Cermet grade CTF34T for metal saw tips

CERATIZIT is a high-tech engineering group specialized in tooling and hard material technologies.



Tooling the Future.

www.ceratizit.com

Long service life and easy handling

Take advantage now of our new cermet grade CTF34T for metal sawing. Your benefits: **10% longer service life** compared with common grades available on the market. **Save time and costs** as CTF34T saw tips can now be **ground and brazed even more easily than before**.

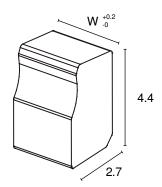
Made to measure for your application

With the new cermet grade CTF34T you can saw a wide variety of **steel alloys** precisely and reliably:

- ▲ Constructional steel (GCr15, SUJ2, SCr420)
- Carbon steel (100CrMnSi6, 20Cr, 1055, SUJ2, 4320H, SCM420)
- ▲ Tool steel (100Cr6)
- ▲ Mould steel (S2Si)

Available geometries

Saw tips in the new cermet grade are obtainable with geometry 50661 (see drawing); other designs are available on request.



Technical specifications:

Main	Density	Hardness		Fracture toughness (SEVNB)	Transverse rupture strength	
constituent	[g/cm ³]	(HV10)	(HRA)	[MPa*m ^{1/2}]	[MPa]	
TiCN+NbC	6.4	1490	91.0	10.0	1960	

100% 98% 96% 94% 92% 90% 88% 86% 80% CTF34T Competitor A Competitor B Competitor C

Competitor comparison:

The new cermet grade CTF34T can show longer service life as compared with competing products.