

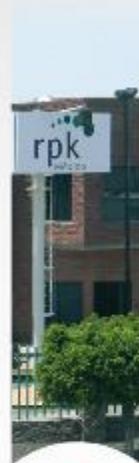
rpk^{•••••}

HISTORY

1974 - Today



1974



2002



2006



2010



2011 - Today

- 1974** > **RPK** is founded in Vitoria-Gasteiz by 19 entrepreneurs.
- 2002** > The first production facility outside Europe, **RPK Mexico** become the platform to supply customers in NA.
- 2006** > **RPK** purchases the company Herckelbout-Dawson Iberica S.A., HEDISA, located in Tarragona, Spain. Nowadays **RPK Metal Forming S.A.U.**
- 2010** > **RPK** begin activities in ASIA by setting up a production facility in Pune, India.
- 2014** > Product diversification investments. **RPK** acquires 3 companies integrated in one called **GASORI**, out of the automotive industry.
- 2015** > A new **Strategic Plan 2015-2018** is developed and a Technical Office opened in Munich-Germany to help our customers.
- 2016** > **RPK Technological Center** is established in Vitoria to enable us to perform FEM, R&D, Laboratory test etc
- 2017** > **RPK China** is under construction in Kunshan, closed to Shanghai, and will be running by April 2018
- 2018** > **RPK USA Technical office in Charlotte (NC)** to be established by the second half of 2018 to help our customers in new developments in Nafta Market
- 2019** > New Strategic Plan 2019-2022 has been released.



RPK GROUP HEADQUARTERS

> 300 people <

It was established in 1974. Located in Vitoria-Gasteiz, Basque Country (North Coast of Spain) and 60 km from Bilbao (International airport and port).
 RPK Vitoria has a built surface of 17.000 m2.
 Activity sectors: automotive, electronics and home appliances.
 Certifications: IATF 16949 and ISO 14001

RPK TECHNOLOGICAL CENTER



> 20 people

RPK TECHNOLOGICAL CENTER

Location: Vitoria - Spain



Was inaugurated in July 2016 with the aim of providing our customers with a complete range of technological solutions and services to improve competitiveness and create a differentiating innovation, using scientific thoroughness by incorporating cutting edge technologies and transforming information into knowledge.

● CHARLOTTE, NC USA

MEXICO



> 160 people <

Total investment 2001-2018: 19,5 M. EUR

RPK Mexico S.A.de CV was established in 2001 with the aim of offering our Services to multinational Clients in the NAFTA area.

Location: Celaya, Guanajuato.

RPK Mexico has a 5.500 m² production plant with a free reserved expansion area of 8.000 m² .

Sectors: Automotive, electrical, electronics and home appliances.

Certifications: IATF 16949 and ISO 14001

INDIA



> 95 people <

Total investment 2009-2018: 10,5 M. EUR

RPK India was established in 2009 with the aim of offering our Services to multinational Clients in ASIA area.

Location: Pune, Maharashtra.

RPK India has a 2.000 m² production Plant with a free reserved expansion area of 18.000 m².

Machinery: State of the Art Technology mainly from Japan, Germany and Italy.

Sectors: Automotive, Electrical, electronics and home appliances.

Certifications: IATF 16949 and ISO 14001

TARRAGONA



> 80 people <

RPK METAL FORMING

Was founded in 1963. It was acquired by RPK S. Coop. In 2006 to expand its portfolio.

Location: Tarragona, Catalonia, Spain.

In 2010 a new company, Bardaji, was bought and integrated into RPK Tarragona in order to increase the catalogue with stamp+bend strip forming.

Sectors: Automotive, electrical, electronics and home appliances.

Certifications: IATF 16949 and ISO 14001



CHINA

KUNSHAN

Kunshan American Industrial Park

RENTING 2000 M²

Starting in 2018 and located in Kunshan New & Hi-Tech Industrial Development Zone (KSND). The park is next to Shanghai - Nanjing Expressway and No. 312 National Highway with its convenient traffic condition it takes only 45 minutes to Shanghai Hongqiao Airport.



NAME:

昆山莱毕慷弹簧有限公司

ADDRESS:

江苏省昆山市玉山镇晨丰路"#\$号%&号房

CITY:

昆山

STATE:

江苏

COUNTRY:

中国

PRODUCTS



Compression springs: from 0.15 mm to 8.00 mm

Spiral springs

Wire forms: from 0.20 mm to 6.00 mm

Torsion / tension springs: from 0.15 mm to 6.00 mm

Rings, Retainer rings, rings for ball-joint

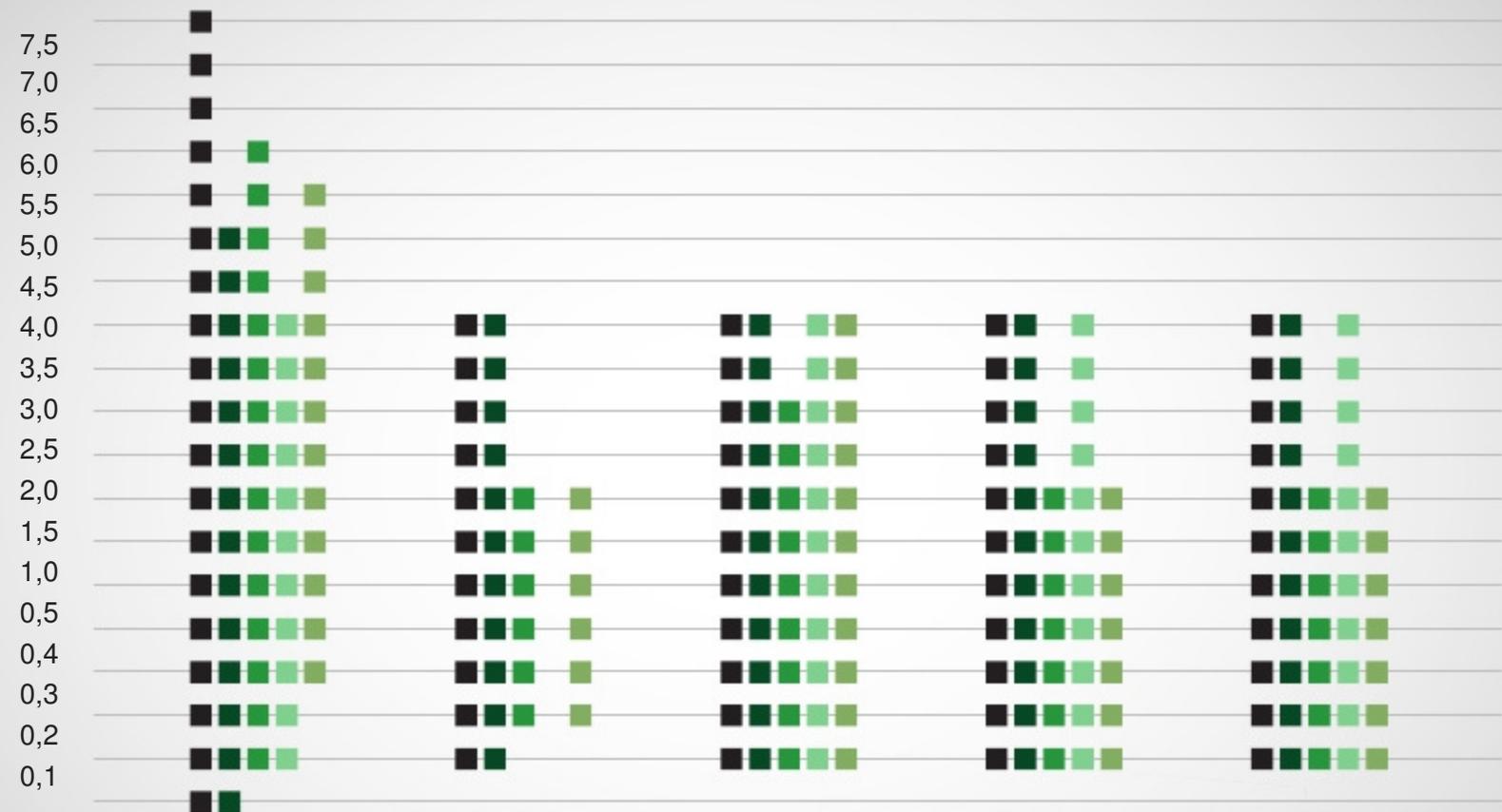
Wave springs

Copper coils

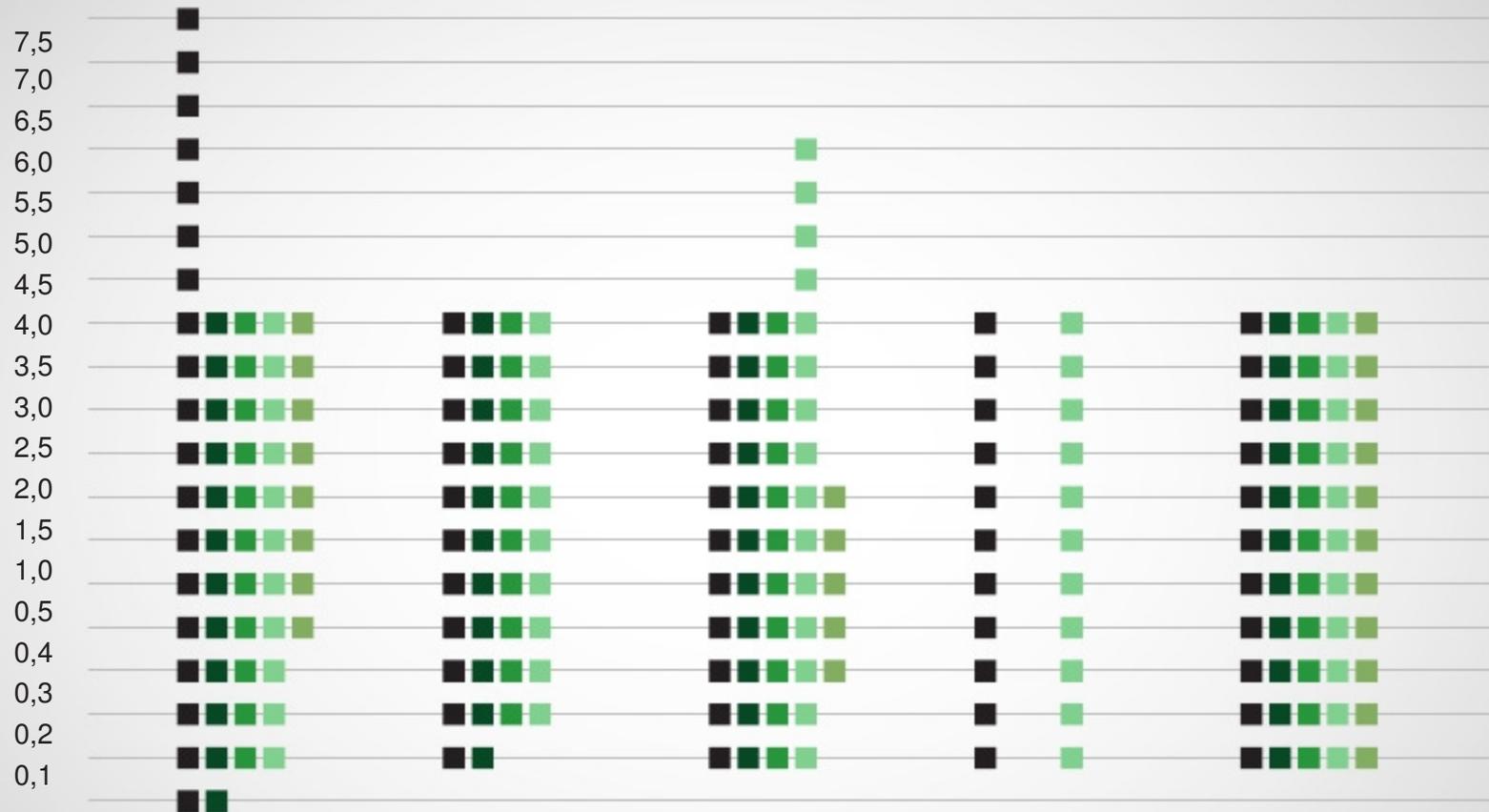
Flat springs and stamped bent parts

Assemblies

VITORIA ■
 MÉXICO ■
 INDIA ■
 TARRAGONA ■
 CHINA ■



VITORIA
 MÉXICO
 INDIA
 TARRAGONA
 CHINA



COPPER
 COILS



RINGS



SPIRAL
 SPRING



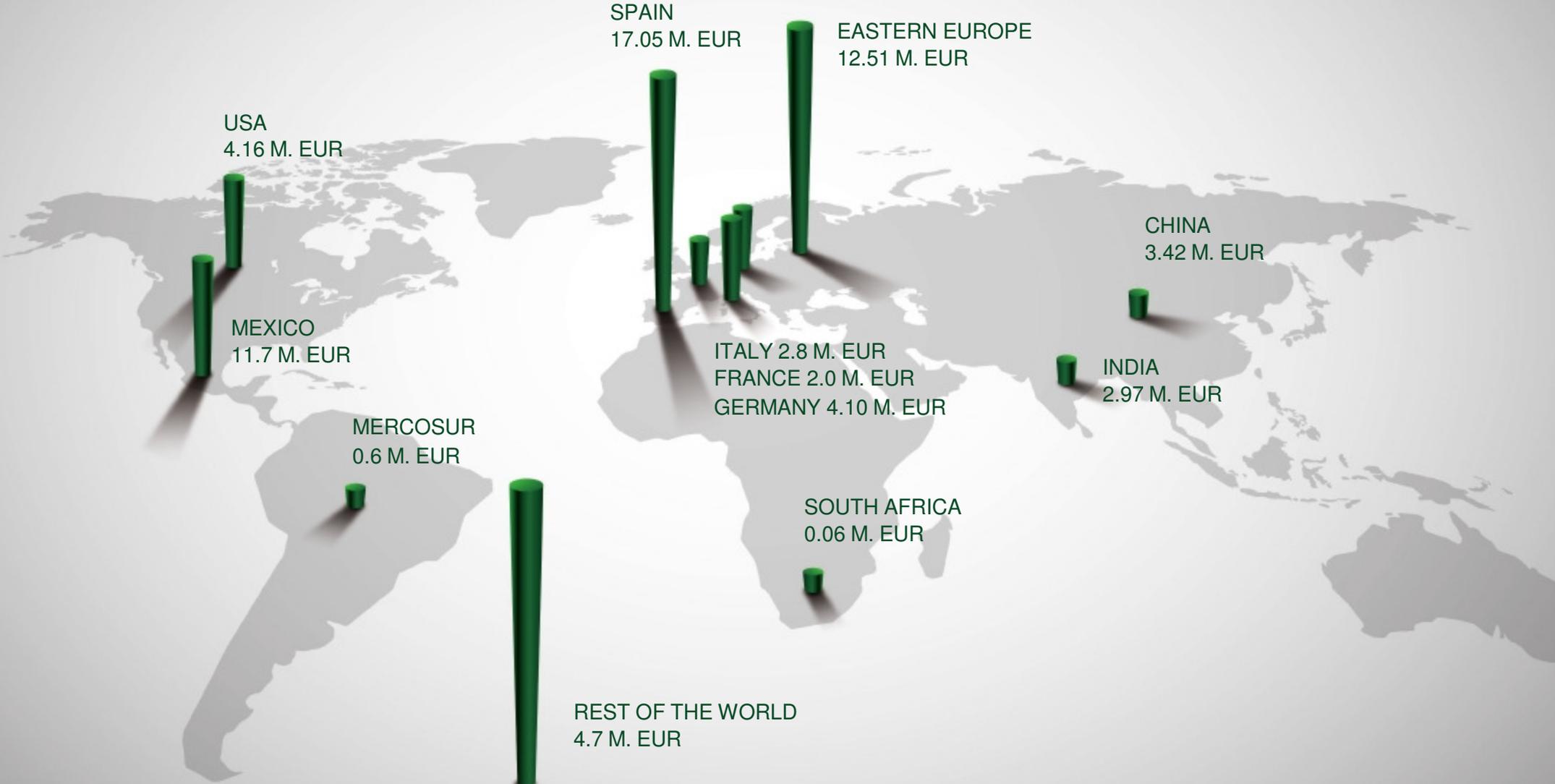
FLAT SPRINGS
 & BENT PARTS



ASSEMBLIES

GROUP SALES 2019

70.90 M. EUR

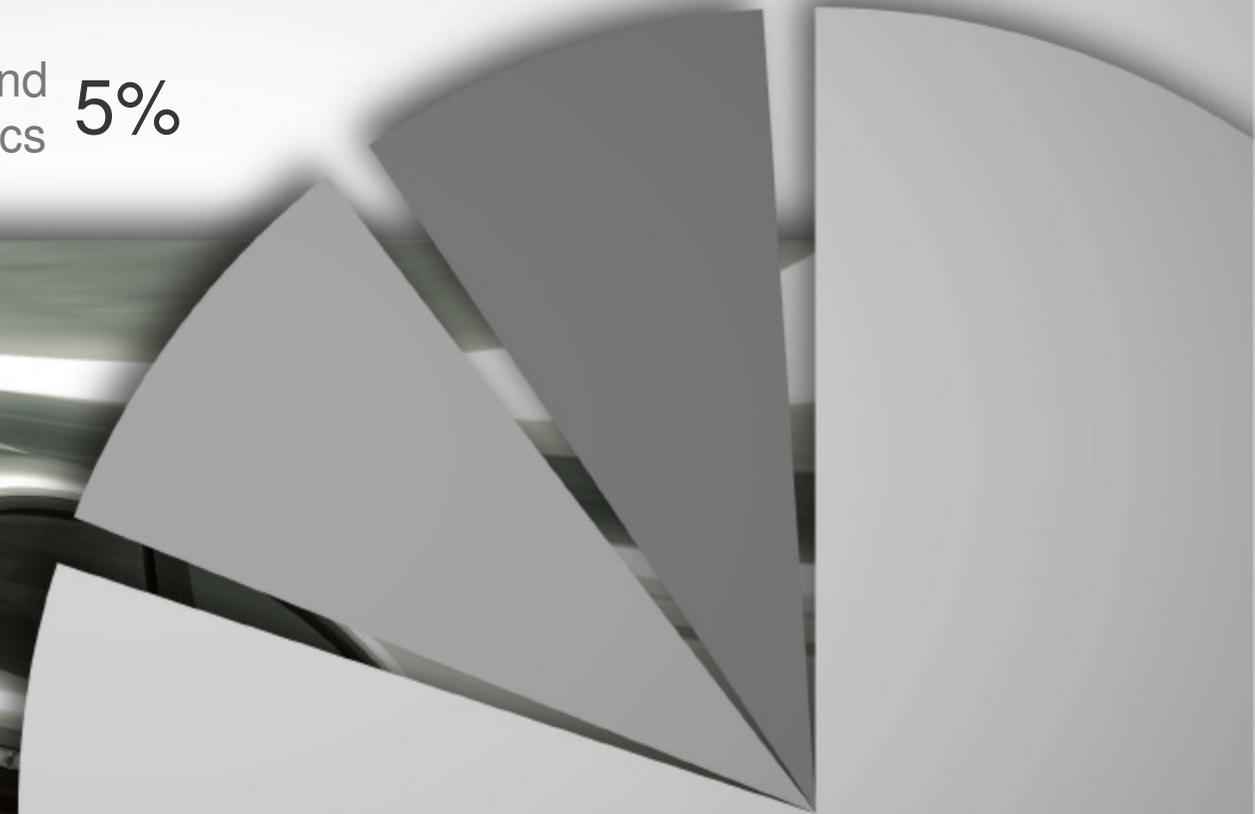


RPK GROUP IN FIGURES

Electric and
electronics 5%

Medical, sports
and solenoids 5%

90%
Automobile



BRAKES SYSTEMS



Disc Brakes, Drum Brakes, Parking Brakes, Caliper, Booster, Master Cylinder, Brake Assist Systems (ABS, EBA) and new Integrated Brake Control.



POWERTRAIN



EGR, Turbo, Gasoline Injectors, Roller Follower Finger(RFF),
Diesel & Gasoline Pumps, Two Steps Valve (TSV), Variable Cam Timing (VCT) (VCP)
Electronic Throttle Control (ETC, ETB), Modular Fuel Unit.



23%

SHOCK ABSORBERS



Rebound Spring, Valve Spring, Intake Spring,
Baffle Spring, Wave Spring for Valve Application.

31%

CLOSURE SYSTEMS



Front Latches, Tailgate Latches, Control Cables, Window Regulators,
Door Modules, Torsion Springs for Handle Module.

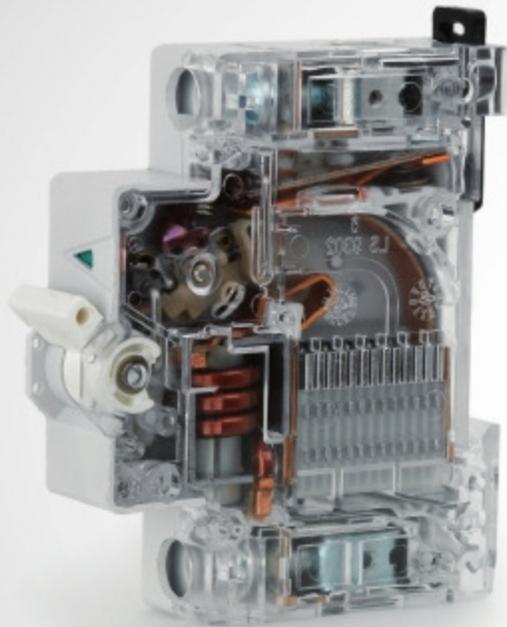
8%

OTHER AUTOMOTIVE APPLICATIONS

STEERING // SAFETY SYSTEMS // PEDALS

MIRRORS // THERMAL // TRANSMISSION CONTROLS // LIGHTING SYSTEM





THE RPK GROUP PROVIDES SOLUTIONS FOR:

DIFFERENT SECTORS

SUCH AS ELECTRIC, MEDICAL OR OTHER
INDUSTRIAL APPLICATIONS

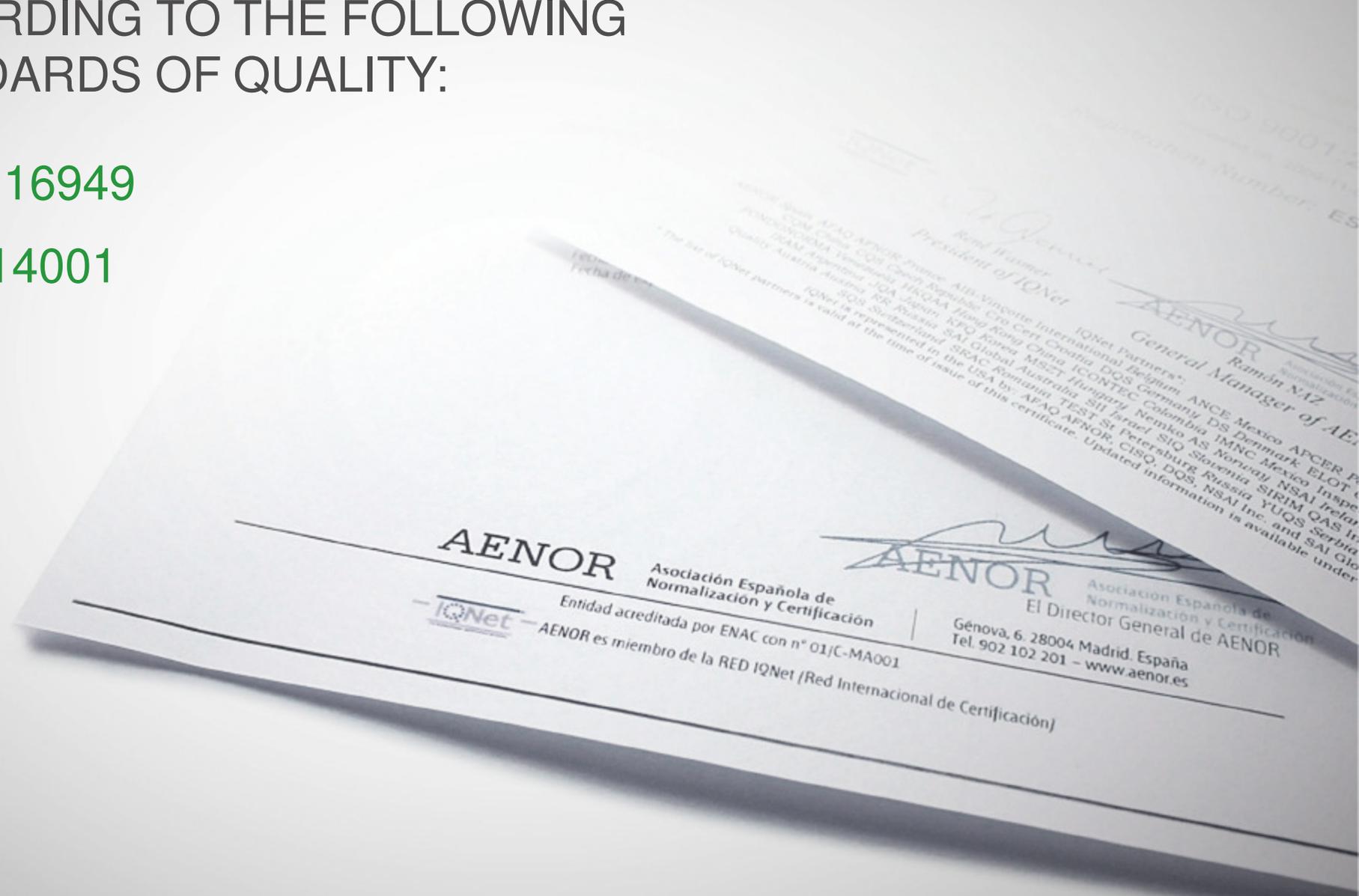
ENGINEERING SOLUTIONS

- Benches for durability
- Residual Stress Analysis
- Climatic test chamber
- Ultrasonic cleaning line
- Finite Element Analysis (ANSYS)
- Salt spray chamber
- IST calculation Software IST
- Elastic meters for Axial - non axial loads, torsion meters



RPK GROUP IS CERTIFIED ACCORDING TO THE FOLLOWING STANDARDS OF QUALITY:

- > IATF 16949
- > ISO 14001



www.rpk.es
