



Chain		Pitch	Inner width	Inner link width	Outer plate width	Bushing $\varnothing$	Pin $\varnothing$	Width over pin	Projection over connecting link	Plate thickness	Plate height	Bearing area	Breaking load DIN	Weight	Connecting links
⚙		$p$	$b_1$ min.	$b_2$ max.	$b_3$ min.	$d_1$ max.	$d_2$ max.	$l_1$ max.	$k$	$s$	$g$ max.	$f$	$F_B$ min.	$q \approx$	
No.	Ind.	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	cm <sup>2</sup>	kN	kg/m	No.
200	<sup>26</sup>	15,0	14,0	18,50	19,00	9,0	6,0	26,0	2,0	2,00	14,0	1,1	12,5	1,25	4,7,111,12
203	<sup>26</sup>	20,0	16,0	22,50	23,00	12,0	8,0	33,0	3,0	3,00	19,0	1,8	25,0	2,10	4,7,11,111,12
206	<sup>26</sup>	25,0	18,0	24,50	25,00	15,0	10,0	37,0	3,5	3,00	24,0	2,5	31,5	2,60	4,7,111,12
209	<sup>26</sup>	30,0	20,0	28,50	29,00	17,0	11,0	43,0	3,5	4,00	28,0	3,1	40,0	4,00	4,7,111,12
212	<sup>26</sup>	35,0	22,0	30,50	31,00	18,0	12,0	46,0	4,5	4,00	30,0	3,7	50,0	4,30	4,7,111,12
215	<sup>26</sup>	40,0	25,0	35,50	36,00	20,0	14,0	53,0	4,5	5,00	35,0	5,0	63,0	6,00	4,7,111,12
218	<sup>26</sup>	45,0	30,0	42,50	43,00	22,0	16,0	63,0	4,5	6,00	40,0	6,8	80,0	8,00	4,7,111,12

<sup>26</sup> Connecting link No. 111 (S) with double cottered pin, i.e. projection k on both chain sides

For details on orders and enquiries see page 131. Sprockets on request.

Chain speeds with bush chains up to a pitch:

- of 20 mm ... up to 5 m/s
- of 40 mm ... up to 4 m/s
- more than 40 mm ... up to 3 m/s

**Connecting links:** According to ISO (...)



No. 4 (B)  
Inner link



No. 7 (A)  
Outer link  
(to be riveted)



No. 11 (E)  
Spring clip  
connecting link



No. 111 (S)  
Connecting link  
with cottered pin



No. 12 (L)  
Single  
cranked link