

CONDENSER & FEEDWATER HEATER TUBES MANUFACTURER

The right choice for power plant tubes

Long lifetime

Secured tightness

Strong corrosion resistance

Zwahlen & Mayr is a Swiss private company specialized in the production of **welded stainless steel tubes for the power generation.**

We supply our tubes for worldwide critical power plant application thanks to our strong technical expertise.

Our process is certified by the main protagonists in the energy field.

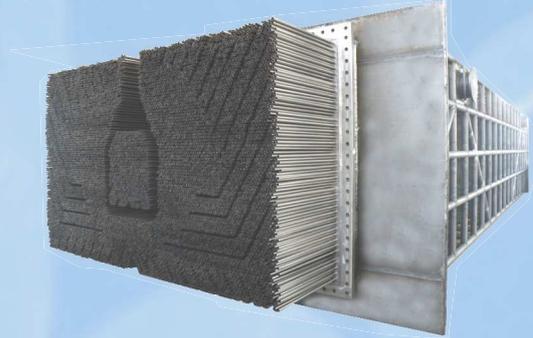
Our products are intended for use in high erosion-corrosion environment like fresh water and sea water.

- ✓ Special treatment to reach a low residual stress corrosion
- ✓ Air under water test on straight and U-tubes
- ✓ Pneumatic test on straight and U-tubes
- ✓ Differential pressure test
- ✓ Ultrasonic test



POWER PLANT CONDENSER

STRAIGHT AND WELDED STAINLESS STEEL TUBES



| OD range | | Wall range | | Length | |
|---------------|-------------|------------|-------------|--------|---------|
| mm | inch | mm | inch | m | ft |
| 15.88 - 31.75 | 5/8 - 1 1/4 | 0.5 - 1.0 | 0.02 - 0.04 | 7 - 19 | 23 - 63 |

Other dimensions and grades on request

| ENVIRONMENT | GRADE | CHARACTERISTICS |
|----------------------------------|--|--|
| Freshwater | TP 304L | Good corrosion resistance |
| | TP 316L | Improved corrosion resistance to chlorides |
| | TP 317L | Improved chloride pitting resistance |
| | TP 317LN | Exceptionally good resistance to pitting and crevice corrosion Very good resistance to various types of stress corrosion cracking |
| Seawater | S31254 (254 SMO®) | Maximum resistance to pitting and crevice corrosion Especially suited for high-chloride environments |
| | Alloy 6Mo | High stability towards pitting corrosion, stress corrosion and intergranular corrosion |
| | Titanium Grade 2 | Excellent resistance to sea water and solutions polluted by chlorides |
| | | Exceptional erosion resistance in a wide range of media |
| | Super Ferritic S44735 (AL29-4C®) | Especially developed for the power plant condenser tubing |
| | | The perfect choice for handling warm seawater (max 50 degrees) |
| | | Provide a much lower and more stable cost than Titanium |
| | | Better vibration and erosion-corrosion resistance than titanium and copper base alloys |
| Super Austenitic N08367 (AL6XN®) | Better heat transfer than austenitic stainless steels | |
| | Superior formability compared to S44735 Improved resistance to corrosion compared to S44735 | |

FEEDWATER LOW PRESSURE HEATER

U-BENT AND WELDED STAINLESS STEEL TUBES



| OD range | | Wall range | | Length | |
|--------------|-----------|------------|-------------|---------|----------|
| mm | inch | mm | inch | m | ft |
| 15.88 - 25.4 | 5/8 - 1/1 | 0.71 - 1.5 | 0.03 - 0.06 | 10 - 30 | 33 - 100 |

Other dimensions and grades on request

| ENVIRONMENT | GRADE | CHARACTERISTICS |
|--|--------------------|--|
| Freshwater | TP 304L | Good corrosion resistance |
| | TP 316L | Improved corrosion resistance to chlorides |
| | Ferritic Alloy 439 | Excellent resistance to stress corrosion cracking |
| | | High thermal conductivity and low thermal expansion |
| | Ferritic Alloy 444 | Immune to chloride stress-corrosion cracking |
| | | Enhanced resistance to pitting and crevice corrosion |
| Good general corrosion resistance to a multitude of environments | | |