



**Nanjing Wotian Technology Co., Ltd**



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- Manufacture Process
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# Company History

START

2005

2008

2009

2010

Three founders from China national institute establish Nanjing Wotian Technology Co., Ltd.

It is one of the earliest professional sensor company at that time.

The company's initial technical support comes from the transfer of technology from Kulite

Gain ISO9001:2000 quality system certification

Production capacity improves greatly and sales volume increases by 50%

Gain CE certification

# Company History

2012

Earn good reputation  
in China, USA, UK,  
Germany and Russia

2013

The research and  
development zone is  
founded in Nanjing  
downtown.  
There are 26 engineers,  
all with bachelor degree  
or above. The proportion  
of R & D people is 12%.

2014

Establish Anshan  
Wotian Sensor  
Corp. in China

2015

Establish Wotian  
Sensor Corporation in  
USA

2017

Establish KWT  
Co., Ltd. in Korea  
and Wotian Sensor  
GmbH in Germany



# Company Layout

The largest manufacturer of diffused silicon pressure sensors in China

Headquarter  
Nanjing Wotian Technology Co.,Ltd.  
Founded time:2005  
Location: Nanjing China  
Plant area: 150,000 m<sup>2</sup>  
Building area: 20,000 m<sup>2</sup>  
Employees: 260



# Company Layout



Two modern  
production bases



One North、 one South of China production base has formed complementary advantages to ensure rapid supply of domestic products and large-scale international supply.



**Anshan Factory**  
**Since 2014**

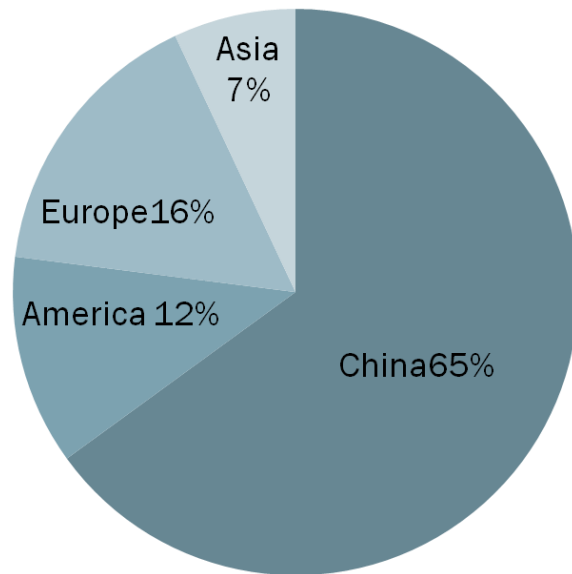
**Korean Company**  
**Since 2017**  
**Nanjing Factory**  
**Since 2005**

**Independent  
R&D  
department in  
Nanjing**

**American Corporation**  
**Since 2014**

**German Company**  
**Since 2017**





# Capacity

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Each year we produce more than 1.5 million pressure sensors of every variety and they have been exported worldwide to more than 70 countries.



# Company Management

**QMS**

ISO9001  
TS16949

**Enterprises  
Informatization**

CRM+PLM+  
ERP+MES  
.

**Process  
automation**

The key processes  
in the production  
process are fully  
automated.

**Production  
System**

Lean production  
system

01



ISO9001

02



CE

03



Ex-proof

04



RoHS



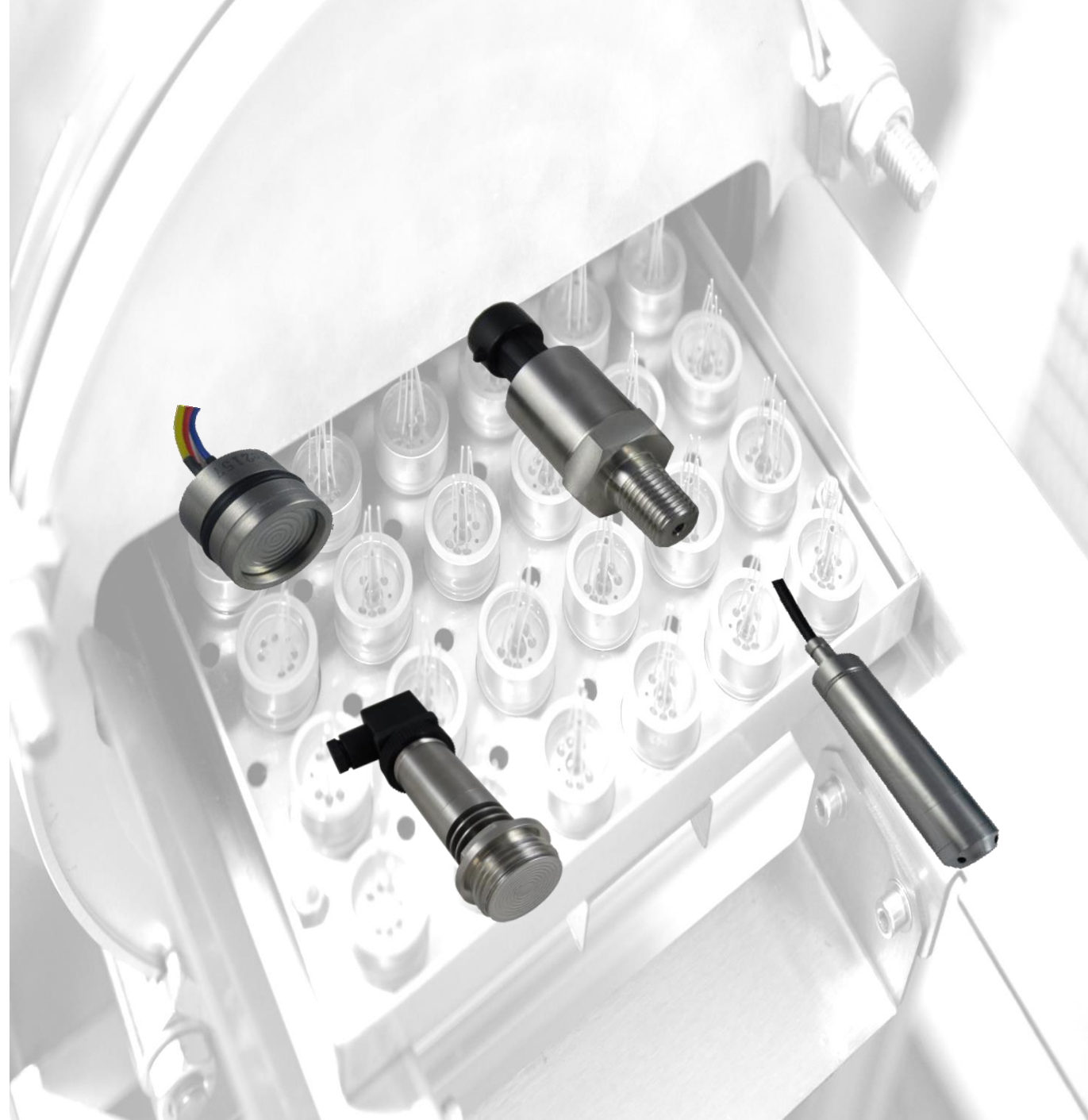
# Introduction of sensor production

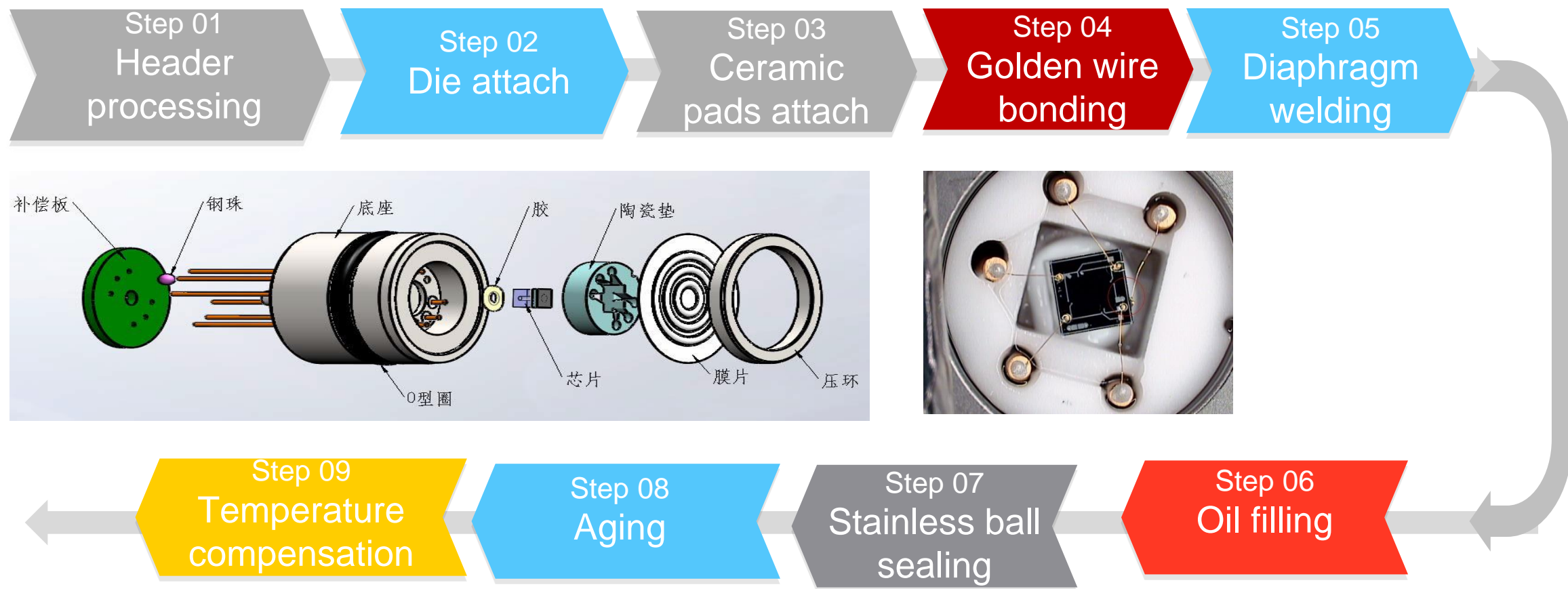
# Principle

The principle of piezoresistive of diffused silicon

$$U = IR$$

The resistance of a diffused silicon material changes proportionally when the pressure changes, and this characteristic of silicon is used to measure the pressure



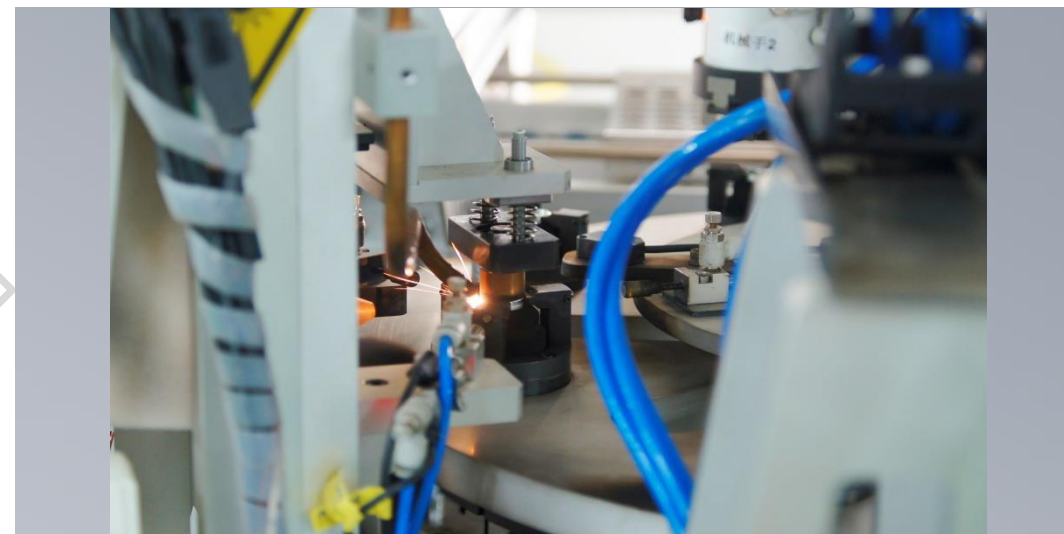






## Golden Wire Bonding

We process products using 5 welding machines which accomplish a high-precision gold ball wire bonding procedure.



## Fully Automated Laser Welding

We spent 3 years developing our fully automated laser welding equipment. It allows us to perform an exceptionally reliable and high-performance welding process.

Step  
6



## Automatic Oil Filling

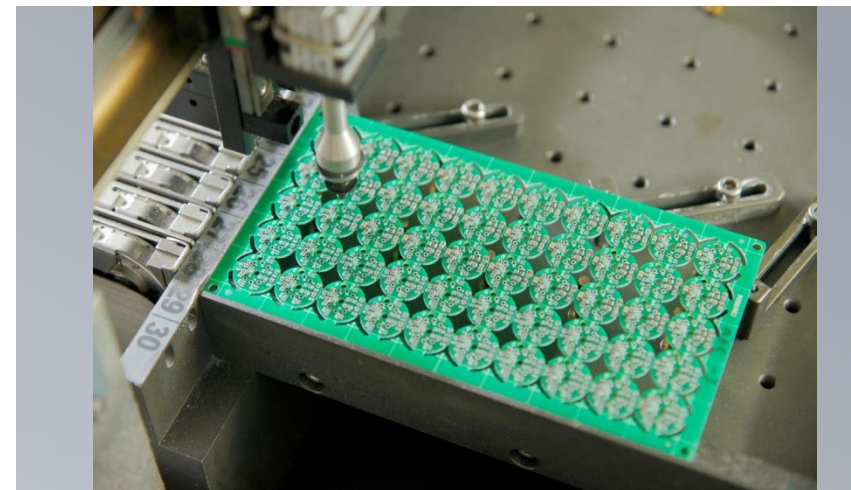
It has been a 3 year long process for our company to successfully develop the automatic oil filling machine. This equipment ensures a high level of vacuum in the oil filling process.







Step  
9

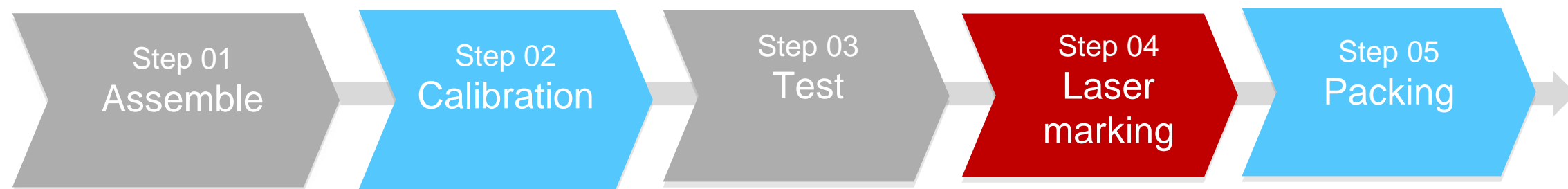


## Temperature Compensation

SMT placement equipment is fully-automated surface mount machine. It attaches each and every pressure sensor to the printed circuit board. This is the solution for any potential incorrect temperature reading.



# Introduction of transmitter production process





# Calibration

We run the pressure transmitters through **zero-position**, **middle-position** and **full-range** calibration procedures.

Pressure Sensor

Pressure Transmitter

Pressure Switch

Others

## Pressure sensor overview

# Pressure Sensor

The most standard and popular sensor applied in air and liquid pressure measuring



PC10 ( Diameter 19mm)

E

A high stability-sensitivity  
imported chip

Long term stability and easy to  
amplify the signal

Large temperature  
compensation

All welded with 316L

Ranges: -100kPa~0~10kPa...100MPa

Input impedance: 2k $\Omega$ ~5k $\Omega$ (constant current); 3k $\Omega$ ~18k $\Omega$ (constant voltage)

Zero output:  $\pm 2$ mV

Span output: 1.5mA excitation:  $\geq 40$  mV ( $\leq 35$ kPa),  $\geq 60$ mV(other ranges);

10V excitation:  $\geq 60$ mV ( $\leq 35$ kPa), 80~120mV(other ranges)

Excitation: 1.5mA; 10V

Operating temp.: -40°C ~125°C

Compensated temp.: constant current: 0°C ~60°C ( $\leq 35$ kPa), -10°C ~70°C (other ranges);

constant voltage: -20°C ~85°C



# Pressure Sensor



PCM10

Pressure ref: gauge/absolute/sealed gauge  
Range: 0~35kPa...25MPa  
Output and Supply: 4-20mA(24VDC), 0.5-4.5V ratio metric(5VDC), I2C(3.3VDC)  
Accuracy: 0.25%F.S.  
Operating temp.: -40°C ~125°C  
Compensated temp.: 0 °C ~60 °C ( ≤ 35kPa); -10°C ~70°C (other ranges)

E

PCM10 smart pressure sensor is implanted with the high-precision signal processing circuit. The digital signal output of this smart pressure sensor supports I2C interface protocol. The product features small, low power consumption, easy installation, high stability and available for the wide range of applications especially for the small-volume occasions.



# Pressure Sensor

Piezoresistive Silicon Differential Pressure Sensor( $\Phi 19 \times 27.6\text{mm}$ )



PC10D

[

Ranges: 0~10kPa...2.5MPa

Input impedance:  $2\text{k}\Omega \sim 5\text{k}\Omega$

Zero output:  $\pm 2\text{mV}$

Span output:  $\geq 40\text{mV} (\leq 35\text{kPa})$ ;  $\geq 60\text{mV}$  (other ranges)

Excitation: 1.5mA

Accuracy: 0.25%FS(typ.)

Operating temp.:  $-40^{\circ}\text{C} \sim 125^{\circ}\text{C}$

Compensated temp.:  $0^{\circ}\text{C} \sim 60^{\circ}\text{C} (\leq 35\text{kPa})$ ;  $-10^{\circ}\text{C} \sim 70^{\circ}\text{C}$  (other ranges)

# Pressure Sensor

Monocrystalline Silicon Differential Pressure Sensor



PC90D

Ranges: 6kPa, 10kPa, 35kPa, 70kPa, 100kPa, 1MPa

Input impedance: 2k $\Omega$ ~5k $\Omega$

Excitation: 1.5mA

Span output:  $\geq 80\text{mV}$

Operating temp.: -20°C ~100°C

Compensated temp.: -20°C ~85°C

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High accuracy 0.075%-1%

Excellent stability

Good static pressure performance  
:40Mpa

No mechanical moving parts

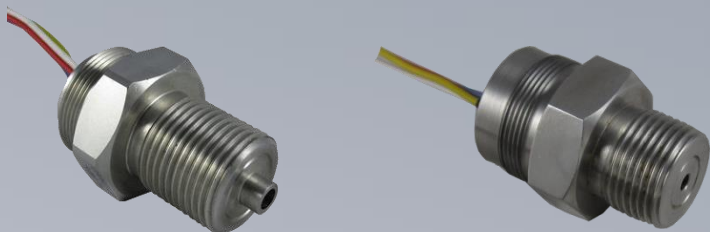
Low power consumption

Full 316L stainless steel integrated design

Constant current excitation

Imported high reliable pressure die

# Pressure Sensor



PC11

Ranges: -100kPa...0~10kPa...100MPa

Input impedance: 2k $\Omega$ ~5k $\Omega$

Zero output:  $\pm 2$ mV

Span output: 1.5mA excitation:  $\geq 40$ mV ( $\leq 35$ kPa),  $\geq 60$ mV (other ranges);

10V excitation:  $\geq 60$ mV ( $\leq 35$ kPa), 80~120mV (other ranges)

Excitation: 1.5mA, 10VDC

Accuracy: 0.25%FS(typ.)

Operating temp.: -40°C ~125°C

Compensated temp.: 0 °C ~60 °C ( $\leq 35$ kPa);  
-10°C ~70°C (other ranges)

# Pressure Transmitter



PCM390

E

All welded structure and digital circuit compensation  
Strong anti-interference and long-term stability.  
Small diameter, easy to install and use.  
A variety of pressure modes and various electrical connections  
all 316L for pressure port  
Suitable for batch production

# Sanitary Pressure Transmitter



PCM350

E

Pressure ref.: gauge , absolute, sealed gauge  
Ranges: -100kPa~35kPa...10MPa  
Output signal: 4~20mA, 0.5~4.5V, 1~5V, 0~5V  
Supply: 24VDC, 12VDC, 5VDC  
Accuracy: 0.5%FS  
Operating temp.: -40°C ~85°C  
Temp. drift: 1.5%FS(-20°C ~85°C )  
Housing: 304  
Wetted part: 316L  
Filling oil: M20  
Electrical connection: DIN43650  
Protection: IP65

# Explosion-Proof Pressure Transmitter



PCM302

E

Pressure ref.: gauge , absolute, sealed  
gauge  
Ranges: -100kPa...0~35kPa...100MPa  
Output signal: 4~20mA, 1~5V, 0~5V  
Supply: 24VDC, 12VDC  
Accuracy: 0.5%FS  
Operating temp.: -40°C ~125°C  
Temp. drift: 1.5%FS(-20°C ~85°C )  
Housing: 304  
Sensor: 316L  
Protection: IP65

# Differential Pressure Transmitter



PCM610

E

Ranges: 0~10kPa...2.5MPa

Output signal: 4~20mA, 0.5~4.5V, 1~5V, 0~5V

Supply: 24VDC, 12VDC, 5VDC

Accuracy: 0.5%FS

Operating temp.: -20°C ~85°C

Temp. drift: 1.5%FS(-20°C ~85°C )

Housing: 304

Sensor: 316L

Filling oil: Silicon oil

Protection: IP65



# Intelligent Pressure Transmitter



PCM460

E

Pressure ref.: gauge pressure, absolute pressure, sealed gauge pressure  
Ranges: -100kPa...0~35kPa...100MPa  
Output signal: 4~20mA+Hart, 4~20mA+RS485  
Supply: 24VDC  
Accuracy: 0.5%FS  
Housing: copper aluminum alloy  
Sensor: 316L  
Protection: IP65

# Intelligent Differential Pressure Transmitter



PCM3051C-DP

E

Ranges(kPa):  $\pm 7.5$ ,  $\pm 37.4$ ,  $\pm 186.8$ ,  $\pm 690$ ,  $\pm 2068$ ,  $\pm 6890$  kPa

Output signal: 4~20mA, 4~20mA+HART

Supply: 24VDC

Accuracy: 0.1%FS, 0.2%FS, 0.3%F, 0.5%FS

Housing: low copper aluminum alloy

Diaphragm: 316L

Filling oil: silicon oil

Protection: IP65

Ex-proof: Exd IIB T6 Gb

# Pressure/Level Transmitter



PCM260

Ranges: 0~0.5m...20m

Output signal: 4~20mA, 1~5V, 0~5V

Supply: 24VDC, 12VDC

Accuracy: 0.5%FS

Operating temp.: -20°C ~85°C

Temp. drift: 2.5%FS(0°C ~60°C , ≤ 3.5m H<sub>2</sub>O);

1.5%FS(0°C ~60°C, other ranges)

Medium temp.: -20°C ~100°C

Housing: 304

Sensor: 316L

Electrical connection: 2088 housing, 2088 housing with display, cable outlet

Protection: IP68

# Digital Pressure Switch



PCM710

E

Ranges: 0~10kPa...100MPa

Pressure ref.: gauge, absolute, sealed gauge

Overpressure: 150%FS

Supply: 12~30V

Display mode: OLED display of 4 digits

Output mode: PNP, NPN

Operating temp.: -25°C ~80°C

Storage temp.: -40°C ~100°C

Load capacity: 24V 1.2A

Accuracy: 0.1%FS, 0.5%FS

Protection: IP65

# Integrated Electromagnetic Flowmeter



PCL-Y

E

Basic error:  $\pm 0.2\%$ ,  $\pm 0.5\%$

Pressure level: DN15-DN600 1.0, 1.6, 2.5, 4.0MPa; DN700-DN2400 0.6, 1.0, 1.6MPa

Lining material: PTFE, PU, CR, PFA, F46, IR

Conductivity:  $\geq 5\mu\text{S}/\text{cm}$ (standard)

Protection: IP65, IP67

Medium temp.:  $-25^{\circ}\text{C} \sim 80^{\circ}\text{C}$

Repetition: 0.1%FS, 0.25%FS

Analog output error:  $\pm 0.02\text{mA}$

Output: 4~20mA, pulse, RS485, HART, Profibus-PA



# Thank you

Our mission: Keep quality increasing and keep cost decreasing