







Laser cutting machines:

	Element	Power	Thickness	Range
 L3030	Semi-automatic cell	3,2 kW	20 mm	3.0 x 1.5 m
 L3030	Semi-automatic cell	4 kW	20 mm	3.0 x 1.5 m


- Loading an unloading is done with a pneumatic jib crane

Press brakes:







	Capacity	Bending length	Clamping system	Axis
 SAFAN DARLEY	65 tonnes	2550 mm	Hydraulic Wila	7 Axis
 SAFAN DARLEY	100 tonnes	3100 mm	Manual Wila	5 Axis

- Off line programming with touch screen controller

Welding:

	Type	Power	Material
 OTC	TIG	315A	Steel, Inox, Aluminium
 OTC	MIG	250A	Steel, Inox

Other production assets:

- Point and stud welding of steel, aluminium and stainless steel
- Plasma cutting, Blind riveting
- Grinding belt for steel and for stainless steel (seperate system)
- Vertical drilling machines
- Rolling machine L=1000mm T=3mm
-  **Haeger** 824 Fastener insertion machine for clinch nuts & bolts (M2,5 - M10)
-  **KALTENBACH** Circular sawing machine for solid bar and tubes (8 - 125mm)
-  **EUROMAC** Corner shear (cutting length 220mm, 4mm thickness)
-  **siegmund** Siegmund welding tables and fixation tools (2200x1200x100mm)
-  **ROSCAMAT** Silent electric adjustable tapping machine
-  **RÖSLER** Rotor deburring machine (3D deburring)

Surface treatments:

- Pickling machine for welds
- Non-ferro glass bead blasting