



MECCANICA RIZZELLO Ltd. - PRESENTATION

At the time of a more precise and accurate sector research, which has a specific goal to select valid companies as very good partners for us, we have considered appropriate to take into consideration your business reality as a potential partner for a reciprocal growth.

Here we are glad to introduce our company called MECCANICA RIZZELLO Ltd, registered office in Via Miggiano, Taurisano (LE), Italy.

The new location consists of a shed of approx. 2400 m² for the production and an area of approx. 500 m² used for offices and a large car park in the front.

Our company has been on the market since 1977 with the production of hydraulic and oil-hydraulic parts, including blocks, fittings, flanges, bushings, nuts, hoses, pressing bushes, ring fittings, spacers, bolts, valves, caps, hubs and fittings of all kind using materials such as steels of all types and various alloys.

Our best products are realized with steel material 11SMnPb30, certified with 3.1 according UNI EN 10204:2005, including Crash Test. We have got a stock of 180 tons of this material in different dimensions and key sizes.

In the last years our company made important investments with the purchase of a new transfer machine and some multispindle lathes. These new machines of high technology will allow us to increase our client-portfolio.

Our company works exclusively for third parties, as subcontractor, and we produce precise mechanical parts and components of high quality only based on drawings provided by customers. We also offer a technical service to our clients helping them in the selection of materials and of the executive processes.

A special attention is given to the quality control of our finished products. In fact since 2002 the quality system of MECCANICA RIZZELLO Ltd has complied with the requirements UNI EN ISO 9001:2008 (ISO 9001:2008) with certificate N. CERT-11377-2002-AQ-BRI-SINCERT.

The company has also a "Quality Control Room" supplied with the main equipments and control devices:

- Machine for measuring three-dimensional polar coordinates (MITUTOYO);
- Hardness tester;
- Roughness tester;
- Optical gauges;
- Different kind of gauges.

MECCANICA RIZZELLO s.r.l.

Cod. Fisc. e P.IVA 03307170757

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C.C.I.A.A. Lecce - REA n. 216026 R.I. 8085 - Cap. Soc. i.v. € 52.000,00

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Società soggetta a direzione e coordinamento di GRUPPO RIZZELLO SRL



The fleet of our machines consists of many units of computerized numerical control (CNC-machines) and specifically:

- N. 1 Transfer bar lathe with 12 working units;
- N. 1 lathe TECNOV-60x3, with three axles + C-axle, with two spindles;
- N. 2 lathes MAZAK, Mod. QUICK TURN 10, with two axles + C-axle;
- N. 2 lathes MAZAK, Mod. MY 250, with three axles + C-axle;
- N. 1 lathe MAZAK, Mod. INTEGREGEX, with four axles + C-axle;
- N. 1 lathe MAZAK, Mod. NEXUS MY 350, with three axles + C-axle, working length 1500mm;
- N. 1 lathe MAZAK, Mod. MY 250, with three axles + C-axle, working length 1000 mm;
- N. 1 lathe BIGLIA, Mod. B 500, with two axles + C-axle;
- N. 1 lathe BIGLIA, Mod. B 500 Y, with three axles + C-axle;
- N. 1 lathe DAEWOO, Mod. LYNX 200 L, with two axles + C-axle;
- N. 1 lathe DAEWOO, Mod. PUMA 230 M, with two axles + C-axle
- N. 1 lathe MORI SEKI, Mod. CL-20, with two axles + C-axle;
- N. 1 lathe MORI SEKI, Mod. SL-250, with three axles + C-axle;
- N. 1 machining center DAEWOO, Mod. VC 500, with three axles and double pallet;
- N. 2 machining centers MAZAK, Mod. VTC 300, with three axles;
- N. 1 machining center LEADWELL, with three axles;
- N. 1 machining center MAZAK, Mod. VTC 510, with three axles;
- N. 1 multispindle lathe SCHÜTTE SE16;
- N. 2 multispindle lathes SCHÜTTE SD32;
- N. 2 multispindle lathes SCHÜTTE SD50;
- N. 3 multispindle lathes GILDEMEISTER AS 32.

All the lathes have a bar loader in order to execute machining up to maximum of 105 mm diameter bar. On the contrary for more particular machining the company offers CNC -lathes, that have a much larger working area: 400 mm in diameter and 1500 mm in length.

The maximum working area of machining center is 1740x760x510 mm. One of these has moreover a fourth axle.

In the company there is also a department for traditional mechanical workings consisting of 3 centre lathes, 3 milling machines, different kind of pillar-type drills and 4-CNC band saws. As well there is also a small department for welding of medium-duty components.

For more information you can visit our website www.mecrizzello.it or contact us at info@mecrizzello.it or/and commercial@mecrizzello.it (Foreign Commercial Dept. – spoken languages: English, German, French and Spanish).

Phone: +39 0833 622527; Fax: +39 0833 625240.

We will be glad to give you any required information.

Best Regards

Meccanica Rizzello S.r.l.

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