













MD CA-STAR 2K, MD CA-STAR 2K met 2K adhesive cyanoacrylate



MD CA-STAR FLEX 2K adhesives based on cyanoacrylate methoxyethyl

Thixotropic
Drip free
Extremely impact resistant
Mechanical editable
Applications overhead and in
vertical locations
Good chemical resistance
Low blooming
Transparent bonding of PMMA



	CA-STAR 2K	CA-STAR 2K met	CA-STAR FLEX
Mixing ratio	4:1	4:1	4:1
Processing time	approx. 3 minutes, temperature-dependent	approx. 35 minutes	approx. 5-6 minutes
Temperature resistance	-40°C to +80°C, short term up to +120°C	-40°C to +80°C, short term up to +120°C	-40°C to +80°C, short term up to +120°C
Application temperature	from -25°C	from -25°C	from -25°C
Gap filling	up to 6 mm	up to 6 mm	up to 6 mm
Elongation at break			200%
Features	   	   	   
Item number	MGL.STAR.S10 MGL.STAR.S50	MGL.STAR.M.S10	MGL.STAR.F.S10 MGL.STAR.F.S50
Packaging/unit	Doppelspritze 10 g / 10 Doppelspritze 50 g / 16	Doppelspritze 10 g / 10	Doppelspritze 10 g / 10 Doppelspritze 50 g / 16