Ring redundancy
- Full medium redundancy
- Redundant master
- No downtime



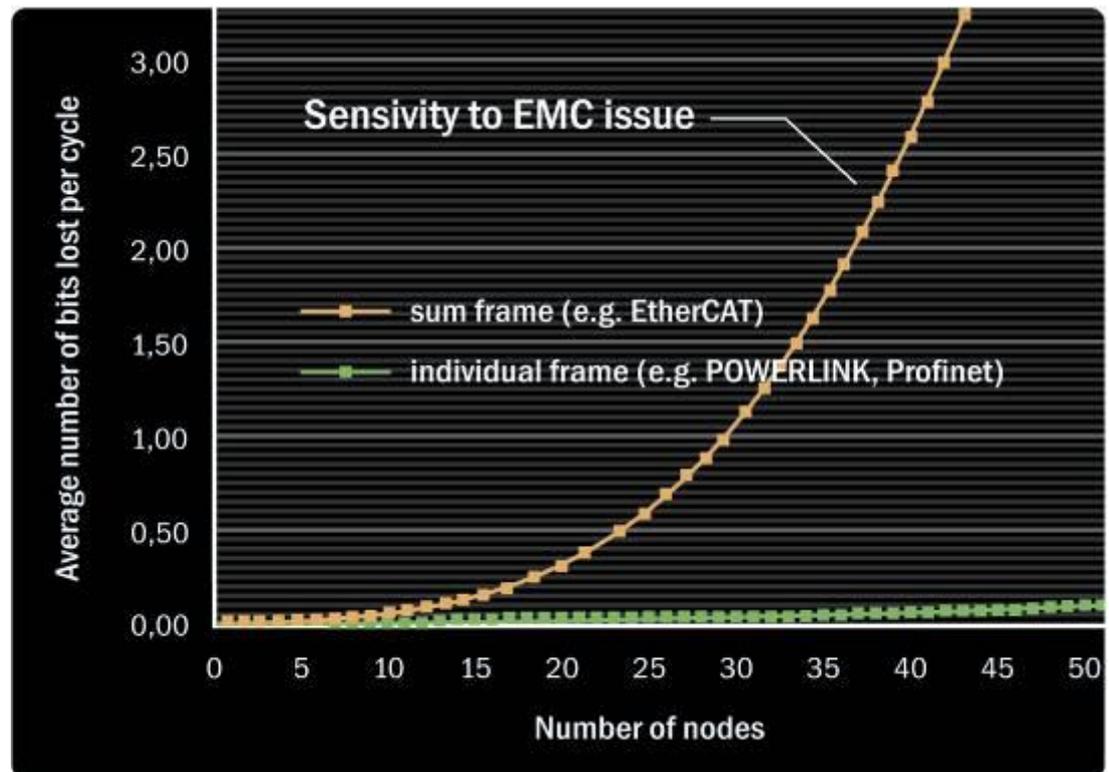
- One Safety standard for every bus system



- Reduced Total Cost of Ownership
 - No license - no patents
 - Free software stack - minimum hardware cost



- New machines include numerous electronic power components
- POWERLINK has an excellent EMC immunity

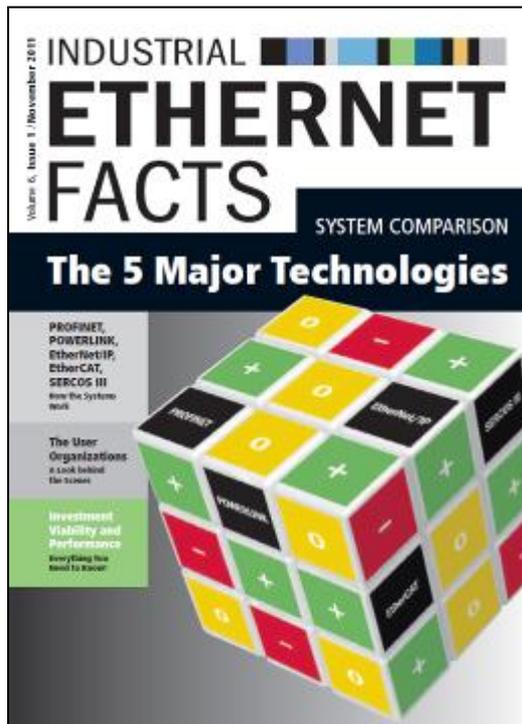


- OEM
 - High performance
 - Open technology
 - Easy integration and diagnostic

- Users
 - Cost reduction
 - Increased productivity
 - Reduced downtime

- Component manufacturer
 - Enter the largest established market
 - No specific hardware required
 - Training and worldwide support available

- Comparison of 5 major Industrial Ethernet technologies
- Available at <http://www.ethernet-powerlink.org/>



Systems Roundup:
The 5 Major Contenders

ETHERNET FACTS

Real-time data transfer

When it's a matter of seconds or less, it's critical that data is not lost through any other means, that there is no delay in the data transfer. It's not just a matter of speed, it's a matter of reliability. In many cases, the data transfer is critical to the operation of the system. In many cases, the data transfer is critical to the operation of the system. In many cases, the data transfer is critical to the operation of the system.

Converged data architectures of the systems

System	PROFINET	ETHERNET/IP	POWERLINK	ETHERCAT	SERCOS III
Supports real-time	+	+	+	+	+
Supports multi-media	+	+	+	+	+

It's not a matter of seconds or less, it's critical that data is not lost through any other means, that there is no delay in the data transfer. It's not just a matter of speed, it's a matter of reliability. In many cases, the data transfer is critical to the operation of the system. In many cases, the data transfer is critical to the operation of the system. In many cases, the data transfer is critical to the operation of the system.

Network data transfer

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ETHERNET 
POWERLINK
Standardization Group

www.ethernet-powerlink.org/



www.linkedin.com/groups?about=&gid=2331103



**Thank you for your
attention**