Lever clamps

Clamping with leverage – speed, safety and strength



The quick, secure, powerful clamping tool

The original BESSEY lever clamps are lightweight, easy to handle, dimensionally stable, and torsionresistant. And the best thing is: they can clamp and release up to 5 x faster than conventional clamps. This is because they use the natural force of the lever, meaning that with just a small amount of effort they can quickly produce large clamping pressures. In addition, the optimised rail profile with greater reserves of force enables a more even application of force – especially under full utilisation of clamping range. The original BESSEY lever clamps are particularly valuable in situations where many clamps have to be applied in a short time, with no risk of loosening due to vibration. Try it out! The lever clamp GH allows you to clamp up to 5 x faster than with conventional clamps.

The SGHS lever clamp – the heavy duty version with a clamping force of up to 9,500 N.





Your benefits at a glance:

1 Secure ratchet mechanism The ratchet mechanism ensures rapid,

controlled, vibration-free clamping. A hardened cam at the end of the lever ensures a long service life.

2 Maximum stability The optimised profile shape with greater reserves of force enables a more even application of force – especially under full utilisation of clamping width. The fixed clamp forged from a single piece with moulded pressure plate is hardened, tempered and galvanised, making it highly durable and torsion-resistant.

3 Forged sliding arm

The sliding arm is serrated and made from tempered, drop-forged steel. For an extremely long service life.

4 Ergonomic clamping and release lever The powder-coated clamping lever has a particularly ergonomic shape. The plastic-coated non-slip release lever provides a secure hold as you release the clamp.

Lever clamps



- Greater reserves of power, thanks to optimised rail profile, for even clamping force build-up, especially under maximum utilisation of the clamping range
- Non-slip trigger release
- Sintered steel cams particularly hard-wearing, low friction due to higher surface hardness
- Quick up to 5 x faster than regular clamps
- Secure vibration resistant
- Strong clamping force up to 8,500 N



Lever clamp GH

| Nº | ←a→ | ←b→ | ÷x→ | 55 | Ø | |
|---------|------|-----|------------|------|------|----|
| | mm | mm | mm | kg | qty. | V2 |
| GH12 | 120 | 60 | 15 x 6 | 0.49 | 10 | |
| GH16 | 160 | 80 | 17.5 x 6.8 | 0.64 | 10 | |
| GH20 | 200 | 100 | 22 x 8.5 | 1.11 | 10 | |
| GH25 | 250 | 120 | 24.5 x 9.5 | 1.44 | 10 | |
| GH30-12 | 300 | 120 | 24.5 x 9.5 | 1.51 | 10 | |
| GH40-12 | 400 | 120 | 24.5 x 9.5 | 1.75 | 10 | |
| GH30 | 300 | 140 | 28 x 11 | 2.27 | 10 | |
| GH40 | 400 | 120 | 28 x 11 | 2.41 | 10 | |
| GH50 | 500 | 120 | 28 x 11 | 2.61 | 5 | |
| GH60 | 600 | 120 | 28 x 11 | 2.84 | 5 | |
| GH80 | 800 | 120 | 28 x 11 | 3.20 | 5 | |
| GH100 | 1000 | 120 | 28 x 11 | 3.59 | 5 | |

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Lever clamp SGHS, heavy duty

N⁰ 5 Ø ←a→ ÷x→ kg mm mm mm qty. SG-25HS 140 3.05 300 30 x 15 SG-50HS 500 140 30 x 15 3.83

V2

5

5



- Heavy design
- Rapid up to 5 x faster than conventional clamps
- Secure vibration resistant
- Strong clamping force up to 9,500 N



Lever clamps





Lever clamp classiX GSH



N⁰ 5 Ø <a>→ ÷x→ kg mm mm mm qty. V2 GSH12 60 13.5 x 6.5 0.49 10 120 GSH16 160 80 16 x 7.5 0.64 10 GSH20 200 100 19.5 x 9.5 1.11 10 GSH25 250 120 22 x 8.5 10 1.44 GSH30 300 140 25 x 12 10 2.27 GSH40 400 120 2.41 25 x 12 10 GSH50 500 120 25 x 12 2.61 5 600 120 GSH60 25 x 12 2.84 5



- Non-slip trigger release
- Quick up to 5 times faster than regular clamps
- Secure unaffected by vibrations
- Strong clamping force up to 7,500 N

Comparison of the first and second line on BESSEY lever clamps

| | BESSEY lever clamps | classiX |
|------------------------------|---|------------|
| Order no. | GH | GSH |
| | | |
| Product range | +++ | ++ |
| Clamping width | 120-1,000 mm | 120-600 mm |
| Throat depth | 60-140 mm | 60-140 mm |
| Optimised rail profile | V | |
| Clamping force | +++ | ++ |
| | 8,500 N | 7,500 N |
| Intellectual property rights | on rail, sliding arm, pressure plate and appearance | |