



M SEALS

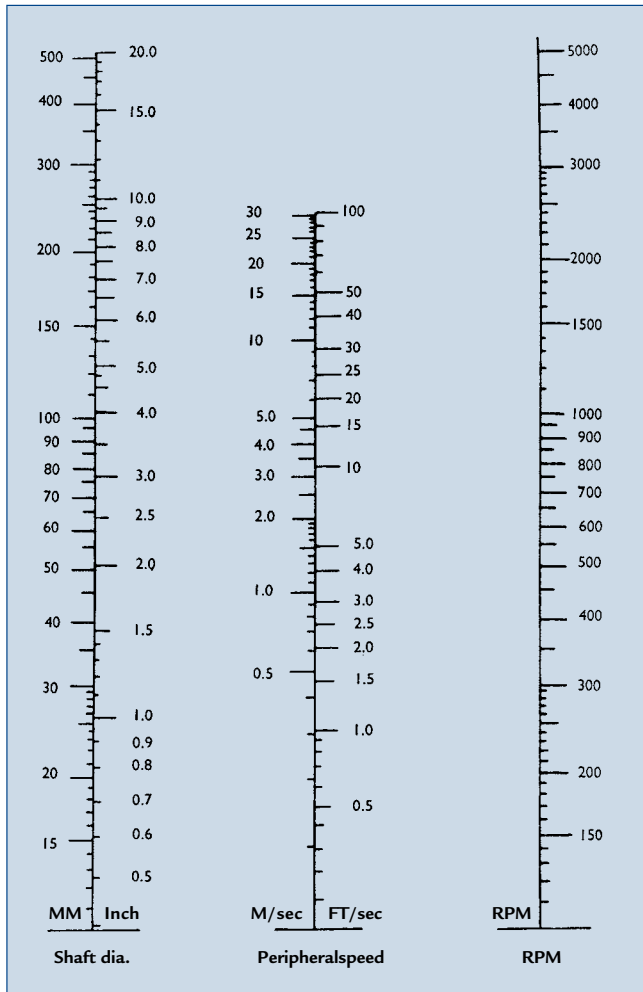


Radial Oil seals

Heavy duty Shaft seals

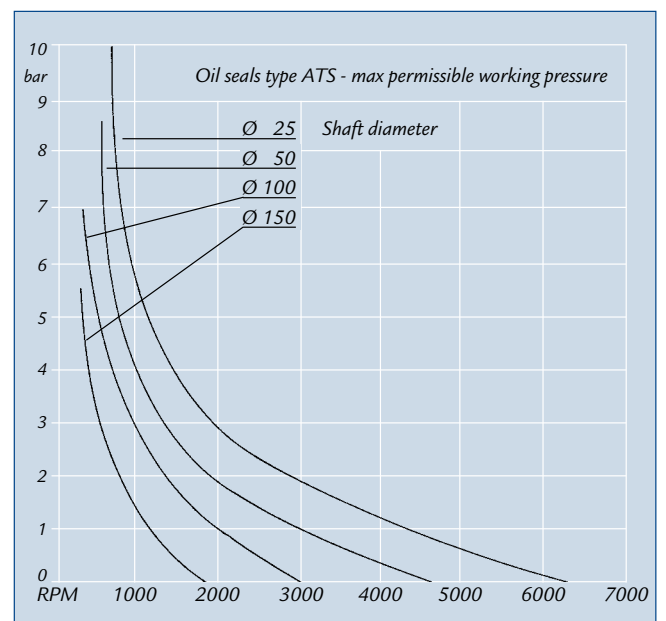
V-rings for rotating shafts

Shaft speed RPM - m/sec



To calculate peripheral speed, connect shaft diameter on left hand scale and RPM on right hand scale with a straight line and read off peripheral speed where line crosses centre scale.

Max. permissible press. For type AT/ATS (ref. Page 10)



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Standard oil seals with metal insert as DIN 3760

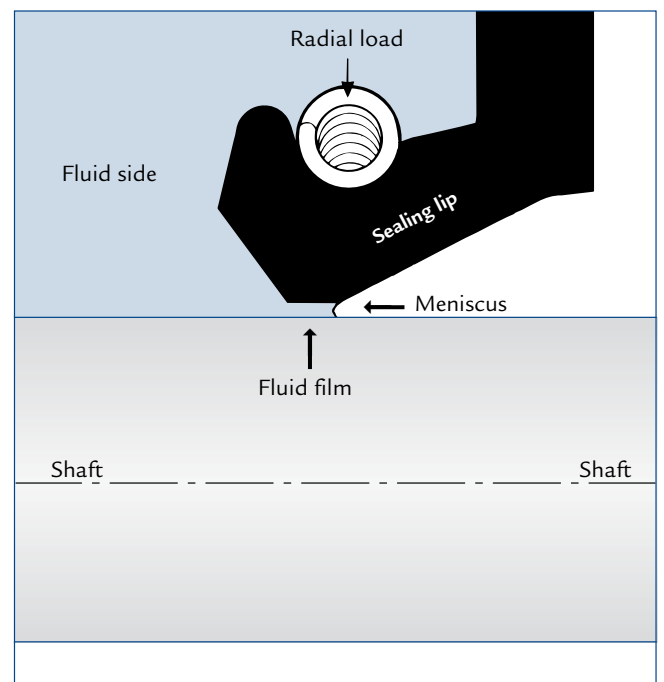
This seal has been designed to give maximum sealing efficiency and longest working life. It is equally suitable for either grease or oil. Water can be sealed if the standard garter spring, and in certain applications also the insert, is replaced with one in stainless steel.

The standard oil seal is intended to be used by fluid pressures up to 0,5 bar. If pressures >0,5bar up to 10 bar are to be sealed, a special design with a shorter and stiffer lip is available, type AT/ATS. See page 10 and table page 2.

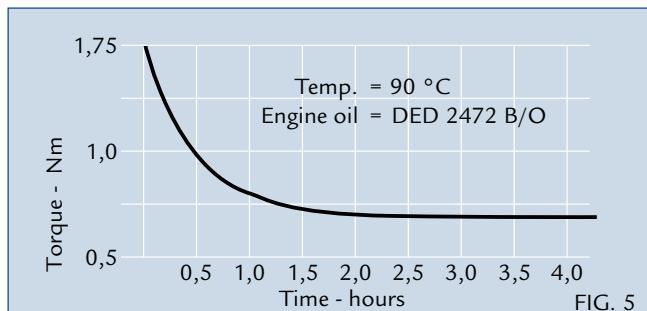
The principle of function

The sealing lip of an oil seal does not actually run on the shaft, but on an oil film which forms under the lip contact area, through capillary action, shortly after start up. The oil film thickness varies with the viscosity of the oil, shaft surface finish, and seal radial load, but has to be approximately 0,001 mm (1µm) if leakage is to be avoided. Any break in the meniscus at the interface between the oil film and the atmosphere will result in leakage. This accounts for leakage occurring when the shaft contains a longitudinal scratch across the seal path (even as small as 0,025mm).

Shaft damage is responsible for a large percentage of seal leakage, and we cannot over-emphasise the need for care in the handling of the shaft, which should be well protected against damage up to the time of fitting by the use of sleeves.



Bedding-in

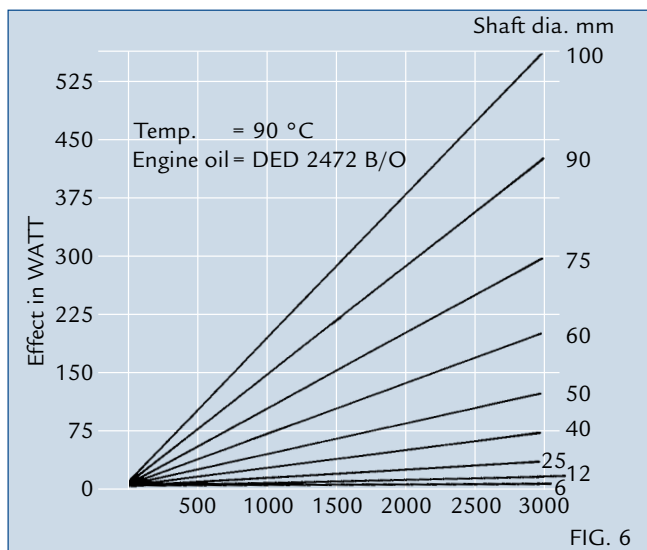


Frictional torque of standard oil seal type A in 70 sh. NBR material. Shaft 75mm and speed 1000 RPM.

The lip of the sealing ring has a slight interference to the shaft, which is carefully calculated to ensure an even radial preload. Shortly after a seal has been put in service, the lip, which is sharp-edged from the manufacturing, will become bedded in, and a smooth contact surface is formed. It can be seen from the fig. 5 that this will normally take place within a few hours. After that, the friction will be near to constant. The temperature during the bedding-in period is somewhat higher than the normal service temperature, so ample lubrication is important. After that, the seal should be left undisturbed. Removal and re-fitting of an oil seal is not recommended, but a new seal should be fitted after dismantling.

Friction

The power loss by friction is significantly increasing with the peripheral speed as shown in fig. 6. Other parameters like shaft material, surface roughness, lubrication fluid and the operating temperature, has great influence on the friction power loss.

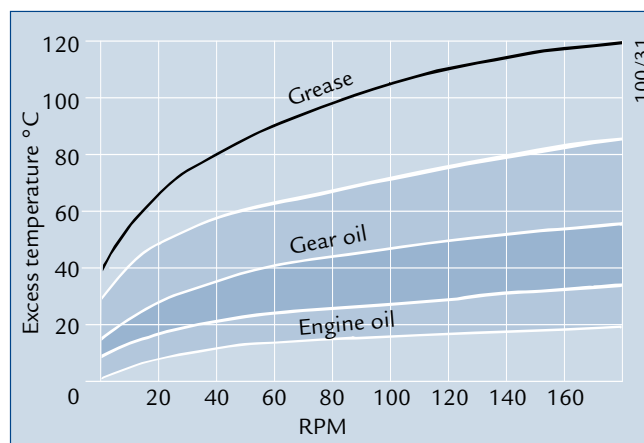


Effect of shaft RPM on Frictional Power Loss of a standard oil seal type a in NBR 70

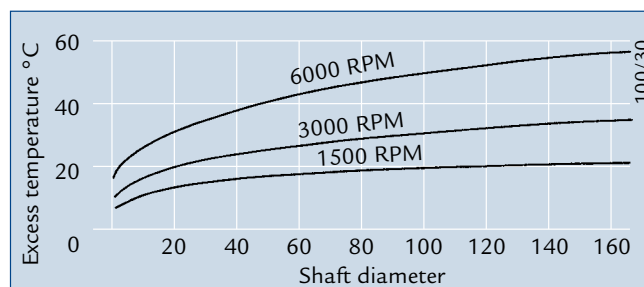
Seal life

The lifetime of a sealing material depends entirely on the temperature, and nature of the oil or fluid to which the seal is exposed. The effective temperature that determines the life is the local temperature at the sealing edge. This figure is a product of the temperature of the surrounding oil and metal, plus the heat generated by friction. The friction is related to the speed and the shaft surface. By oil lubrication, the local excess temperature is normally 10-30 °C., depending on speed, shaft dia. and lubrication, see figures below.

Factors that have great influence on seal life are: Shaft finish should be smooth, shaft diameter to be as small as possible, speed as low as possible, temperature as low as possible, the sealing material selected according to the application, the fluid has to be a good lubricant and has to be well circulated, the radial pressure of the lip low, and the heat dispending properties of the shaft and housing must be good.



The type and amount of lubricant present can have a marked effect on excess temperature generated. The graph illustrates the possible variation between oil and grease and the effect of the oil level. The lower curve for each kind of oil is for a seal fully submerged and the upper for the oil level just touching the bottom of the shaft.



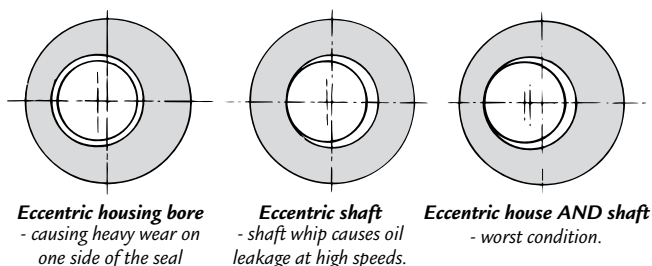
To keep the under-lip temperature low the surrounding conditions should dissipate the heat quickly. This can best be achieved with good lubrication and oil circulation. The graph shows how shaft speed affects the excess underlip-temp. generated by seals of varying diameters.

Shaft material

Shaft diameter	Tolerance h11	Shaft diameter	Tolerance h11
7-10	+0 -0,09	81-120	+0 -0,22
11-18	+0 -0,11	121-180	+0 -0,25
19-30	+0 -0,13	151-250	+0 -0,29
31-50	+0 -0,16	251-315	+0 -0,32
51-80	+0 -0,19	316-400	+0 -0,36

Mild steel is well suitable as material for the shaft. Heat treatment or nitriding can be considered if dirt or grit is present.

Castings, especially SG-iron and tempered castings, are performing well as shaft material or for sleeves, but must be free from porosities wider than 0,05mm in the track for the lip. When sealing for water and water emulsions is wanted, non-ferrous metals can be used - or better stainless steel AISI 302. These materials are less resistant to wear compared to the types of stainless steel that can be hardened, like AISI 420, but are less resistant to corrosion, so a balance between the desired properties must be found. Plastic materials are in general poor heat conductors, and the use of these materials as shafts or sleeves is not recommended. Ceramic sleeves are very wear resistant, and are used in demanding applications.

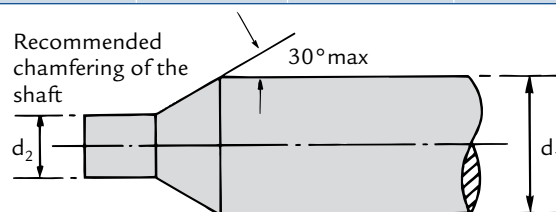


Eccentricity

It is naturally desirable for efficient sealing that the shaft should run dead true, but in practice, a certain amount of eccentricity has to be accepted. The oil seals are designed so they can follow the movement of the shaft within certain limits by its flexible resilient lip. Eccentricity of the housing is not so serious as eccentricity of the shaft (shaft whip), since the latter involves alternating displacement of the sealing lip at a frequency determined by shaft speed. The limits of acceptable eccentricity of the shaft in relation to the speed can be found in fig. 8

Recommended chamfer

Shaft diameter d_1	d_1-d_2	Shaft diameter d_1	d_1-d_2
10	1,5	51- 70	4,0
11-20	2,0	71- 95	4,5
21-30	2,5	96-130	5,5
31-40	3,0	131-240	7,0
41-50	3,5	241-400	11,0



Hardness and surface

For the section of the shaft where the sealing lip tracks, a hardness of min. 45 HRC is recommended acc. to DIN3760. By circumferential speeds >4 m/sec, the recommended hardness should be 55 HRC and >10 m/sec 60 HRC.

Machining the shaft by grinding is preferable to turning and polishing, and plunge grinding is preferable to traverse grinding, but this is not essential. Generally, the surface should be as smooth as can possibly be obtained, taking in consideration the production limitations and cost.

A surface roughness of 0,2 to 0,63 μ RA are satisfactory for most applications.

A table of recommended tolerances for the shaft is to be top left.

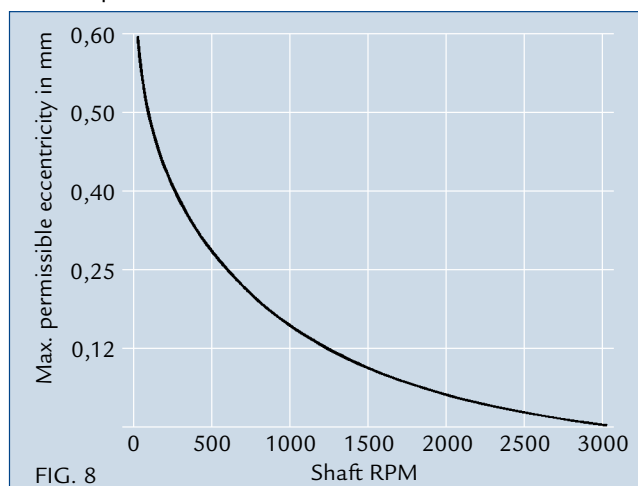


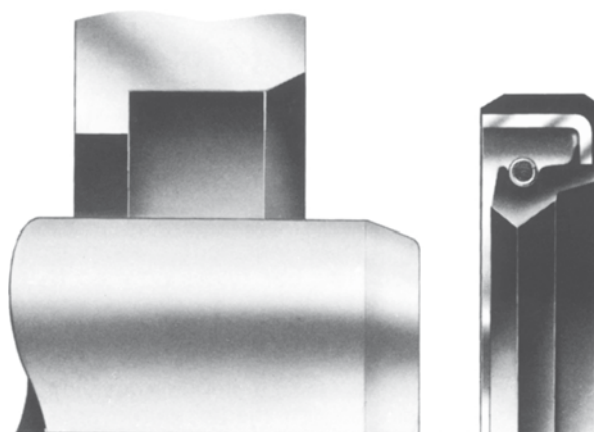
Fig. 8 indicates broadly the amount of eccentricity or whip that can be accommodated by standard oil seals at various shaft speeds. When both shaft and housing are eccentric, the max. permissible eccentricity can be regarded as the sum of both. Oils seals with helix hydrodynamic lip are generally capable of taking higher eccentricity than with plain lip.

Housing for oilseals

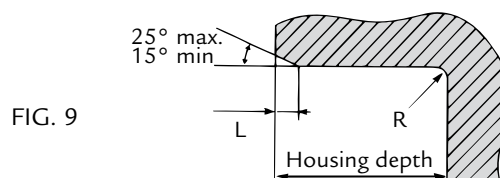
The recess or housing, into which the oil seal is to be pressed, should be machined to the correct tolerance (see table below), and has to be smooth and free from longitudinal scratches that might be able to provide a leak path for oil. For use with oil seals with outside rubber covering, it is essential that the bore is duly chamfered acc. to table 9.

To ensure correct location of the seal, a flange or shoulder should be provided against which the seal can be pressed. If impracticable, care should be taken to press the seal flush with a machined face on the housing so it will be square to the shaft. Where the house consists of a separate part e.g. a cap, end plate or bearing cover, it should be centralised by means of a spigot and sealed so no secondary leak path is formed - see fig12.

From the factory, the rubber covered oil seal is provided with the necessary interference fit to ensure that it is secured and leakless. However, if oil temperature is high, combined with a slight pressure, it can be desirable to secure the oil seal with a circlip.



Typical housing and shaft for an oil seal.



Metric H8				Tomme	
Housing Ø	Tol.	Housing Ø	Tol.	Housing Ø	+ -
6-10	+0,022 -0	50-80	+0,046 -0	0"-4" (inclusive)	0,0010"
10-18	+0,027 -0	80-120	+0,054 -0	4"-7" (inclusive)	0,0015"
18-30	+0,033 -0	120-180	+0,063 -0	Over 7"	0,0020"
30-50	+0,039 -0	180-250	+0,072 -0		

Nominal width b	Housing bore depth	Chamfer length	Max. Radius
up to 10	b + 0,9	0,70 - 1,00	0,50
over 10	b + 1,2	1,20 - 1,50	0,75

Surface

The surface of the bore should be $< 3,2 \mu\text{m}$

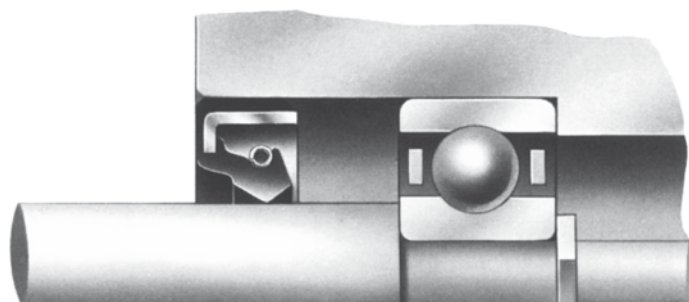


FIG. 11: Seal assembled flush with machined face.

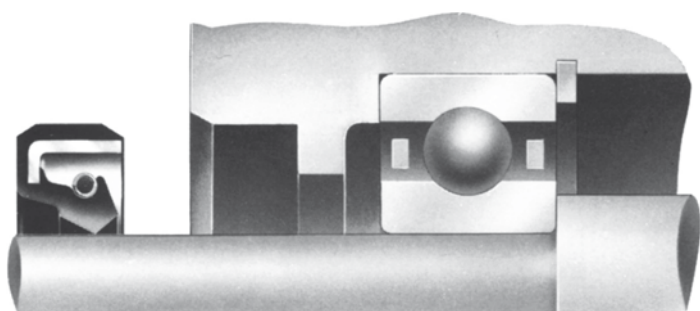


FIG. 10: Housing recess with locating flange.

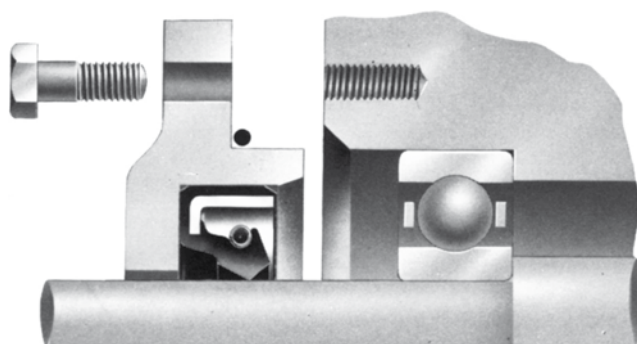
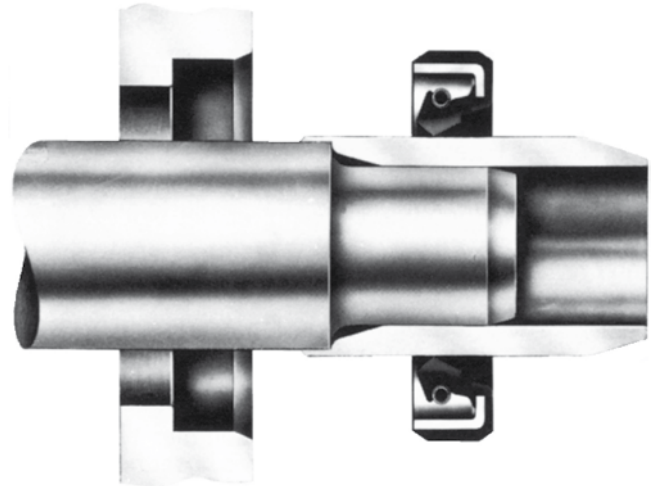


FIG. 12: Separate housing with centralising spigot.

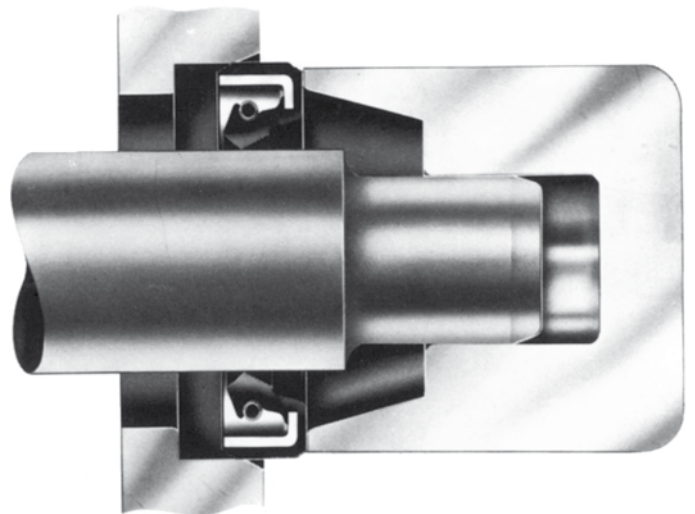
Fitting.

The majority of failures and leakage of oil seals are due to careless fitting resulting in damage to both seal and shaft sealing surface. Strict attention to the following rules is essential if good results are to be obtained.

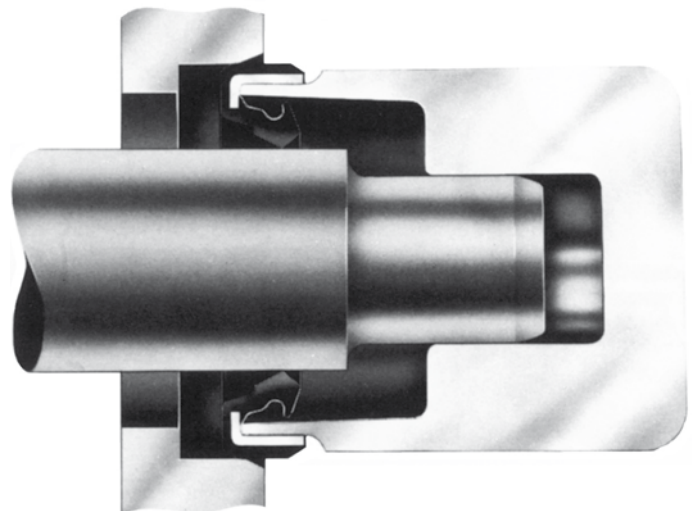
1. Before fitting, examine the seal to ensure that it is clean and undamaged.
2. Smear the sealing lip with clean grease. Seals used as dust excluders should be packed with grease and double seals should be packed between the lips.
3. If a spring is provided, see that it is correctly located.
4. Normally, the spring side of the sealing lip should face the fluid to be sealed.
5. Examine the shaft and remove all roughness, sharp edges of keyways, screw threads or shoulders over which the sealing lip is passed. Shaft edges and shoulders should be well rounded or chamfered, and where this not practicable, a fitting sleeve with a lead-on taper and a diameter slightly greater than the shaft, should be used. The slightest scratch on the sealing edge of an oil seal may cause leakage and failure.
6. When pressing the seal into the housing, a firm uniform pressure should be exerted e.g. by an abor press with a suitable tool. The diameter of the tool should be slightly less than the diameter of the housing (0,1-0,4mm). The outside of the seal should be smeared with grease to ease the fitting. Care should be taken to ensure the seal does not enter the recess in a tilted position, as this will cause the rubber skin to be damaged.



A fitting sleeve like this will ease the mounting and take care of the sealing lip.



Correct method of fitting oil seals into a housing recess with a special device called a "bell piece". If the seal has to be fitted "backwards", the spring must be removed and replaced after the seals are pressed fully in.



Lubrication

Sometimes the mechanical construction is such that it will take some considerable time after starting up for the oil supply to reach the seal. In these cases a little more care than usual should be taken by the fitter to ensure that the sealing lip is properly greased on assembly. This precaution will enable the seal for a period before the oil is in full circulation.

Below is a description of the most common materials for shaft oil seals. The temperature ranges relate to actual operating conditions, not the physical properties of the sealing lip material itself, and are for general guidance only. In practice, many factors influence the absolute upper and lower temperature limits within which a seal will function successfully. See page 5.

NBR (Acrylonitrile-Butadiene)

Temp. range: $\pm 20 / +100^{\circ}\text{C}$ ($\pm 4 / +212^{\circ}\text{F}$).

This is the nitrile-based standard material that is recommended for the majority of conventional fluid sealing applications. Particularly recommended for sealing mineral oils and greases. Low friction.

FPM (Fluorcarbon elastomer)

Temp range: $\pm 20 / +200^{\circ}\text{C}$ ($\pm 4 / +392^{\circ}\text{F}$).

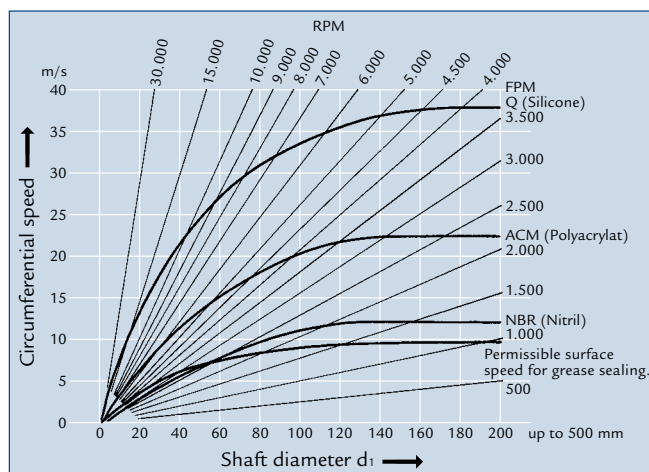
FPM is highly resistant to most oil and grease types and is recommended in sealing applications with high temperature, high speed, fuels and certain solvents. Fitted as standard with spring of stainless steel AISI 302.

HNBR

(Hydrogenated Acrylonitrile-Butadiene)

Temp. range $\pm 30 / +150^{\circ}\text{C}$ ($\pm 22 / +302^{\circ}\text{F}$).

HNBR has the same good oil resistance as NBR, but also good resistance to ozone, alkalis and amines. Better mechanical properties, especially abrasion resistance and enhanced high temperature properties. Supplied by M Seals upon request.



This graph will assist in choosing the right material to meet speed and temperature conditions in the application. Select shaft diameter from bottom index and shaft RPM from top and right index. Choose material above the point where they cross.

MVQ (Silicone) (SIL)

Temp. range: $\pm 60 / +170^{\circ}\text{C}$ ($\pm 76 / +428^{\circ}\text{F}$).

MVQ has a very wide temperature range. Whilst MVQ materials have reasonable resistance to oils, the more active lubricants can cause excessive swelling, and compatibility should be checked before specifying this material. Low compression set is characteristic for MVQ, but other physical properties like tension strength and abrasion resistance are poorer than NBR and FPM.

PTFE (Teflon, polytetrafluoroethylene)

Temp. range: $\pm 60 / +220^{\circ}\text{C}$ ($\pm 76 / +220^{\circ}\text{F}$).

This material has exceptional qualities not found in elastomeric materials. Its wide temperature range, very low frictional properties and resistance to practically all known fluids makes it a most attractive material for some difficult applications. (M Seals type BP).

Food Compatible materials

Where the sealing material is in contact with food and drinking water, and for use in pharmaceutical applications, we can offer rubber materials which have been tested in compliance with various regulations like FDA, NSF, WRAS and USP.

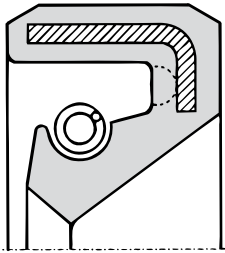
Springs

Oil seals are normally supplied with springs made of plain spring steel. By sealing water and water emulsions, it is recommended to use springs of stainless steel. M Seals carry stock of springs in AISI302, and offer an exchange on request.

Insert/housing

The insert are normally made of mild steel, but we can offer on request inserts of stainless steel.

Typical specifications	NBR	MVQ	FPM
Max/min. Service temperature $\pm 2^{\circ}\text{C}$	-20° $+100^{\circ}$	-60° $+170^{\circ}$	-20° $+200^{\circ}$
Max. recommended service speed mt/sec	10 - 12	20 - 25	40 - 45
Hardness ± 3 Shore A	73°	72°	75°
Tensile strength ASTM D 412 C kg/cm^2	≥ 165	≥ 62	≥ 135
Elongation ASTM D 412 C %	≥ 300	≥ 250	≥ 160
Tear strength ASTM D 624 C kg/cm	≥ 37	≥ 9	≥ 25
Compr. Set. ASTM D 395 B %	70 h / 100°C 10	27 h / 175°C 15	70 h / 200°C 17
Spec. gravity $\pm 0,02 \text{ gr/cm}^3$	1,20	1,38	1,91

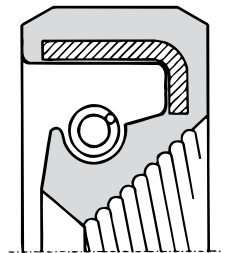


Type A+AI

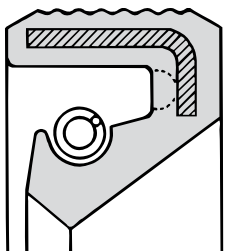
Type A+AI. Standard type acc. to DIN3760. A rubber covering on the outside secures a good sealing in the housing. Supplied in metric and inch sizes (AI)

Type AG

Like type A, but with complete rubber covering on both sides. For use with food and drinking water. Supplied on request. Requires special tooling.

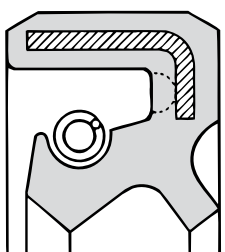


Type A can be supplied with hydrodynamic helix ribs on the lip for pumping back possible leak oil. Especially recommended for applications, which suffer from high eccentricity or vibrations. Can be designed bi-directional, or for a specific direction. Supplied on request.



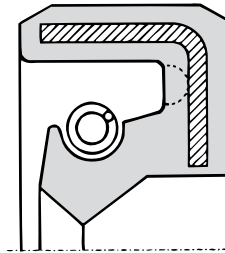
Type AX+AXI

Like type A/AS, but the outside circumference is corrugated. This design eases the pressing in of the seal, and thereby allow a tighter fit. This can secure a better static sealing - especially where the housing are exposed to high rates of heat expansion. Supplied on request.



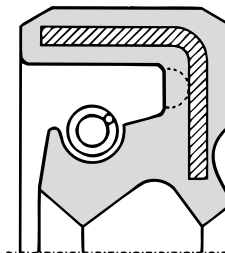
Type AS+ASI

Like type A, but with an additional dust lip. The dust lip protects the shaft and main sealing lip under certain service conditions where the oil seal is exposed to dust, dirt or e.g. high pressure cleaning. But in some applications, it might accumulate dirt between the two lips, and score the shaft more rapidly than with a type A seal without the dust lip.



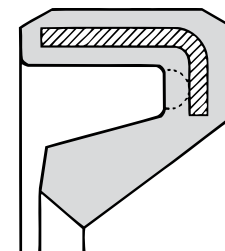
Type AT

Designed for increased pressure (0,5-10 bar). The lip is self-supported, but the seal must be secured in the bore by e.g. a circlip or flange. As the sealing lip is short and stiff, this type is less suitable for coping with eccentricity and whip. See graph page 2 for max. permissible pressure. Supplied on request.



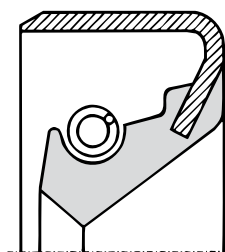
Type ATS

Like type AT, but with dust lip. This type can be supplied in app. 110 standard sizes, or per request in other sizes.



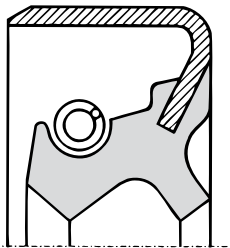
Type AUF

Seal without spring loading. Used in narrow construction, e.g. sealing of needle bearings, and mainly for dust or grease.



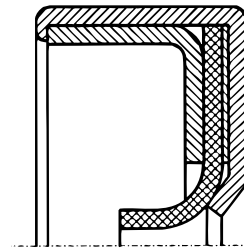
Type B+BI.

This type is without rubber covering on the outside. Used under conditions where maximum heat transfer to the housing is desired. Compared to type A, this seal demands a better finish of the housing bore in order to secure a proper secondary sealing, but on the other hand, a better fastening can be achieved, eventually by gluing.



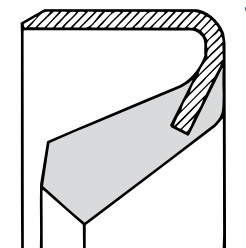
Type BS+BSI

Like type B, but with additional dust lip in both metric inch sizes (BSI).



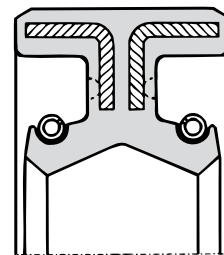
Type BP

Oil seal with housing in stainless steel (std DIN1.4301) and with sealing lip of PTFE. The characteristics of this seal are very low friction and very good resistance to high temperature and chemical attacks. Can be specified for speeds up to 30 m/sec., and for a certain degree of dry-running. Due to its low friction, the BP seal can be used at pressures up to 10 bar (20 bar in special design) considering the speed. Low breakaway force after long time of standing still. The only oil seal that can work in the temperature range between -60 to +220°C (-76 to 428°F). Stocked by M seals in standard sizes.



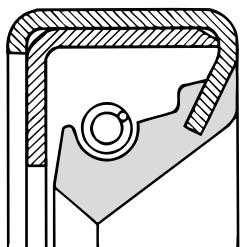
Type BUF

Like AUF, but without rubber covering.



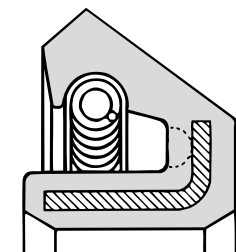
Type ADUO

Can be used where two fluids has to be separated. Supplied in certain sizes or per request.



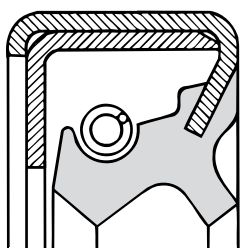
Type C+CSI

Like type B, but with reinforced housing (double shell). Used where a higher grade of stiffness is desirable, e.g. by large dimensions where there is a risk of distorting the ring during the fitting. Thinner inner housing also protects the lip from mechanical impact e.g. in mill machinery, earth moving equipment and the like. Supplied in standard dimensions in metric and inch sizes (CI).



Type AE

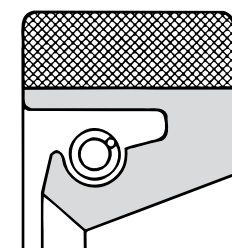
For external sealing. Used where the housing rotates in relation to a non-rotating shaft, or for relative movement between shaft and housing. If a standard type is used in such applications, the sealing lip will lose its radial force against the shaft due to the centrifugal force. Supplied per request.



Type CS+CSI

Like type C+CSI, but with additional dust lip.

**FOR HEAVY DUTY TYPE C10,
SEE PAGE 21-23.**



Type DR

Oil seals with fabric reinforcement instead of steel, and with a garter or finger spring. These types are supplied also as split types which allow replacement without removal of the shaft. Need to be fixed axially.

**PLEASE SEE PAGE 21-23
FOR MORE DETAILS OF THE
HEAVYDUTY AND LARGE
DIAMETER SEALS.**

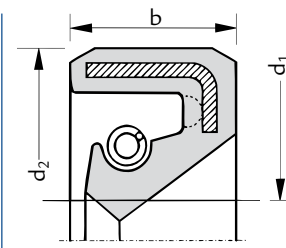
List of dimensions, metric sizes



The sizes in below list marked with ● belong to the standards DIN 3760 or SMS2290. All these sizes, and plenty of the other sizes in the list, are normally stocked by M Seals in one or more types, mainly type A and/or AS, in either NBR or FPM material.

Other sizes and materials can be supplied per request depending on tooling availability. However, type C can be made in all dimensions between Ø20 up to Ø1200 on a single piece basis.

d ₁	d ₂	b	d ₁	d ₂	b	d ₁	d ₂	b	d ₁	d ₂	b	Diagram												
4	x	8	x	2		10	x	20	x	6		13	x	30	x	7	15	x	35	x	10			
4	x	12	x	6		10	x	20	x	7		13	x	30	x	8	15	x	37	x	10			
5	x	15	x	6		10	x	21	x	4		13	x	32	x	7	15	x	40	x	10			
5	x	15	x	7		10	x	22	x	6		13	x	35	x	10	15	x	42	x	7			
5	x	16	x	6	●	10	x	22	x	7		14	x	20	x	3	15	x	42	x	8			
5	x	16	x	7		10	x	22	x	8		14	x	20	x	5	15	x	42	x	10			
6	x	10	x	2	●	10	x	24	x	7		14	x	21	x	3	15	x	48	x	8			
6	x	11	x	2,5		10	x	25	x	7		14	x	22	x	4	15	x	50	x	8			
6	x	12	x	2		10	x	25	x	8		14	x	22	x	5	16	x	22	x	4			
6	x	14	x	6		10	x	25	x	10,5		14	x	22	x	7	16	x	24	x	3			
6	x	15	x	7		10	x	26	x	5,5		14	x	24	x	5	16	x	24	x	4			
6	x	16	x	5		10	x	26	x	7		14	x	24	x	6	16	x	24	x	5			
6	x	16	x	6		10	x	30	x	7	●	14	x	24	x	7	16	x	24	x	6,5			
●	6	x	16	x	7		10	x	30	x	8		14	x	24	x	8	16	x	24	x		7	
6	x	19	x	5		11	x	17	x	4		14	x	25	x	5	16	x	25	x	7			
6	x	19	x	6		11	x	20	x	6		14	x	25	x	7	16	x	26	x	7			
6	x	19	x	7	●	11	x	22	x	7		14	x	26	x	7	●	16	x	28	x		7	
6	x	21	x	7,5		11	x	26	x	7		14	x	26	x	8	●	16	x	30	x		5	
●	6	x	22	x	7		11	x	30	x	7	●	14	x	28	x	7	●	16	x	30		x	7
7	x	14	x	5		11	x	30	x	10		14	x	28	x	8	●	16	x	30	x		10	
7	x	15	x	5		11	x	35	x	10		●	14	x	30	x	7	16	x	32	x	6		
●	7	x	16	x	7		12	x	16	x	3		14	x	30	x	8	●	16	x	32	x	7	
7	x	19	x	6		12	x	18	x	3		14	x	30	x	10	●	16	x	32	x	10		
●	7	x	22	x	7		12	x	19	x	3		14	x	32	x	7	●	16	x	35	x	7	
8	x	12	x	3		12	x	19	x	5		14	x	34	x	10	16	x	35	x	10			
8	x	15	x	3		12	x	20	x	5	●	14	x	35	x	7	16	x	38	x	4			
8	x	16	x	3,5		12	x	21	x	5		14	x	35	x	10	16	x	40	x	10			
●	8	x	16	x	5		12	x	22	x	4		14	x	40	x	7	17	x	23	x	3		
8	x	16	x	7	●	12	x	22	x	5		15	x	21	x	3	17	x	25	x	4			
8	x	18	x	5		12	x	22	x	7		15	x	22	x	5	17	x	26	x	6			
8	x	18	x	6	●	12	x	22	x	8,5		15	x	22	x	7	17	x	27	x	7			
8	x	20	x	5		12	x	24	x	4,5		15	x	24	x	5	17	x	28	x	6			
8	x	20	x	7		12	x	24	x	6		15	x	24	x	6	●	17	x	28	x	7		
●	8	x	22	x	6	●	12	x	24	x	7	●	15	x	24	x	7	17	x	28	x	8		
8	x	22	x	7		12	x	25	x	5		15	x	25	x	3	17	x	29	x	7			
●	8	x	22	x	8		12	x	25	x	7		15	x	25	x	7	17	x	30	x	5		
●	8	x	24	x	7		12	x	25	x	8	●	15	x	26	x	7	17	x	30	x	6		
8	x	25	x	7		12	x	26	x	7		15	x	27	x	6	●	17	x	30	x	7		
8	x	25	x	8		12	x	26	x	8		15	x	27	x	7	17	x	30	x	8			
8	x	26	x	7	●	12	x	28	x	7		15	x	28	x	6	17	x	31	x	7			
8	x	30	x	7		12	x	28	x	8		15	x	28	x	7	17	x	31	x	10			
9	x	18	x	7	●	12	x	30	x	7		15	x	30	x	4,5	17	x	32	x	5			
●	9	x	19	x	5		12	x	32	x	7		15	x	30	x	7	●	17	x	32	x	7	
●	9	x	22	x	7		12	x	35	x	10		15	x	30	x	6	17	x	33	x	7		
●	9	x	24	x	7		12	x	37	x	10	●	15	x	30	x	7	17	x	33	x	8		
9	x	25	x	8		13	x	19	x	3		15	x	30	x	8	17	x	34	x	7			
●	9	x	26	x	7		13	x	20	x	4		15	x	30	x	10	17	x	35	x	5		
9	x	30	x	7		13	x	22	x	4	●	15	x	32	x	7	●	17	x	35	x	7		
10	x	14	x	3		13	x	22	x	5		15	x	32	x	9	17	x	35	x	8			
10	x	16	x	5		13	x	22	x	7		15	x	33	x	5,5	17	x	35	x	10			
10	x	17	x	3		13	x	25	x	5		15	x	30	x	8	17	x	37	x	7			
10	x	18	x	5		13	x	25	x	7		15	x	33	x	10	17	x	37	x	10			
10	x	18	x	6		13	x	26	x	5		15	x	35	x	5	17	x	40	x	6			
●	10	x	19	x	7		13	x	26	x	7		15	x	35	x	6	●	17	x	40	x	7	
10	x	20	x	5		13	x	28	x	7	●	15	x	35	x	7	17	x	40	x	8			



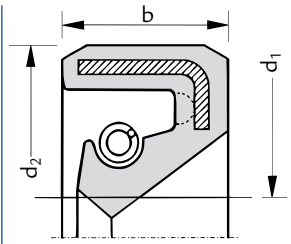
d ₁	d ₂	b			
17	x	40	x	10	
17	x	47	x	7	
17	x	47	x	8	
18	x	24	x	4	
18	x	26	x	4	
18	x	28	x	7	
●	18	x	30	x	7
18	x	30	x	8	
18	x	32	x	4,6	
●	18	x	32	x	7
18	x	32	x	8	
●	18	x	35	x	7
18	x	35	x	8	
18	x	35	x	10	
●	18	x	38	x	7
18	x	40	x	7	
18	x	40	x	10	
18	x	42	x	8	
18	x	47	x	10	
19	x	27	x	6	
19	x	29	x	5	
19	x	30	x	6	
19	x	30	x	7	
19	x	30	x	8	
19	x	31	x	6	
19	x	32	x	7	
19	x	32	x	8	
19	x	32	x	10	
19	x	35	x	6	
19	x	35	x	7	
19	x	35	x	10	
19	x	36	x	8	
19	x	37	x	10	
19	x	38	x	7	
19	x	40	x	10	
19	x	42	x	7	
19	x	46	x	5,5	
19	x	47	x	7	
20	x	26	x	4	
20	x	28	x	4	
20	x	28	x	4,5	
20	x	28	x	6	
20	x	28	x	7	
20	x	30	x	4	

Other dimension can be made to order, but may require tooling.
M Seals reserve our right to make changes to the dimension list without notice.



List of dimensions, metric sizes

d ₁	d ₂	b	d ₁	d ₂	b	d ₁	d ₂	b	d ₁	d ₂	b
20	x	30	x	4,5		22	x	40	x	8,5	
20	x	30	x	5		22	x	40	x	10	
20	x	30	x	6		22	x	42	x	7	
●	20	x	30	x	7		22	x	42	x	10
20	x	30	x	8		22	x	45	x	7	
20	x	30	x	10		22	x	45	x	8	
20	x	32	x	5		●	22	x	47	x	7
●	20	x	32	x	7		22	x	47	x	10
20	x	32	x	8,5		22	x	62	x	7	
20	x	33	x	8		23	x	30	x	4	
20	x	33	x	9		23	x	36	x	10	
20	x	33	x	10		23	x	40	x	6	
20	x	34	x	7		23	x	40	x	10	
20	x	35	x	5		23	x	41	x	10	
20	x	35	x	6		23	x	42	x	10	
●	20	x	35	x	7		23	x	47	x	7
20	x	35	x	8		23	x	47	x	10	
20	x	35	x	10		24	x	32	x	4	
20	x	36	x	7		24	x	33	x	4,5	
20	x	37	x	8		24	x	34	x	5,5	
20	x	38	x	7		24	x	34	x	7	
20	x	38	x	8		●	24	x	35	x	7
20	x	40	x	4		24	x	35	x	8	
20	x	40	x	6		24	x	36	x	5	
20	x	40	x	7		24	x	36	x	7	
20	x	40	x	8		24	x	36	x	9	
20	x	40	x	10		●	24	x	37	x	7
20	x	42	x	6		24	x	38	x	8	
20	x	42	x	7		●	24	x	40	x	7
20	x	42	x	10		24	x	40	x	8	
20	x	45	x	7		24	x	40	x	10	
20	x	45	x	10		24	x	42	x	8	
20	x	46	x	8		24	x	42	x	10	
●	20	x	47	x	7		24	x	45	x	7
20	x	47	x	8		24	x	45	x	10	
20	x	47	x	10		●	24	x	47	x	7
20	x	48	x	9		24	x	47	x	10	
20	x	52	x	7		24	x	48	x	10	
20	x	52	x	8		24	x	50	x	10	
20	x	52	x	10		24	x	52	x	10	
20	x	60	x	8		25	x	32	x	4	
21	x	29	x	4		25	x	32	x	5	
21	x	30	x	6,5		25	x	32	x	6	
21	x	32	x	5		25	x	33	x	4	
21	x	35	x	7		25	x	33	x	6	
21	x	37	x	7		25	x	35	x	4	
21	x	40	x	7		25	x	35	x	5	
21	x	40	x	10		25	x	35	x	6	
21	x	47	x	10		●	25	x	35	x	7
22	x	28	x	4		25	x	35	x	8,5	
22	x	32	x	6		25	x	35	x	10	
●	22	x	32	x	7		25	x	36	x	7
22	x	33	x	6,5		25	x	36	x	8	
22	x	35	x	5		25	x	36	x	10	
22	x	35	x	6		25	x	37	x	5	
●	22	x	35	x	7		25	x	37	x	7
22	x	35	x	8		25	x	37	x	8	
22	x	35	x	8,5		25	x	38	x	7	
22	x	35	x	10		25	x	38	x	8	
22	x	36	x	7		25	x	40	x	5	
22	x	37	x	7		25	x	40	x	6	
22	x	38	x	8		●	25	x	40	x	7
●	22	x	40	x	7		25	x	40	x	8
22	x	40	x	8		25	x	40	x	10	



d ₁	d ₂	b			
30	x	52	x	12	
30	x	53	x	10	
30	x	54	x	10	
30	x	55	x	7	
30	x	55	x	10	
30	x	55	x	12	
30	x	56	x	10	
30	x	60	x	10	
●	30	x	62	x	7
30	x	62	x	10	
30	x	62	x	12	
30	x	65	x	8	
30	x	68	x	7	
30	x	72	x	8	
30	x	72	x	10	
30	x	75	x	8	
30	x	75	x	10	
30	x	80	x	10	
31	x	47	x	7	
31	x	47	x	10	
31	x	52	x	7	
31	x	62	x	5	
32	x	42	x	4	
32	x	42	x	5	
32	x	42	x	7	
32	x	42	x	8	
●	32	x	45	x	7
32	x	45	x	10	
32	x	46	x	8	
●	32	x	47	x	7
32	x	47	x	8	
32	x	47	x	10	
32	x	48	x	7	
32	x	48	x	8	
32	x	50	x	8	
32	x	50	x	10	
32	x	50	x	12	
32	x	52	x	5	
●	32	x	52	x	7
32	x	52	x	10	
32	x	52	x	12	
32	x	54	x	10	
32	x	55	x	10	
32	x	56	x	10	
32	x	56	x	12	
32	x	58	x	12	
32	x	62	x	7	
32	x	62	x	10	
32	x	65	x	10	
33	x	45	x	7	
33	x	46	x	10	
33	x	48	x	8	
33	x	50	x	10	
33	x	52	x	10	

List of dimensions, metric sizes



d_1	d_2	b	d_1	d_2	b	d_1	d_2	b	d_1	d_2	b			
33	x 52	x 10				40	x 56	x 7	43	x 65	x 13	d_1	d_2	b
33	x 56	x 12				40	x 56	x 8	43	x 66	x 10			
34	x 44	x 7				40	x 56	x 10	43	x 75	x 10			
34	x 45	x 7				40	x 56	x 12	44	x 60	x 10			
34	x 46	x 8				40	x 58	x 8	44	x 60	x 12			
34	x 46	x 10				40	x 58	x 9	44	x 62	x 8			
34	x 47	x 7				40	x 58	x 10	44	x 62	x 10			
34	x 48	x 8				40	x 60	x 7	44	x 62	x 12			
34	x 50	x 10				40	x 60	x 8	44	x 65	x 10			
34	x 52	x 8				40	x 60	x 10	44	x 66	x 6			
34	x 52	x 10				40	x 60	x 12	44	x 72	x 10			
34	x 58	x 10				40	x 62	x 7	44	x 72	x 12			
34	x 62	x 10				40	x 62	x 9	45	x 52	x 4			
34	x 72	x 10				40	x 62	x 10	45	x 55	x 4			
35	x 42	x 4				40	x 62	x 12	45	x 55	x 6			
35	x 42	x 5				40	x 63	x 10	45	x 55	x 8			
35	x 42	x 8				40	x 64	x 12	45	x 55	x 10			
35	x 45	x 4				40	x 65	x 10	45	x 57	x 7,5			
35	x 45	x 7				40	x 65	x 12	45	x 58	x 7			
35	x 45	x 10				40	x 68	x 6	45	x 60	x 7			
35	x 47	x 4,5				40	x 68	x 10	45	x 60	x 8			
35	x 47	x 5				40	x 70	x 8	45	x 60	x 10			
35	x 47	x 6				40	x 70	x 10	45	x 62	x 7			
35	x 47	x 7				40	x 72	x 7	45	x 62	x 8			
35	x 47	x 10				40	x 72	x 10	45	x 62	x 10			
35	x 48	x 8				40	x 80	x 8	45	x 62	x 12			
35	x 50	x 7				40	x 80	x 10	45	x 65	x 8			
35	x 50	x 8				40	x 80	x 13	45	x 65	x 10			
35	x 50	x 10				40	x 85	x 10	45	x 65	x 12			
35	x 52	x 7				40	x 90	x 9	45	x 66	x 6			
35	x 52	x 8				40	x 90	x 10	45	x 66	x 10			
35	x 52	x 10				40	x 90	x 12	45	x 68	x 8			
35	x 52	x 12				41	x 56	x 7	45	x 68	x 10			
35	x 54	x 10				41	x 62	x 10	45	x 70	x 10			
35	x 55	x 8				42	x 52	x 4	45	x 70	x 12			
35	x 55	x 9				42	x 52	x 8	45	x 72	x 8			
35	x 55	x 10				42	x 55	x 7	45	x 72	x 10			
35	x 55	x 12				42	x 55	x 8	45	x 72	x 12			
35	x 56	x 10				42	x 55	x 10	45	x 73	x 12			
35	x 56	x 12				42	x 56	x 5	45	x 75	x 6			
35	x 58	x 7,5				42	x 56	x 7	45	x 75	x 8			
35	x 58	x 10				42	x 57	x 7	45	x 75	x 10			
35	x 58	x 11,5				42	x 58	x 10	45	x 75	x 12			
35	x 58	x 12				42	x 60	x 7	45	x 80	x 10			
35	x 60	x 10				42	x 60	x 10	45	x 80	x 13			
35	x 62	x 7				42	x 60	x 12	45	x 85	x 10			
35	x 62	x 8				42	x 62	x 7	45	x 90	x 8			
35	x 62	x 10				42	x 62	x 8	45	x 90	x 10			
35	x 62	x 12				42	x 62	x 10	46	x 62	x 8			
35	x 64	x 13				42	x 62	x 12	46	x 64	x 8			
35	x 65	x 10				42	x 64	x 10	46	x 65	x 10			
35	x 65	x 12				42	x 65	x 8	46	x 72	x 10			
35	x 67	x 7				42	x 65	x 10	47	x 58	x 6			
35	x 68	x 6				42	x 65	x 12	47	x 62	x 8			
35	x 68	x 10				42	x 68	x 10	47	x 65	x 8			
35	x 70	x 10				42	x 70	x 10	47	x 65	x 10			
35	x 72	x 8				42	x 72	x 8	47	x 70	x 10			
35	x 72	x 10				42	x 72	x 10	47	x 72	x 12			
35	x 72	x 12				42	x 75	x 10	47	x 77	x 8			
35	x 80	x 10				42	x 60	x 10	48	x 60	x 10			
35	x 80	x 12				43	x 85	x 10	48	x 62	x 7			
36	x 45	x 6				43	x 58	x 13,5	48	x 62	x 8			
36	x 48	x 10				43	x 60	x 10	48	x 62	x 10			
36	x 50	x 7				43	x 62	x 10	48	x 65	x 9			

d_1	d_2	b	d_1	d_2	b	d_1	d_2	b	d_1	d_2	b	
52	x	72 x 12	60	x	70 x 7	65	x	110 x 10	75	x	107 x 10	
52	x	75 x 12	60	x	70 x 10	65	x	120 x 12	75	x	110 x 12	
52	x	80 x 10	60	x	72 x 8	65	x	125 x 12	75	x	110 x 13	
52	x	85 x 10	● 60	x	75 x 8	66	x	90 x 10	75	x	120 x 12	
52	x	87 x 8	60	x	75 x 12	67	x	91 x 13	76	x	100 x 16	
53	x	68 x 10	60	x	78 x 9	67	x	95 x 10	76	x	105 x 12	
53	x	72 x 12	60	x	78 x 13	68	x	82 x 10	● 78	x	100 x 10	
53	x	80 x 10	60	x	80 x 7	68	x	85 x 10	78	x	100 x 12	
54	x	70 x 10	● 60	x	80 x 8	68	x	85 x 13	78	x	110 x 10	
54	x	72 x 8	60	x	80 x 10	68	x	88 x 10	78	x	110 x 12	
54	x	72 x 10	60	x	80 x 12	68	x	90 x 7	80	x	90 x 6	
54	x	78 x 12	60	x	80 x 13	● 68	x	90 x 10	80	x	90 x 12	
54	x	80 x 13	60	x	82 x 12	68	x	90 x 13	80	x	95 x 5	
54	x	82 x 11	● 60	x	85 x 8	68	x	95 x 13	80	x	95 x 8	
54	x	85 x 10	60	x	85 x 10	68	x	97 x 8	● 80	x	100 x 10	
55	x	63 x 5	60	x	85 x 13	● 68	x	100 x 10	80	x	100 x 12	
55	x	68 x 8	60	x	88 x 12	68	x	100 x 13	80	x	100 x 13	
● 55	x	68 x 9	● 60	x	90 x 8	70	x	78 x 5	80	x	105 x 10	
55	x	70 x 8	60	x	90 x 10	70	x	80 x 8	80	x	105 x 12	
55	x	70 x 10	60	x	90 x 13	70	x	85 x 7	80	x	105 x 13	
55	x	70 x 12	60	x	95 x 13	70	x	85 x 8	● 80	x	110 x 10	
● 55	x	72 x 8	60	x	100 x 10	70	x	85 x 10	80	x	110 x 12	
55	x	72 x 9	60	x	100 x 13	70	x	86 x 12	80	x	115 x 12	
55	x	72 x 10	60	x	110 x 13	● 70	x	90 x 10	80	x	120 x 13	
55	x	72 x 12	62	x	70 x 10	70	x	90 x 12	80	x	125 x 12	
55	x	75 x 8	62	x	76 x 10	70	x	90 x 13	82	x	105 x 12	
55	x	75 x 9	62	x	80 x 10	70	x	92 x 13	82	x	110 x 12	
55	x	75 x 10	62	x	81 x 10	70	x	85 x 10	82	x	110 x 13	
55	x	75 x 12	● 62	x	85 x 10	70	x	95 x 13	84	x	110 x 16	
55	x	76 x 12	62	x	85 x 12	● 70	x	100 x 10	85	x	100 x 9	
55	x	78 x 8	62	x	87 x 8	70	x	100 x 12	85	x	102 x 13	
55	x	78 x 10	● 62	x	90 x 10	70	x	100 x 13	85	x	105 x 10	
● 55	x	80 x 8	62	x	90 x 12	70	x	105 x 10	85	x	105 x 12	
55	x	80 x 10	62	x	90 x 13	70	x	105 x 13	85	x	105 x 13	
55	x	80 x 12	62	x	100 x 12	70	x	110 x 10	● 85	x	110 x 12	
55	x	80 x 13	62	x	110 x 13	70	x	110 x 12	85	x	110 x 13	
55	x	82 x 12	63	x	80 x 9	70	x	112 x 12	85	x	115 x 13	
● 55	x	85 x 8	● 63	x	85 x 10	70	x	115 x 15	85	x	115 x 15	
55	x	85 x 10	63	x	85 x 13	70	x	120 x 13	● 85	x	120 x 12	
55	x	85 x 12	63	x	88 x 10	72	x	90 x 10	85	x	120 x 13	
55	x	90 x 8	● 63	x	90 x 10	● 72	x	95 x 10	85	x	126 x 12	
55	x	90 x 10	63	x	100 x 10	72	x	95 x 12	85	x	130 x 12	
55	x	100 x 12	64	x	80 x 8	● 72	x	100 x 10	85	x	135 x 14	
● 56	x	70 x 8	64	x	85 x 10	72	x	100 x 12	85	x	150 x 13	
● 56	x	72 x 8	64	x	85 x 13	72	x	105 x 13	86	x	116 x 10,5	
● 56	x	80 x 8	64	x	90 x 13	72	x	110 x 12	88	x	110 x 12	
56	x	80 x 12	65	x	75 x 8	72	x	130 x 12	88	x	113 x 8	
● 56	x	85 x 8	65	x	80 x 8	74	x	95 x 10	88	x	126 x 12	
56	x	90 x 10	65	x	80 x 10	74	x	100 x 12	90	x	110 x 12	
57	x	80 x 12	65	x	80 x 12	75	x	90 x 8	90	x	105 x 10	
57	x	90 x 12	65	x	85 x 8	75	x	90 x 10	90	x	110 x 8	
57	x	90 x 13	● 65	x	85 x 10	75	x	90 x 12	90	x	110 x 10	
● 58	x	72 x 8	65	x	85 x 12	75	x	90 x 15	● 90	x	110 x 12	
58	x	72 x 9	65	x	85 x 13	75	x	95 x 7	90	x	110 x 13	
58	x	72 x 10	65	x	88 x 12	75	x	95 x 9	90	x	115 x 9	
58	x	75 x 12	65	x	89 x 10	75	x	95 x 10	90	x	115 x 12	
58	x	78 x 13	● 65	x	90 x 10	75	x	95 x 12	90	x	115 x 13	
58	x	80 x 5	65	x	90 x 12	● 75	x	100 x 10	● 90	x	120 x 12	
● 58	x	80 x 8	65	x	90 x 13	75	x	100 x 12	90	x	120 x 13	
58	x	80 x 10	65	x	92 x 12	75	x	100 x 13	90	x	125 x 13	
58	x	80 x 12	65	x	95 x 10	75	x	100 x 14	90	x	130 x 12	
58	x	80 x 13	65	x	95 x 12	75	x	101 x 13	90	x	130 x 13	
58	x	85 x 10	● 65	x	100 x 10	75	x	105 x 12	90	x	140 x 13	
58	x	90 x 10	65	x	100 x 12	75	x	105 x 13	90	x	150 x 12	

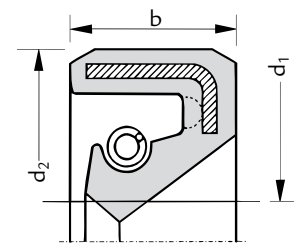
List of dimensions, metric sizes



d ₁	d ₂	b
112	x 140	x 9
112	x 140	x 13
115	x 130	x 12
115	x 135	x 10
115	x 140	x 10
● 115	x 140	x 12
● 115	x 140	x 13
● 115	x 150	x 12
115	x 150	x 15
118	x 140	x 13
120	x 140	x 10
120	x 140	x 13
120	x 145	x 15
120	x 150	x 10
● 120	x 150	x 12
120	x 150	x 13
120	x 150	x 14
120	x 150	x 15
120	x 155	x 12
● 120	x 160	x 12
120	x 160	x 13
120	x 160	x 15
120	x 200	x 15
122	x 150	x 12
122	x 150	x 15
125	x 140	x 10
● 125	x 150	x 12
125	x 155	x 12
● 125	x 160	x 12
125	x 160	x 13
125	x 160	x 15
128	x 150	x 13
130	x 150	x 10
130	x 150	x 12
● 130	x 160	x 12
130	x 160	x 13
130	x 160	x 14
130	x 160	x 15
● 130	x 170	x 12
130	x 170	x 13
130	x 182	x 16
135	x 160	x 12
135	x 165	x 12
● 135	x 170	x 12
135	x 180	x 15
138	x 160	x 15
140	x 160	x 13
140	x 165	x 12

d ₁	d ₂	b
140	x 165	x 9
140	x 170	x 8
140	x 170	x 12
● 140	x 170	x 15
140	x 180	x 12
140	x 180	x 13
140	x 180	x 15
144	x 160	x 12
145	x 170	x 15
● 145	x 175	x 15
145	x 180	x 12
145	x 180	x 13
145	x 180	x 14
145	x 180	x 15
148	x 170	x 15
150	x 168	x 12
150	x 170	x 12
150	x 170	x 15
150	x 180	x 12
150	x 180	x 13
● 150	x 180	x 15
152	x 176	x 15
155	x 180	x 15
155	x 190	x 15
158	x 180	x 13
158	x 180	x 15
160	x 180	x 12
160	x 180	x 15
160	x 185	x 10
160	x 185	x 13
● 160	x 190	x 15
160	x 200	x 12
160	x 200	x 15
162	x 190	x 13
165	x 190	x 13
165	x 190	x 15
165	x 200	x 15
168	x 200	x 15
170	x 190	x 15
170	x 200	x 12
● 170	x 200	x 15
170	x 205	x 15
175	x 200	x 15
175	x 210	x 14
175	x 310	x 16
180	x 200	x 13
● 180	x 200	x 15
180	x 215	x 15

d ₁	d ₂	b
180	x 215	x 16
180	x 215	x 18
180	x 220	x 15
185	x 210	x 13
185	x 215	x 15
185	x 220	x 15
190	x 215	x 16
● 190	x 220	x 15
190	x 225	x 16
190	x 230	x 15
200	x 220	x 15
200	x 230	x 13
● 200	x 230	x 15
200	x 235	x 15
200	x 240	x 15
200	x 240	x 16
205	x 230	x 16
205	x 240	x 15
205	x 250	x 16
● 210	x 240	x 15
210	x 250	x 15
210	x 260	x 15
215	x 240	x 12
217	x 250	x 16
● 220	x 250	x 15
220	x 260	x 15
230	x 255	x 15
● 230	x 260	x 15
230	x 270	x 15
230	x 270	x 16
230	x 280	x 15
230	x 280	x 16
● 240	x 270	x 15
240	x 280	x 15
245	x 270	x 15
● 250	x 280	x 15
258	x 290	x 16
260	x 290	x 16
260	x 300	x 15
260	x 300	x 16
● 260	x 300	x 20
265	x 290	x 16
270	x 300	x 15
270	x 310	x 16
280	x 310	x 15
280	x 310	x 16
280	x 320	x 15
● 280	x 320	x 20



d ₁	d ₂	b
285	x 320	x 20
290	x 320	x 15
290	x 330	x 18
300	x 332	x 16
300	x 340	x 16
300	x 340	x 18
● 300	x 340	x 20
320	x 350	x 15
320	x 360	x 18
● 320	x 360	x 20
330	x 370	x 18
340	x 370	x 20
340	x 380	x 18
● 340	x 380	x 20
350	x 390	x 18
360	x 390	x 18
● 360	x 400	x 20
370	x 410	x 15
380	x 420	x 18
● 380	x 420	x 20
385	x 430	x 25
394	x 420	x 16
394	x 430	x 18
● 400	x 440	x 20
● 420	x 460	x 20
420	x 470	x 20
430	x 474	x 20
● 440	x 480	x 20
450	x 500	x 20
● 460	x 500	x 20
● 480	x 500	x 20
● 480	x 520	x 20
480	x 530	x 25
● 500	x 540	x 20
500	x 550	x 22
560	x 610	x 20
600	x 640	x 20
670	x 730	x 25



List of dimensions, inch sizes

The list below shows a part of the dimension in inch sizes that M Seals are able to supply. Some of them are stocked in one or more types/materials. Other dimensions can be supplied per request, but may require tooling. However, type C can be made in all dimensions between Ø20 up to Ø1200 on a single piece basis.

The dimensions are shown in decimal inches.

Example:

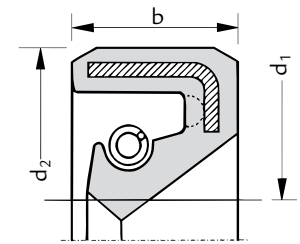
$$2 \frac{1}{4}'' \times 3 \frac{3}{8}'' \times \frac{1}{2}'' = 2.25 \times 3.37 \times 0.50.$$

A conversion table between fraction/decimal/millimetres is found on page 31.

d ₁	d ₂	b
0.25	x 0.62	x 0.18
0.25	x 0.75	x 0.25
0.25	x 1.00	x 0.18
0.31	x 0.75	x 0.25
0.31	x 0.78	x 0.25
0.31	x 0.87	x 0.25
0.34	x 0.75	x 0.25
0.37	x 0.75	x 0.18
0.37	x 0.87	x 0.25
0.37	x 1.00	x 0.37
0.37	x 1.12	x 0.37
0.37	x 1.25	x 0.29
0.40	x 1.00	x 0.18
0.43	x 0.87	x 0.25
0.43	x 1.00	x 0.25
0.43	x 1.12	x 0.37
0.46	x 0.87	x 0.18
0.50	x 0.87	x 0.25
0.50	x 1.00	x 0.25
0.50	x 1.12	x 0.37
0.50	x 1.12	x 0.25
0.50	x 1.18	x 0.25
0.50	x 1.25	x 0.25
0.56	x 1.00	x 0.25
0.56	x 1.12	x 0.25
0.56	x 1.25	x 0.25
0.57	x 1.50	x 0.25
0.59	x 1.12	x 0.25
0.59	x 1.37	x 0.25
0.62	x 0.75	x 0.25
0.62	x 0.93	x 0.18
0.62	x 1.00	x 0.18
0.62	x 1.00	x 0.25
0.62	x 1.06	x 0.18
0.62	x 1.06	x 0.25
0.62	x 1.12	x 0.25
0.62	x 1.12	x 0.37
0.62	x 1.12	x 0.31
0.62	x 1.25	x 0.25
0.67	x 1.25	x 0.31
0.62	x 1.37	x 0.25
0.62	x 1.37	x 0.31
0.65	x 1.50	x 0.25
0.68	x 1.06	x 0.25
0.68	x 1.12	x 0.25
0.68	x 1.12	x 0.37
0.68	x 1.18	x 0.18
0.75	x 1.75	x 0.31
0.75	x 1.82	x 0.43
0.75	x 1.87	x 0.31

d ₁	d ₂	b
0.78	x 1.25	x 0.25
0.78	x 1.50	x 0.37
0.78	x 1.62	x 0.18
0.81	x 1.18	x 1.12
0.81	x 1.31	x 0.37
0.81	x 1.37	x 0.25
0.81	x 1.37	x 0.37
0.81	x 1.50	x 0.25
0.81	x 1.62	x 0.37
0.86	x 1.37	x 0.25
0.87	x 1.12	x 0.12
0.87	x 1.25	x 0.18
0.87	x 1.31	x 0.25
0.87	x 1.37	x 0.25
0.87	x 1.37	x 0.31
0.87	x 1.50	x 0.25
0.87	x 1.50	x 0.37
0.87	x 1.57	x 0.31
0.87	x 1.62	x 0.25
0.87	x 1.62	x 0.37
0.87	x 1.78	x 0.31
0.87	x 1.87	x 0.25
0.90	x 1.62	x 0.25
0.93	x 1.37	x 0.25
0.93	x 1.50	x 0.31
0.93	x 1.50	x 0.37
0.93	x 1.62	x 0.25
0.93	x 1.62	x 0.31
0.93	x 1.75	x 0.37
0.96	x 1.49	x 0.31
0.96	x 1.75	x 0.25
0.98	x 1.82	x 0.31
1.00	x 1.25	x 0.12
1.00	x 1.31	x 0.12
1.00	x 1.37	x 0.25
1.00	x 1.43	x 0.25
1.00	x 1.50	x 0.18
1.00	x 1.50	x 0.25
1.00	x 1.50	x 0.31
1.00	x 1.50	x 0.37
1.00	x 1.62	x 0.25
1.00	x 1.62	x 0.37
1.00	x 1.75	x 0.25
1.00	x 1.75	x 0.31
1.00	x 1.75	x 0.37
1.00	x 1.75	x 0.43
1.00	x 1.82	x 0.43
1.00	x 1.87	x 0.25
1.00	x 1.87	x 0.37
1.00	x 2.00	x 0.25

d ₁	d ₂	b
1.00	x 2.00	x 0.37
1.12	x 2.00	x 0.25
1.12	x 2.00	x 0.37
1.12	x 2.00	x 0.50
1.12	x 2.06	x 0.31
1.12	x 2.12	x 0.31
1.12	x 2.25	x 0.25
1.12	x 2.25	x 0.37
1.12	x 2.25	x 0.50
1.12	x 2.28	x 0.25
1.12	x 2.50	x 0.50
1.15	x 2.12	x 0.37
1.15	x 2.37	x 0.37
1.18	x 1.75	x 0.18
1.18	x 1.75	x 0.25
1.18	x 1.87	x 0.37
1.18	x 2.00	x 0.25
1.18	x 2.00	x 0.37
1.18	x 2.06	x 0.25
1.18	x 2.06	x 0.43
1.21	x 2.12	x 0.43
1.21	x 2.18	x 0.43
1.25	x 1.62	x 0.25
1.25	x 1.68	x 0.31
1.25	x 1.68	x 0.25
1.25	x 1.75	x 0.25
1.25	x 1.87	x 0.31
1.25	x 1.87	x 0.31
1.25	x 1.87	x 0.43
1.25	x 1.93	x 0.43
1.25	x 2.00	x 0.25
1.25	x 2.00	x 0.37
1.25	x 2.00	x 0.50
1.25	x 2.06	x 0.37
1.25	x 2.06	x 0.43
1.25	x 2.06	x 0.50
1.25	x 2.12	x 0.31
1.25	x 2.18	x 0.43
1.25	x 2.25	x 0.25
1.25	x 2.25	x 0.37
1.25	x 2.25	x 0.50
1.25	x 2.50	x 0.31
1.25	x 2.62	x 0.37
1.28	x 2.00	x 0.43
1.31	x 1.87	x 0.25
1.31	x 1.87	x 0.31
1.31	x 2.00	x 0.31
1.31	x 2.12	x 0.31
1.31	x 2.12	x 0.37
1.31	x 2.28	x 0.50



d₁ d₂ b

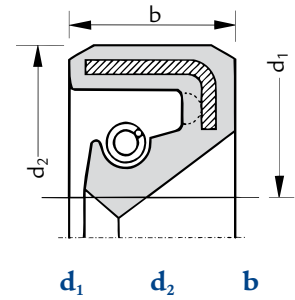
1.31	x 2.50	x 0.50
1.37	x 1.87	x 0.25
1.37	x 1.87	x 0.28
1.37	x 1.87	x 0.31
1.37	x 1.87	x 0.61
1.37	x 2.00	x 0.31
1.43	x 2.43	x 0.46
1.43	x 2.50	x 0.50
1.50	x 1.87	x 0.18
1.50	x 2.00	x 0.25
1.50	x 2.00	x 0.31
1.50	x 2.00	x 0.37
1.50	x 2.06	x 0.31
1.50	x 1.68	x 0.25
1.50	x 2.18	x 0.31
1.50	x 2.18	x 0.43
1.50	x 2.25	x 0.25
1.50	x 2.25	x 0.31
1.50	x 2.25	x 0.37
1.50	x 2.37	x 0.37
1.50	x 2.43	x 0.37
1.50	x 2.50	x 0.37
1.50	x 2.50	x 0.50
1.50	x 2.56	x 0.50
1.50	x 2.62	x 0.25
1.50	x 2.62	x 0.50
1.50	x 2.75	x 0.37
1.50	x 3.00	x 0.50
1.56	x 2.00	x 0.25
1.56	x 2.06	x 0.18
1.56	x 2.12	x 0.43
1.56	x 2.25	x 0.31
1.56	x 2.37	x 0.37
1.56	x 2.43	x 0.37
1.56	x 2.50	x 0.31
1.56	x 2.62	x 0.37
1.56	x 2.68	x 0.37
1.57	x 2.00	x 0.15

Other dimension can be made to order, but may require tooling. M Seals reserve our right to make changes to the dimension list without notice.

List of dimensions, inch sizes



d_1	d_2	b	d_1	d_2	b	d_1	d_2	b		
1.62	x	2.12	x	0.25		2.00	x	3.62	x	0.50
1.62	x	2.25	x	0.31		2.00	x	4.00	x	0.50
1.62	x	2.25	x	0.37		2.06	x	2.87	x	0.37
1.62	x	2.37	x	0.31		2.06	x	3.00	x	0.37
1.62	x	2.37	x	0.37		2.06	x	3.18	x	0.50
1.62	x	2.37	x	0.50		2.12	x	2.75	x	0.31
1.62	x	2.43	x	0.50		2.12	x	2.87	x	0.37
1.62	x	2.50	x	0.31		2.12	x	2.87	x	0.50
1.62	x	2.50	x	0.50		2.12	x	3.00	x	0.25
1.62	x	2.62	x	0.31		2.12	x	3.00	x	0.37
1.62	x	2.62	x	0.37		2.12	x	3.00	x	0.50
1.62	x	2.62	x	0.50		2.12	x	3.12	x	0.37
1.62	x	2.68	x	0.50		2.12	x	3.18	x	0.37
1.62	x	2.75	x	0.25		2.12	x	3.18	x	0.50
1.62	x	2.75	x	0.37		2.12	x	3.50	x	0.50
1.62	x	2.75	x	0.43		2.18	x	3.00	x	0.37
1.62	x	2.87	x	0.50		2.25	x	2.62	x	0.18
1.68	x	2.32	x	0.50		2.25	x	3.00	x	0.37
1.68	x	2.33	x	0.50		2.25	x	3.12	x	0.37
1.68	x	2.43	x	0.46		2.25	x	3.18	x	0.43
1.68	x	2.50	x	0.37		2.25	x	3.18	x	0.50
1.75	x	2.87	x	0.37		2.25	x	3.25	x	0.37
1.75	x	2.87	x	0.50		2.25	x	3.25	x	0.43
1.75	x	3.18	x	0.50		2.25	x	3.25	x	0.50
1.75	x	3.37	x	0.37		2.25	x	3.37	x	0.43
1.76	x	2.31	x	0.25		2.25	x	3.37	x	0.50
1.81	x	2.37	x	0.37		2.25	x	3.50	x	0.43
1.81	x	2.50	x	0.25		2.25	x	3.50	x	0.50
1.81	x	2.50	x	0.50		2.25	x	3.62	x	0.43
1.81	x	2.62	x	0.37		2.25	x	3.75	x	0.50
1.81	x	2.75	x	0.37		2.31	x	3.00	x	0.50
1.87	x	2.50	x	0.31		2.31	x	3.12	x	0.37
1.87	x	2.50	x	0.50		2.31	x	3.18	x	0.50
1.87	x	2.56	x	0.25		2.31	x	3.25	x	0.50
1.87	x	2.62	x	0.31		2.31	x	3.35	x	0.31
1.87	x	2.75	x	0.31		2.31	x	3.37	x	0.46
1.87	x	2.75	x	0.50		2.31	x	3.54	x	0.37
1.87	x	2.75	x	0.37		2.31	x	3.75	x	0.50
1.87	x	2.87	x	0.37		2.37	x	2.87	x	0.31
1.87	x	2.87	x	0.50		2.37	x	2.87	x	0.37
1.87	x	3.00	x	0.50		2.37	x	3.00	x	0.37
1.87	x	3.12	x	0.37		2.37	x	3.06	x	0.50
1.87	x	3.18	x	0.50		2.37	x	3.12	x	0.37
1.93	x	2.50	x	0.31		2.37	x	3.18	x	0.43
1.93	x	2.50	x	0.37		2.37	x	3.25	x	0.50
1.93	x	2.68	x	0.31		2.37	x	3.37	x	0.37
1.93	x	2.75	x	0.31		2.37	x	3.37	x	0.50
1.93	x	2.75	x	0.37		2.37	x	3.75	x	0.50
1.93	x	2.87	x	0.31		2.43	x	3.18	x	0.37
1.93	x	3.00	x	0.50		2.43	x	3.25	x	0.37
1.93	x	3.12	x	0.50		2.43	x	3.37	x	0.50
1.93	x	3.18	x	0.31		2.43	x	3.75	x	0.43
2.00	x	2.50	x	0.25		2.50	x	3.18	x	0.37
2.00	x	2.56	x	0.25		2.50	x	3.25	x	0.37
2.00	x	2.68	x	0.37		2.50	x	3.37	x	0.50
2.00	x	2.75	x	0.25		2.50	x	3.50	x	0.25
2.00	x	2.75	x	0.37		2.50	x	3.50	x	0.37
2.00	x	2.75	x	0.50		2.50	x	3.50	x	0.50
2.00	x	2.87	x	0.50		2.50	x	3.62	x	0.50
2.00	x	3.00	x	0.37		2.50	x	3.75	x	0.50
2.00	x	3.00	x	0.50		2.50	x	3.87	x	0.25
2.00	x	3.18	x	0.46		2.50	x	4.00	x	0.37
2.00	x	3.37	x	0.43		2.56	x	3.37	x	0.37
2.00	x	3.50	x	0.50		2.56	x	3.62	x	0.43



d_1	d_2	b		
3.31	x	4.37	x	0.50
3.37	x	4.00	x	0.50
3.37	x	4.37	x	0.50
3.37	x	4.62	x	0.43
3.40	x	4.50	x	0.50
3.43	x	4.06	x	0.50
3.43	x	4.50	x	0.43
3.43	x	4.50	x	0.50
3.50	x	4.12	x	0.25
3.50	x	4.37	x	0.50
3.50	x	4.43	x	0.25
3.50	x	4.50	x	0.25
3.50	x	4.50	x	0.50
3.50	x	4.75	x	0.62
3.50	x	4.87	x	0.50
3.50	x	5.12	x	0.50
3.50	x	5.37	x	0.50
3.56	x	4.62	x	0.50
3.62	x	4.50	x	0.50
3.62	x	4.62	x	0.43
3.62	x	4.62	x	0.50
3.62	x	4.75	x	0.50
3.62	x	5.25	x	0.62
3.68	x	4.43	x	0.37
3.68	x	4.75	x	0.43
3.68	x	5.62	x	0.50
3.75	x	4.50	x	0.50
3.75	x	4.62	x	0.50
3.75	x	4.75	x	0.50
3.75	x	4.87	x	0.43
3.75	x	4.92	x	0.50
3.75	x	5.00	x	0.50
3.75	x	5.37	x	0.43
3.81	x	4.87	x	0.50
3.87	x	4.87	x	0.50
3.87	x	5.37	x	0.43
3.93	x	5.00	x	0.43
3.93	x	5.00	x	0.50
3.93	x	5.25	x	0.43
4.00	x	5.00	x	0.31
4.00	x	5.00	x	0.50
4.00	x	5.12	x	0.51
4.00	x	5.25	x	0.43
4.00	x	5.25	x	0.50
4.00	x	5.37	x	0.43
4.00	x	5.50	x	0.43
4.00	x	5.50	x	0.50
4.06	x	5.12	x	0.50
4.12	x	5.00	x	0.43
4.12	x	5.12	x	0.50
4.18	x	5.25	x	0.50
4.18	x	5.75	x	0.43

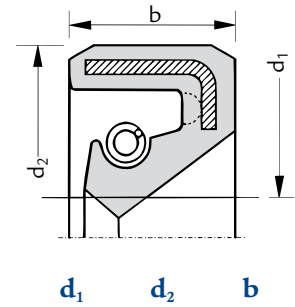


List of dimensions, inch sizes

d ₁	d ₂	b
4.25	5.00	0.50
4.25	5.25	0.43
4.25	5.25	0.50
4.25	5.62	0.43
4.25	5.75	0.43
4.25	6.00	0.56
4.31	5.37	0.50
4.31	5.50	0.56
4.37	5.25	0.50
4.43	5.50	0.50
4.50	5.25	0.37
4.50	5.25	0.43
4.50	5.37	0.43
4.50	5.50	0.43
4.50	5.50	0.50
4.50	5.62	0.50
4.50	5.75	0.50
4.50	6.00	0.56
4.50	6.12	0.56
4.50	6.25	0.56
4.56	5.62	0.50
4.62	5.62	0.50
4.68	5.75	0.50
4.68	6.00	0.25
4.75	5.75	0.37
4.75	5.75	0.50
4.75	6.00	0.50

d ₁	d ₂	b
4.81	5.87	0.50
4.81	6.00	0.25
4.81	6.00	0.62
4.87	5.87	0.50
4.87	6.00	0.50
4.93	6.00	0.50
5.00	6.00	0.37
5.00	6.00	0.50
5.00	6.25	0.50
5.00	7.00	0.50
5.06	6.12	0.50
5.12	6.12	0.50
5.12	6.12	0.56
5.18	6.25	0.50
5.25	6.25	0.50
5.25	6.50	0.50
5.25	6.50	0.62
5.29	6.12	0.37
5.31	6.37	0.50
5.37	6.37	0.50
5.43	6.50	0.50
5.50	6.50	0.50
5.50	6.75	0.50
5.50	6.87	0.56
5.56	6.62	0.50
5.62	6.62	0.50
5.62	6.62	0.56

d ₁	d ₂	b
5.62	6.75	0.50
5.62	6.87	0.50
5.68	6.75	0.50
5.75	6.62	0.50
5.75	6.75	0.50
5.81	6.87	0.50
5.87	6.87	0.50
5.93	7.00	0.50
6.00	7.00	0.50
6.00	7.50	0.62
6.00	7.62	0.50
6.06	7.12	0.50
6.12	7.12	0.50
6.12	7.12	0.62
6.18	7.25	0.50
6.25	7.25	0.50
6.25	7.87	0.62
6.43	7.50	0.50
6.50	7.50	0.50
6.62	7.50	0.56
6.62	7.62	0.50
6.68	7.75	0.50
6.75	7.75	0.50
6.93	8.00	0.50
7.00	8.00	0.50
7.00	8.50	0.62
7.12	8.62	0.56



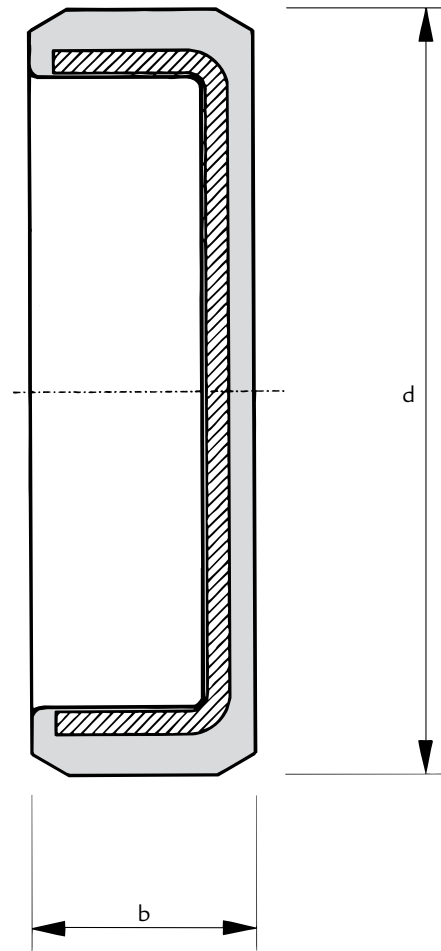
d ₁	d ₂	b
7.50	8.50	0.62
7.50	9.00	0.56
7.62	9.12	0.56
7.75	9.25	0.56
8.00	9.50	0.56
8.25	9.75	0.56
8.37	9.87	0.56
8.50	9.62	0.56
8.50	9.75	0.62
8.50	10.00	0.56
8.75	10.25	0.56
8.75	10.75	0.62
9.00	10.50	0.56
9.25	10.75	0.68
10.00	11.50	0.56

End cover / sealing cap, type BD



The end cover is a cost-effective solution where you need to close a bore, as substitute for a sealing cover e.g. in the manufacture of gearboxes. Supplied in a number of common bearing sizes.

d	b	d	b
13	4,5	52	7
14	3	52	10
14	4	55	7
16	4	55	10
19	7	62	7
20	4	62	8
20	5	62	10
20,2	4	65	10
21	4	68	8
22	5	70	10
22	7	72	8
24	7	72	9
26	5	72	10
26	6,5	75	8
28	4	75	12
28	7	80	8
30	7	80	10
32	7	80	12
34	7	90	8
35	7	90	10
35	8	90	12
37	5	100	10
37	7	106	15
40	6	110	10
40	7	120	12
42	7	120	13
42	9,5	130	12
45	7	130	13
47	4	150	12
47	7	150	13
47	10	170	12
48	4	190	15
52	6,5		



Material

Insert : mild steel
Covering: NBR or FPM

Housing bore

Tolerance: $\leq H8$
Surface : $Ra \leq 3,2 \mu m$

M Seals Heavy duty seals are especially suited for large diameters and/or rough applications like rolling mills, wind turbines, pulp and paper industry, gearboxes and other demanding applications where you find high speed, great misalignment in severe environments.



DR10

The DR10 range is constructed with a flexible textile reinforced rubber structure that allow an easy fitting, and with a garter spring. Also available in a split form for re-fitting in place, without removing the shaft.

This type normally requires a retaining cover. Can be supplied also with additional dust lip and different types of lubricating grooves (where the seals are used back to back or in tandem).



DR20

The DR20 is a rubber seal with finger spring. In split form, this seal type is very suited for difficult fitting conditions, and in endless form it is also suited as wiper ring in hydraulic applications.



A10

The A10 is a rubber seal with garter spring, with a stiffening steel reinforcement. Good flexibility for easy installation, which in some cases allow use without a retaining cover.

A variation for use in very narrow cross sections is type **A20**. The steel reinforcement can then prevent the seal from tilting in the groove, and the spring is the finger type for secure installation and even radial force.



C10

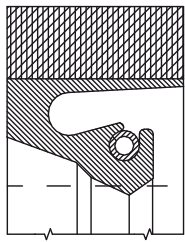
The C10 range is built with a strong steel casing and with a finger leaf+garter spring, making this type of seal especially suited for large misalignments (shaft deflection, large bearing clearances etc.).

This type is also capable of shaft speeds up to 35m/sec. widely used in rolling and paper mills.

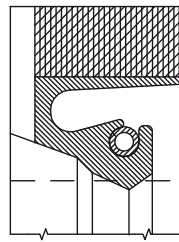
All types are offered in a selection of rubber grades like NBR, FPM, HNBR and MVQ with or without PTFE content for auto lubricating properties. Some types can even be offered with PTFE anti-friction band vulcanized to the sealing lip for very high circumferential speeds.

The choice of material is highly depending on the actual application, and we at M Seals will happily assist you in the selection.

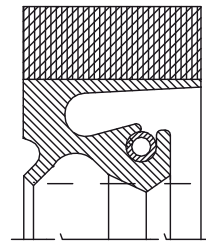
Heavy duty Shaft seals



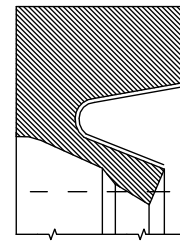
DR10



DR11



DR10S



DR20

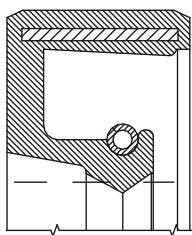
	DR 10 range	DR20 range
Retaining cover required	yes	yes
Available in split form	yes	yes
Available with dust lip	yes, DR10S	yes, DR20S
Dimensions: (see list at www.m-seals.com)	75-2200mm in one piece >2200 mm in more than one piece	75-2200mm in one piece >2200mm in more than one piece
Available with lubrication grooves for use back to back and in tandem:	yes, DR11 / 12	no
Pressure (standard version)	max 0,5 bar as standard	max 0,5 bar as standard
Available in version for higher pressure	yes, DR10T and D12T up to 4 bar	no
Max permissible speed:	15 m/sec	15m/sec
Permissible shaft misalignment:	up to 1,5mm depending of speed	up to 1,5mm depending of speed
Shaft tolerance:	h11	h11
Housing tolerance:	H8	H8
Shaft surface finish:	0,3-0,5 Ra μm	0,3-0,5 Ra μm
Shaft hardness:	40-50 HRC	40-50 HRC
Spring material	stainless steel	stainless steel

Mounting instructions - type DR10 and DR20 range:

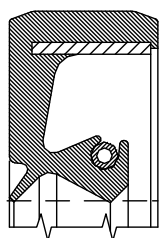
- Must always be used with a retaining cover/clamping-plate of sufficient dimension to avoid distortion. The axial preload secure the stability of the seal.
- Make sure the housing has a chamfering.
- Add some oil to the housing bore, press in the seal gently, and check the location of the lip before tightening the cover evenly

Split types:

- Remove spring from the seal and open it at the joint. Place the spring around the shaft and screw/hook together.
- Then pass the seal over the shaft, and re-mount the spring in the seal.
- Place the split joint at 12:00 o' clock. Only in special applications should the ends be glued together, and if done, extreme care should be taken to make the lip ends line up accurately.
- Enter the seal with the joint first, and work the seal in, from the top and down each side, pressing in the bottom part at last.



A10

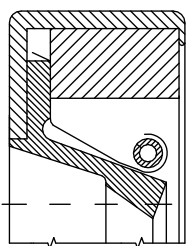


A10S

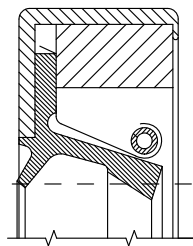
	A10 range
Retaining cover required	no, can be self-retaining in many applications
Available in split form	possible with special design- please inquire M seals
Available with dust lip	yes, A10S
Dimensions:	75-2200mm see dimension list at www.m-seals.com
Available with lubrication grooves for use back to back and tandem:	yes, A11
Pressure (standard version)	non, if used without cover
Available in version for higher pressure	no
Max permissible speed:	15m/sec
Permissible shaft misalignment:	up to 1,5mm depending of speed
Shaft tolerance:	h11
Housing tolerance:	H8
Shaft surface finish:	0,3-0,5 Ra μm
Shaft hardness:	40-50 HRC
Spring material	stainless steel



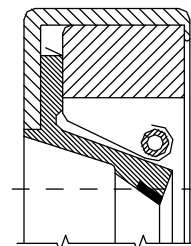
Heavy duty Shaft seals



C10



C10S



C14

	C10 range
Retaining cover required	no
Available in split form	no
Available with dust lip	yes, C10S
Dimensions:	150-1450mm - see dimension list at www.m-seals.com
Available with lubrication grooves for use back to back and tandem:	N / R
Pressure (standard version)	0,4 bar as standard
Available in version for higher pressure	C10T up to 1 bar
Max permissible speed:	C10 max 20 m/sec - type C14 with PTFE wear piece on the lip, up to 36 m/sec
Permissible shaft misalignment:	max 2,5 mm.
Shaft tolerance:	h11
Housing tolerance:	See table below below for housing tolerance and chamfer
Shaft surface finish:	0,2 to 0,6 Ra μ m depending on service speed
Shaft hardness:	30-50 HRC depending on expected service speed
Spring material	stainless steel

Housing tolerances for C10-range seals

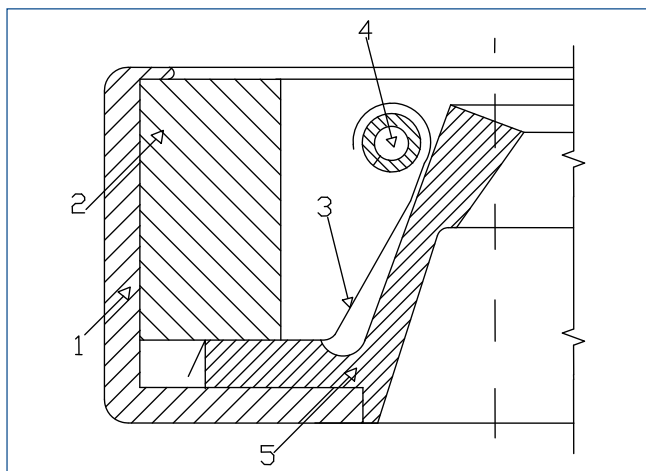
Housing bore:	
$\leq 76 \pm 0.025$	256 - 510 + 0.05/-0.10
77 - 150 ± 0.040	511 - 1015 + 0.05/-0.15
151 - 255 ± 0.050	> 1015 + 0.05/-0.25

Chamfer

Shaft \varnothing mm	Fitting chamfer 20°
≤ 250	x 7.00 mm
> 250	x 12.00 mm

Seal Construction

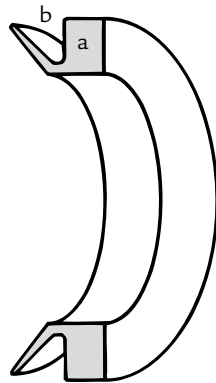
The illustration below shows the construction of the C10 seal range and its components.



1. Steel outer ring in Fe-PO3 with a finish surface according to the relevant DIN standard for outer diameters.
2. Steel filler ring in Fe37 steel providing the rigidity required ensuring an accurate assembly of the seal in the groove.
3. Stainless steel spring carrier of BS 301 S is designed:
 - a) to ensure the spring retention during the assembly.
 - b) if necessary to permit the removal and refitting of garter spring in AISI 316, to provide a predetermined sealing lip preload which will permit the sealing element to follow shaft deflections.
4. Garter spring in AISI 316 to provide a regulated loading on the sealing lip and enable the sealing element to follow shaft deflections.
5. Sealing element is available in NBR, FPM or MVQ, and is bonded to the steel outer ring.
For selection, see page 9.

V-rings

The V-ring is a one piece moulded sealing ring in synthetic rubber. It is holding on the shaft by its own radial elastic force, and seals axially against a face. The V-ring is constructed of two parts, the body (a) and the flexible, self-tensioning sealing lip (b).



Materials:

NBR \div 40 to +100°C
(\div 40 to +212 °F).

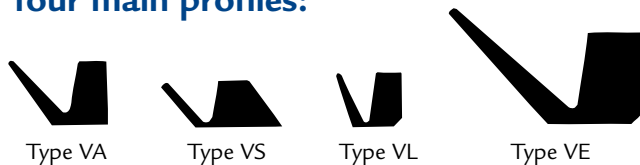
The standard material with very good resistance to oil, grease, weak acids, alkali's and many other fluids.

FPM \div 30 to + 200°C (\div 22 to +392°F).

To be preferred for high temperature applications, and with more aggressive fluids.

CR, EPDM and HNBR are also available for special applications e.g. enhanced weather resistance. The materials are supplied per request.

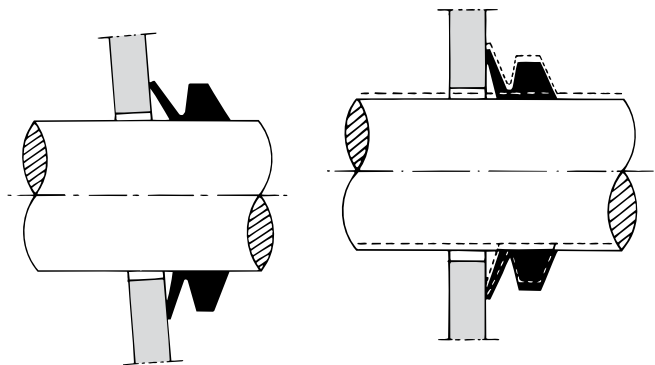
The V-ring is produced in four main profiles:



The VA and VS profile are used for shafts up to \varnothing 210 mm. Above \varnothing 210 the VS are used. VS offer increased radial force, takes more space.

Type VL can be used where space are restricted. From \varnothing 135 to \varnothing 630 shafts.

Type VE is our heavy-duty large diameter seal for use as a dirt/water excluder in for example paper mills; rolling mills etc. where large axial movement is present. Can be supplied with an additional radial clamping band for better fixation. From \varnothing 450 to \varnothing 2000 shafts.



The V-ring can absorb large eccentricities and even a non-square counter face can be coped with.

Simple construction

Normally, no separate housing are needed. Grinding of the shaft is not necessary. Coarse tolerances can be accepted.

DUO-function

The V-ring acts as a seal as well as a deflector ring.

Low friction

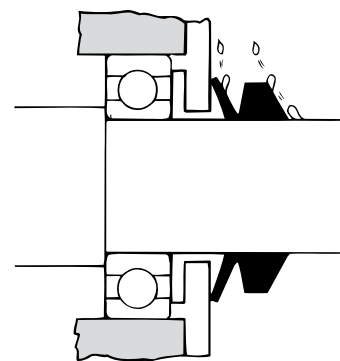
Low power loss. The power loss, due to friction, is much less for a V-ring compared to a spring loaded shaft seal. At about 10 m/sec, the friction drops rapidly due to the centrifugal force on the lip.

Large dimensionally span

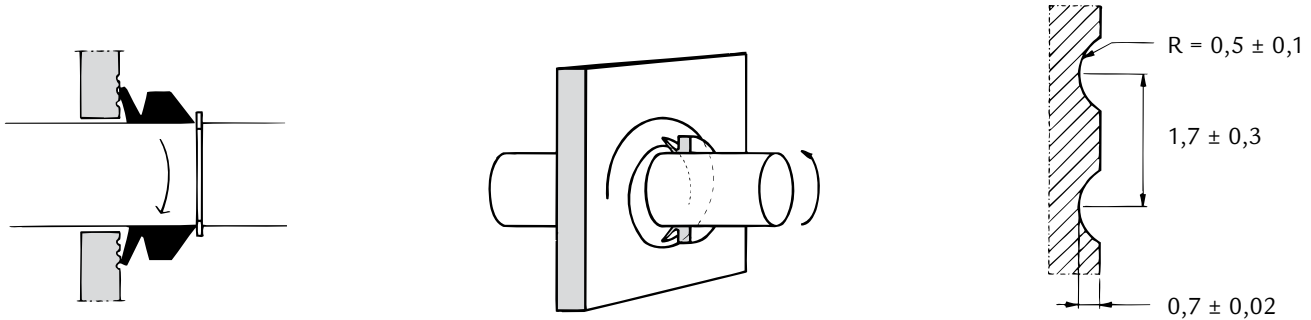
One size covers a range of dimensions. 85 sizes cover the range from \varnothing 3 to \varnothing 2000 mm.

Simply fitted

The fitting of the V-ring is simple and fast. The ring is stretched and pushed over shaft, taking care that it is not damaged by sharp edges. By a simple tool, the seal is aligned and set to the working distance H1, found in the dimension table. If done carefully, it is possible to cut and glue in place, especially with larger dimensions. Special care has to be taken to ensure that the ends of the sealing lip align properly.



The body of the V-ring secures itself by the radial preload of the elastomer, and rotates with the shaft. The dynamic sealing area is where the sealing lip is in contact with the counterface, which can be e.g. the external part of a bearing housing, a flange. The counterface does not necessarily need to be machined, but can be a pressed part. Due to the centrifugal force, the V-ring acts as a deflector ring as well as a dynamic seal.



If the shaft is only turning in one direction, and the V-ring is mounted on the oil side, a certain pumping effect can be achieved by combining with a spiral groove as shown. This may help to return oil from the sealing area.



In this application, the back of the V-ring is the primary seal, acting as a deflector, and the lip is the secondary seal.

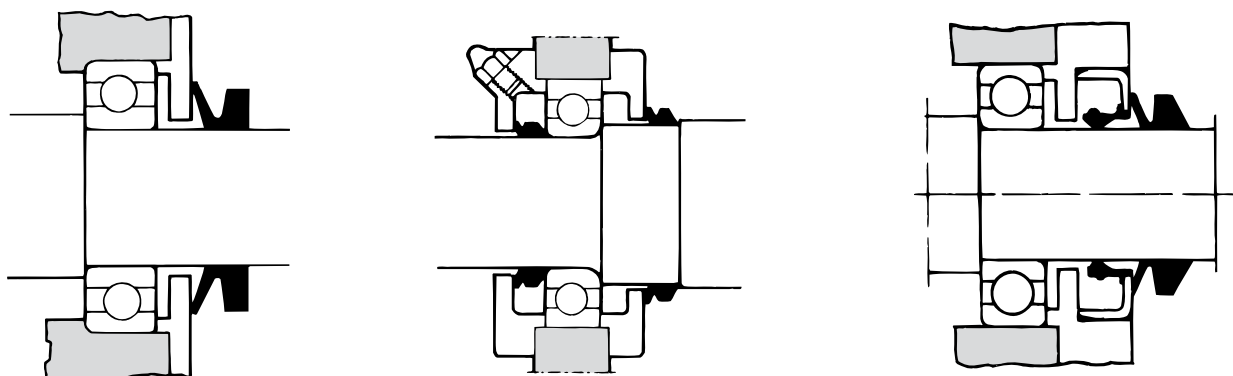
Surface roughness.

For most applications, the following guidelines can be followed:

- >10 m/sec 0,4-0,8 Ra (16/32 CLA) by fluid sealing
- 5-10 m/sec 0,8-1,6 Ra (32-64 CLA) by fluid and grease sealing
- <1 m/sec 2,0 Ra (80 CLA) by grease and dust sealing.

At circumferential speeds > 8 m/sec, it is advisable to secure the seal axially on shaft, and at speeds > 12 m/sec, a radial support is needed, either in form of a collar as shown on the sketch, or as a groove cut in a machine member next to the seal.

At speeds > app. 15 m/sec, the centrifugal force will tend to lift the lip away from the face. The V-ring now functions as a deflector seal.

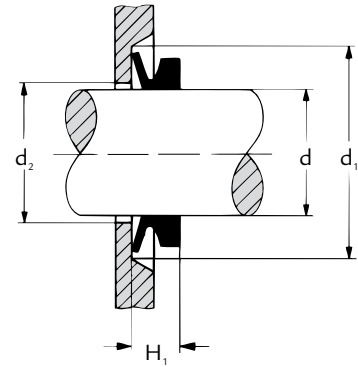
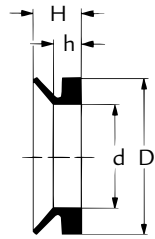


Here the V-ring is mounted on the outside of a bearing housing, sealing against incoming dust, and at the same time seal against grease from the bearing to some extent.

Two V-rings used to form a "grease valve". If shaft speeds exceed 8 m/sec, it is advisable to secure the seal axially.

A V-ring can also be used as an additional dust seal in combination with an oil seal (metal cased).

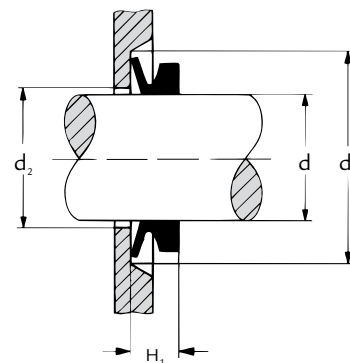
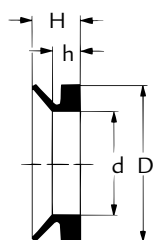
V-rings type VA



Ref.	Shaft Ø C	Dimensions in Millimetres						
		d	D	h	H	d ₂	d ₁	H ₁
VA 3	2,7 - 3,5	2,5	5,5	2,1	3	C+ 1	C+ 4	2,5 ± 0,3
VA 4	3,5 - 4,5	3,2	7,2	2,4	3,7	C+ 1	C+ 6	3 ± 0,4
VA 5	4,5 - 5,5	4	8	2,4	3,7	C+ 1	C+ 6	3 ± 0,4
VA 6	5,5 - 6,5	5	9	2,4	3,7	C+ 1	C+ 6	3 ± 0,4
VA 7	6,5 - 8	6	10	2,4	3,7	C+ 1	C+ 6	3 ± 0,4
VA 8	8 - 9,5	7	11	2,4	3,7	C+ 1	C+ 6	3 ± 0,4
VA 10	9,5 - 11,5	9	15	3,4	5,5	C+ 2	C+ 9	4,5 ± 0,6
VA 12	11,5 - 13,5	10,5	16,5	3,4	5,5	C+ 2	C+ 9	4,5 ± 0,6
VA 14	13,5 - 15,5	12,5	18,5	3,4	5,5	C+ 2	C+ 9	4,5 ± 0,6
VA 16	15,5 - 17,5	14	20	3,4	5,5	C+ 2	C+ 9	4,5 ± 0,6
VA 18	17,5 - 19	16	22	3,4	5,5	C+ 2	C+ 9	4,5 ± 0,6
VA 20	19 - 21	18	26	4,7	7,5	C+ 2	C+ 12	6 ± 0,8
VA 22	21 - 24	20	28	4,7	7,5	C+ 2	C+ 12	6 ± 0,8
VA 25	24 - 27	22	30	4,7	7,5	C+ 2	C+ 12	6 ± 0,8
VA 28	27 - 29	25	33	4,7	7,5	C+ 3	C+ 12	6 ± 0,8
VA 30	29 - 31	27	35	4,7	7,5	C+ 3	C+ 12	6 ± 0,8
VA 32	31 - 33	29	37	4,7	7,5	C+ 3	C+ 12	6 ± 0,8
VA 35	33 - 36	31	39	4,7	7,5	C+ 3	C+ 12	6 ± 0,8
VA 38	36 - 38	34	42	4,7	7,5	C+ 3	C+ 12	6 ± 0,8
VA 40	38 - 43	36	46	5,5	9	C+ 3	C+ 15	7 ± 1
VA 45	43 - 48	40	50	5,5	9	C+ 3	C+ 15	7 ± 1
VA 50	48 - 53	45	55	5,5	9	C+ 3	C+ 15	7 ± 1
VA 55	53 - 58	49	59	5,5	9	C+ 3	C+ 15	7 ± 1
VA 60	58 - 63	54	64	5,5	9	C+ 3	C+ 15	7 ± 1
VA 65	63 - 68	58	68	5,5	9	C+ 3	C+ 15	7 ± 1
VA 70	68 - 73	63	75	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 75	73 - 78	67	79	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 80	78 - 83	72	84	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 85	83 - 88	76	88	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 90	88 - 93	81	93	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 95	93 - 98	85	97	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 100	98 - 105	90	102	6,8	11	C+ 4	C+ 18	9 ± 1,2
VA 110	105 - 115	99	113	7,9	12,8	C+ 4	C+ 21	10,5 ± 1,5
VA 120	115 - 125	108	122	7,9	12,8	C+ 4	C+ 21	10,5 ± 1,5
VA 130	125 - 135	117	131	7,9	12,8	C+ 4	C+ 21	10,5 ± 1,5
VA 140	135 - 145	126	140	7,9	12,8	C+ 4	C+ 21	10,5 ± 1,5
VA 150	145 - 155	135	149	7,9	12,8	C+ 4	C+ 21	10,5 ± 1,5
VA 160	155 - 165	144	160	9	14,5	C+ 5	C+ 24	12 ± 1,8
VA 170	165 - 175	153	169	9	14,5	C+ 5	C+ 24	12 ± 1,8
VA 180	175 - 185	162	178	9	14,5	C+ 5	C+ 24	12 ± 1,8
VA 190	185 - 195	171	187	9	14,5	C+ 5	C+ 24	12 ± 1,8
VA 199	195 - 210	180	196	9	14,5	C+ 5	C+ 24	12 ± 1,8



V-rings type VA

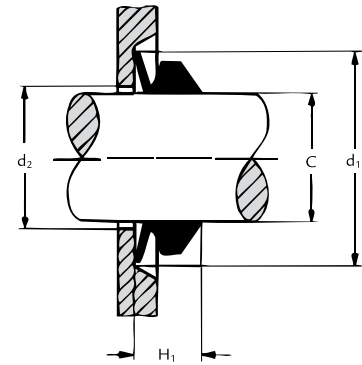
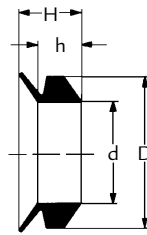


Ref.	Shaft Ø C	Dimensions in Millimetres						
		d	D	h	H	d ₂	d ₁	H ₁
VA 200	190 - 210	180	210	14,3	25	C + 10	C + 45	20 ± 4
VA 220	210 - 235	198	228	14,3	25	C + 10	C + 45	20 ± 4
VA 250	235 - 265	225	255	14,3	25	C + 10	C + 45	20 ± 4
VA 275	265 - 290	247	277	14,3	25	C + 10	C + 45	20 ± 4
VA 300	290 - 310	270	300	14,3	25	C + 10	C + 45	20 ± 4
VA 325	310 - 335	292	322	14,3	25	C + 10	C + 45	20 ± 4
VA 350	335 - 365	315	345	14,3	25	C + 10	C + 45	20 ± 4
VA 375	365 - 390	337	367	14,3	25	C + 10	C + 45	20 ± 4
VA 400	390 - 430	360	390	14,3	25	C + 10	C + 45	20 ± 4
VA 450	430 - 480	405	435	14,3	25	C + 10	C + 45	20 ± 4
VA 500	480 - 530	450	480	14,3	25	C + 10	C + 45	20 ± 4
VA 550	530 - 580	495	525	14,3	25	C + 10	C + 45	20 ± 4
VA 600	580 - 630	540	570	14,3	25	C + 10	C + 45	20 ± 4
VA 650	630 - 665	600	630	14,3	25	C + 10	C + 45	20 ± 4
VA 700	665 - 705	630	660	14,3	25	C + 10	C + 45	20 ± 4
VA 725	705 - 745	670	700	14,3	25	C + 10	C + 45	20 ± 4
VA 750	745 - 785	705	735	14,3	25	C + 10	C + 45	20 ± 4
VA 800	785 - 830	745	775	14,3	25	C + 10	C + 45	20 ± 4
VA 850	830 - 875	785	815	14,3	25	C + 10	C + 45	20 ± 4
VA 900	875 - 920	825	855	14,3	25	C + 10	C + 45	20 ± 4
VA 950	920 - 965	865	895	14,3	25	C + 10	C + 45	20 ± 4
* VA 1000	965 - 1015	910	940	14,3	25	C + 10	C + 45	20 ± 4
* VA 1050	1015 - 1065	955	985	14,3	25	C + 10	C + 45	20 ± 4
* VA 1100	1065 - 1115	1000	1030	14,3	25	C + 10	C + 45	20 ± 4
* VA 1150	1115 - 1165	1045	1075	14,3	25	C + 10	C + 45	20 ± 4
* VA 1200	1165 - 1215	1090	1120	14,3	25	C + 10	C + 45	20 ± 4
* VA 1250	1215 - 1270	1135	1165	14,3	25	C + 10	C + 45	20 ± 4
* VA 1300	1270 - 1320	1180	1210	14,3	25	C + 10	C + 45	20 ± 4
* VA 1350	1320 - 1370	1225	1255	14,3	25	C + 10	C + 45	20 ± 4
* VA 1400	1370 - 1420	1270	1300	14,3	25	C + 10	C + 45	20 ± 4
* VA 1450	1420 - 1470	1315	1345	14,3	25	C + 10	C + 45	20 ± 4
* VA 1500	1470 - 1520	1360	1390	14,3	25	C + 10	C + 45	20 ± 4
* VA 1550	1520 - 1570	1405	1435	14,3	25	C + 10	C + 45	20 ± 4
* VA 1600	1570 - 1620	1450	1480	14,3	25	C + 10	C + 45	20 ± 4
* VA 1650	1620 - 1670	1495	1525	14,3	25	C + 10	C + 45	20 ± 4
* VA 1700	1670 - 1720	1540	1570	14,3	25	C + 10	C + 45	20 ± 4
* VA 1750	1720 - 1770	1585	1615	14,3	25	C + 10	C + 45	20 ± 4
* VA 1800	1770 - 1820	1630	1660	14,3	25	C + 10	C + 45	20 ± 4
* VA 1850	1820 - 1870	1675	1705	14,3	25	C + 10	C + 45	20 ± 4
* VA 1900	1870 - 1920	1720	1750	14,3	25	C + 10	C + 45	20 ± 4
* VA 1950	1920 - 1970	1765	1795	14,3	25	C + 10	C + 45	20 ± 4
* VA 2000	1970 - 2020	1810	1840	14,3	25	C + 10	C + 45	20 ± 4

*Vulcanized

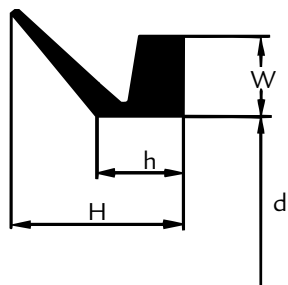
Phone DK +45 4913 0205 / SE +46 (0) 3515 8940 www.m-seals.com e-mail: sales@m-seals.com

V-rings type VS



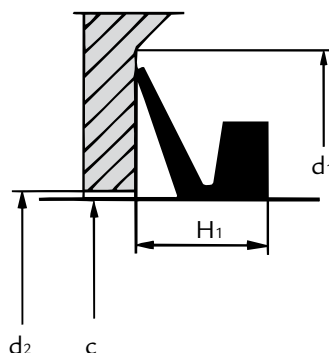
Ref.	Shaft Ø C	Dimensions in Millimetres						
		d	D	h	H	d ₂	d ₁	H ₁
VS 5	4,5 - 5,5	4	8	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 6	5,5 - 6,5	5	9	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 7	6,5 - 8	6	10	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 8	8 - 9,5	7	11	3,9	5,2	C + 1	C + 6	4,5 ± 0,4
VS 10	9,5 - 11,5	9	15	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 12	11,5 - 13,5	10,5	16,5	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 14	13,5 - 15,5	12,5	18,5	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 16	15,5 - 17,5	14	20	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 18	17,5 - 19	16	22	5,6	7,7	C + 2	C + 9	6,7 ± 0,6
VS 20	19 - 21	18	26	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 22	21 - 24	20	28	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 25	24 - 27	22	30	7,9	10,5	C + 2	C + 12	9 ± 0,8
VS 28	27 - 29	25	33	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 30	29 - 31	27	35	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 32	31 - 33	29	37	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 35	33 - 36	31	39	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 38	36 - 38	34	42	7,9	10,5	C + 3	C + 12	9 ± 0,8
VS 40	38 - 43	36	46	9,5	13	C + 3	C + 15	11 ± 1
VS 45	43 - 48	40	50	9,5	13	C + 3	C + 15	11 ± 1
VS 50	48 - 53	45	55	9,5	13	C + 3	C + 15	11 ± 1
VS 55	53 - 58	49	59	9,5	13	C + 3	C + 15	11 ± 1
VS 60	58 - 63	54	64	9,5	13	C + 3	C + 15	11 ± 1
VS 65	63 - 68	58	68	9,5	13	C + 3	C + 15	11 ± 1
VS 70	68 - 73	63	75	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 75	73 - 78	67	79	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 80	78 - 83	72	84	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 85	83 - 88	76	88	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 90	88 - 93	81	93	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 95	93 - 98	85	97	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 100	98 - 105	90	102	11,3	15,5	C + 4	C + 18	13,5 ± 1,2
VS 110	105 - 115	99	113	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 120	115 - 125	108	122	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 130	125 - 135	117	131	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 140	135 - 145	126	140	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 150	145 - 155	135	149	13,1	18	C + 4	C + 21	15,5 ± 1,5
VS 160	155 - 165	144	160	15	20,5	C + 5	C + 24	18 ± 1,8
VS 170	165 - 175	153	169	15	20,5	C + 5	C + 24	18 ± 1,8
VS 180	175 - 185	162	178	15	20,5	C + 5	C + 24	18 ± 1,8
VS 190	185 - 195	171	187	15	20,5	C + 5	C + 24	18 ± 1,8
VS 199	195 - 210	180	196	15	20,5	C + 5	C + 24	18 ± 1,8

Dimensions in free state



$H = 65$
 $h = 32$
 $W = 30$

Dimensions, fitted



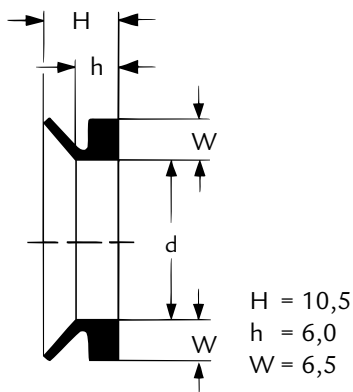
$H_1 = 50 \pm 12$
 $d_2 \text{ max.} = C + 24$
 $d_1 \text{ min.} = C + 115$

Ref.	Shaft Ø	d	Ref.	Shaft Ø	d	Ref.	Shaft Ø	d
VE 450	450 - 455	439	VE 660	660 - 670	640	VE 1040	1025 - 1045	990
VE 455	455 - 460	444	VE 670	670 - 680	650	VE 1060	1045 - 1065	1008
VE 460	460 - 465	448	VE 680	680 - 690	660	VE 1080	1065 - 1085	1027
VE 465	465 - 470	453	VE 690	690 - 700	670	VE 1100	1085 - 1105	1045
VE 470	470 - 475	458	VE 700	700 - 710	680	VE 1120	1105 - 1125	1065
VE 475	475 - 480	463	VE 710	710 - 720	689	VE 1140	1125 - 1145	1084
VE 480	480 - 485	468	VE 720	720 - 730	699	VE 1160	1145 - 1165	1103
VE 485	485 - 490	473	VE 730	730 - 740	709	VE 1180	1165 - 1185	1121
VE 490	490 - 495	478	VE 740	740 - 750	718	VE 1200	1185 - 1205	1139
VE 495	495 - 500	483	VE 750	750 - 758	728	VE 1220	1205 - 1225	1157
VE 500	500 - 505	488	VE 760	758 - 766	735	VE 1240	1225 - 1245	1176
VE 505	505 - 510	493	VE 770	766 - 774	743	VE 1260	1245 - 1270	1195
VE 510	510 - 515	497	VE 780	774 - 783	751	VE 1280	1270 - 1295	1218
VE 515	515 - 520	502	VE 790	783 - 792	759	VE 1300	1296 - 1315	1240
VE 520	520 - 525	507	VE 800	792 - 801	768	VE 1325	1315 - 1340	1259
VE 525	525 - 530	512	VE 810	801 - 810	777	VE 1350	1340 - 1365	1281
VE 530	530 - 535	517	VE 820	810 - 821	786	VE 1375	1365 - 1390	1305
VE 535	535 - 540	521	VE 830	821 - 831	796	VE 1400	1390 - 1415	1328
VE 540	540 - 545	526	VE 840	831 - 841	805	VE 1425	1415 - 1440	1350
VE 545	545 - 550	531	VE 850	841 - 851	814	VE 1450	1440 - 1465	1374
VE 550	550 - 555	536	VE 860	851 - 861	824	VE 1475	1465 - 1490	1397
VE 555	555 - 560	541	VE 870	861 - 871	833	VE 1500	1490 - 1515	1419
VE 560	560 - 565	546	VE 880	871 - 882	843	VE 1525	1515 - 1540	1443
VE 565	565 - 570	550	VE 890	882 - 892	853	VE 1550	1540 - 1570	1467
VE 570	570 - 575	555	VE 900	892 - 912	871	VE 1575	1570 - 1600	1495
VE 575	575 - 580	560	VE 920	912 - 922	880	VE 1600	1600 - 1640	1524
VE 580	580 - 585	565	VE 930	922 - 933	890	VE 1650	1640 - 1680	1559
VE 585	585 - 590	570	VE 940	933 - 944	900	VE 1700	1680 - 1720	1596
VE 590	590 - 600	575	VE 950	944 - 955	911	VE 1750	1720 - 1765	1632
VE 600	600 - 610	582	VE 960	955 - 966	921	VE 1800	1765 - 1810	1671
VE 610	610 - 620	592	VE 970	966 - 977	932	VE 1850	1810 - 1855	1714
VE 620	620 - 630	602	VE 980	977 - 988	942	VE 1900	1855 - 1905	1753
VE 630	630 - 640	612	VE 990	988 - 999	953	VE 1950	1905 - 1955	1794
VE 640	640 - 650	621	VE 1000	999 - 1010	963	VE 2000	1955 - 2010	1844
VE 650	650 - 660	631	VE 1020	1010 - 1025	973			

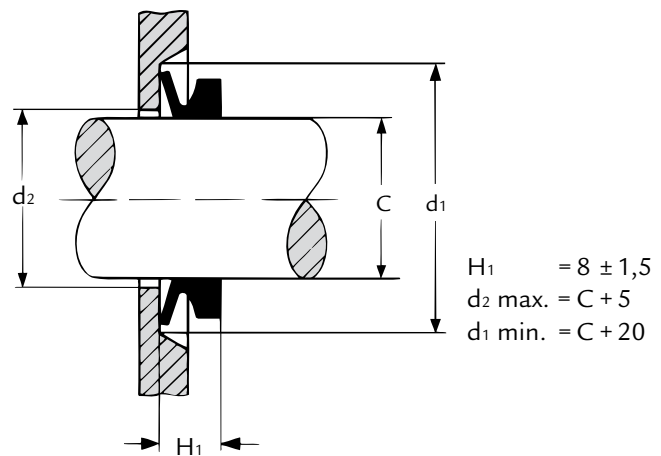
V-rings type VL



Dimensions in free state



Dimensions, fitted



	Ref	Shaft Ø	d
	VL 140	135 - 145	126
	VL 150	145 - 155	135
	VL 160	155 - 165	144
	VL 170	165 - 175	153
	VL 180	175 - 185	162
	VL 190	185 - 195	171
	VL 200	195 - 210	182
	VL 220	210 - 233	198
	VL 250	233 - 260	225
	VL 275	260 - 285	247
	VL 300	285 - 310	270
	VL 325	310 - 335	292
	VL 350	325 - 365	315
	VL 375	365 - 385	337
	VL 400	385 - 410	360
	VL 425	410 - 440	382
	VL 450	440 - 475	405

Product range

Oil seals

End covers

V-rings

Mechanical seals

Braided packing

Expanded PTFE

- flange gasket

Cut gaskets

Sliced washers

Copper washers

Spiral wound gaskets

Moulded parts in rubber and rubber bonded to metal

O-rings

O-rings in Kalrez[®]

X-rings

O-ring cord

Back up rings

PTFE - seals

Sanitary pipe
coupling gaskets

Hydraulic seals

Wipers

Bonded seals



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