



AVL Fuel Cell Hannover Fair 2013

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AVL SOFC APU (Auxiliary Power Unit)



Portable power out of diesel fuel
without noise and emissions!



Other markets:



Military



Marine



AVL SOFC APU

- 3kW electrical power
- 10kW thermal power
- el. efficiency ~35%
- Fuel: road diesel (< 15 ppm S)
- 75L, 60kg
- < 55dB(A) noise

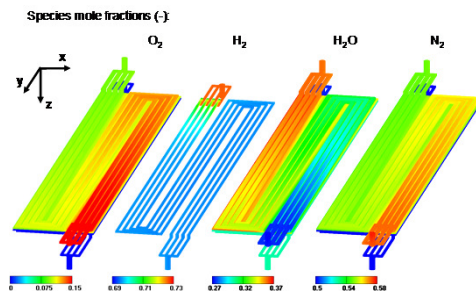
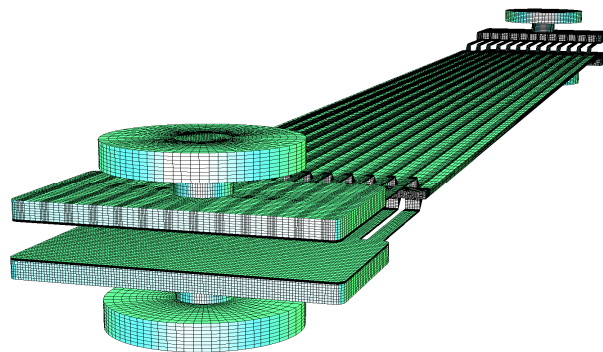


Camping

CFD Analysis of PEMFC Cells and Components



Region	1D or 3D	Solved quantities	Sources
Flow channel	3D	Momentum & pressure	Interfacial momentum
		Enthalpy	Interfacial heat
Gas diffusion layer	3D	Phase mass	Interfacial mass
		Species mass	Species diffusion
Reaction layer	3D	See above	See above + Darcy friction + Capillary force
Membrane	1D	Electrode potential	Temperature Pressure
		Current density	
Membrane	1D	Membrane potential	Species mass fluxes Enthalpy fluxes
		Water flux	
		Crossover fluxes	



Background - Fuel Cell Performance Optimisation

Critical part load operating conditions of fuel cells lead to corrosion effects and reduction of stack **life time**. Many effects are related to problems with **water management**. Performance optimisation therefore requires the identification of the problem(s) and their elimination by modification of cell design, material properties and operational parameters.

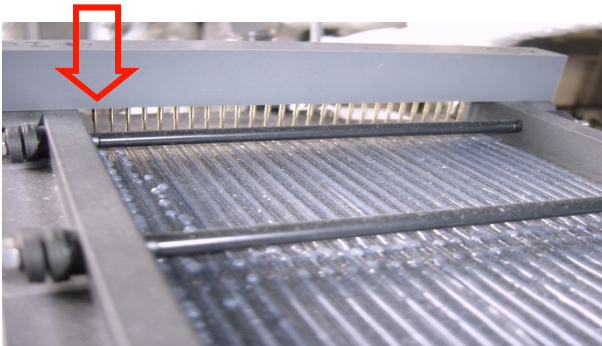
AVL Approach - Simulation

- Consideration of **electrochemical effects, heat transfer and water balance** (generation-condensation-evaporation-transport) in MEA
- Modelling of critical gas permeation effects
- Full 3D treatment of 2 phase flow in porous material and open channels

Customer Benefits

- Validated models with flexibility for different membrane and electrode types
- Experienced engineers for assessment and optimisation
- Standard procedures for meshing (AVL-FAME)
- Applications for industrial & research projects since several years

PEMFC Cell and Stack Diagnostics



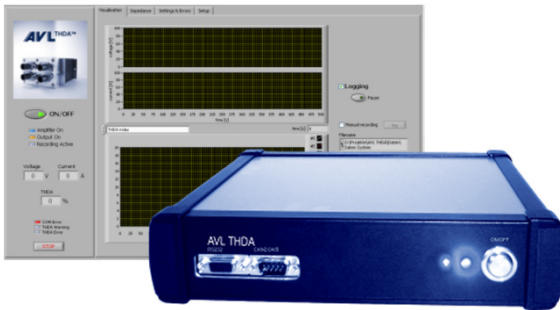
Background for Stack Diagnostics

Usually critical operating status is monitored by measuring the cell voltages individually. Large stacks thus require costly instrumentation and elaborated wiring layouts.

Cost efficient solutions with less complexity are required.

AVL Approach THDA™

- On-line detection of critical FC operating conditions w/o measuring individual cell voltages
- Analysis of the effects of voltage drops instead of measuring voltage drops itself
- THDA technology analysis change in the harmonic distortion content of a superimposed signal



Customer Benefits

- Instrumentation effort is relatively small and of **low complexity** → 2 channel measurement → **cost effective** (no cell voltage measurement required)
- New extended functions enables **identification** of different **causes for critical conditions** e.g. water flooding / membrane drying / cathode- or anode effect

