Planers



- Power Raising worktable by 1/2HP separate motor to achieve high efficient opration.
- · Worktable amounts on 4 strong raising screws.
- · Quick-adjustment equipment for quick adjusting table rolls while encountering with unusual rough bottom workpieces.
- Variable Feed speed system actuated by saparate 1HP motor to meet the needs of different kind of material for powerful feeding and greater safety of operation.
- Anti-Kick back equipment gives operator greater safety.
- Up To 300mm thickness large cutting capacity.
- Sectional in-feed roll, chip breaker.
- 4-Knife cutterhead for more smooth performance.
- Easy Operation knife setting gage.
- 6" Dia. Nozzle Exhaust Hood.
- Two upper outfeed rolls.

P-630 **HEAVY DUTY PLANER**

STANDARD EQUIPMENT

3p 7-1/2HP motor; magnetic switch; 6" dia. nozzle eahaust hood; knife setting gage; adjusting spanner.

OPTIONAL EQUIPMENT

G:GRINDING ATTACHMENT

Build-in grinding attachment (1p 1/2HP)to keep knives on good condition to achive better performance and saves the time on replacing knives.

P: POWER TABLE

Power driven worktable rolls for obtaining smooth process while encountering with damp workpiece.

I: INCREASED HORSE POWER

Up to 3p 10HP motor can be fitted upon request.

D: DIGITAL CONTROLLER

This digital controller provides thickness setting and accurate thickness controll.



DIGITAL CONTROLLER (OPTIONAL)

This digital controller provides thickness setting and accurate thickness controll.

Accurately designed well built neat precise structure.







FEATURES

- The Ideal Planer you can choose.
- · Heavy Duty modern looks cast iron body.
- · Uniformly Thickness smooth cutting.
- Anti Kick Back equipment gives operator greater safety.
- Up To 300mm thickness large cutting capacity.
- · Sectional in-feed roll, chip breaker.
- 4-knife cutterhead for more smooth performance.
- · Easy Operation knive setting gage.
- Magnetic switch control.
- 6" dia. Nozzle Exhuast Hood



P-508 **HEAVY DUTY PLANER**



Accurately designed well built neat precise structure.

STANDARD EQUIPMENT

3p 5HP motor, magnetic switch; 6" dia. nozzle hood; knife setting gage; adjusting spanner.

OPTIONAL EQUIPMENT

D: DIGITAL CONTROLLER

Precise digital controller shows the accurate thickness.

G:GRINDING ATTACHMENT

Built-in grinding attachment (1/2HP ,single phase) to keep knives on good condition to achieve better performance and save the time on replacing knives.

P: POWER TABLE

Worktable power raising by 1/2HP separate motor to achieve high efficient operation.

T: POWER TABLE ROLL

Provides powerful and smooth feeding of workpiece.

V: VARIABLE FEED SPEED

Variable Feed speed system actuated by saparate 1HP motor to meet the needs of different kind of material for powerful feeding and greater safety of operation.

I: INCREASED HORSE POWER

■ Up to 7 1/2 HP, 3 phase motor can be fitted upon request.



VARIABLE FEED SPEED (OPTINAL)

Quick-adjustment equipment for quick adjusting table orlls while encountering with unsual rough bottom workpieces.

(Standard for P-630, P-508, P-20)



P-20 PLANER

FEATURES

- Uniformly Thickness smooth cutting.
- Quick-adjustment equipment for quick adjusting table rolls while encountering with unusual rough bottom workpieces.
- Anti Kick Back equipment gives operator greater safety.
- Up To 8" thickness large cutting capacity.
- Sectional in-feed roll, chip breaker.
- Easy Operation knife setting gage...
- Magnetic switch control.
- 6" Dia.dust hood outlet.

STANDARD EQUIPMENT

3p 5HP(for P-20); magnetic switch; 6" dia.dust hood; knife setting gage; adjusting spanner.

MODEL	P-630	P-508	P-20
Capacity			
Max. width of workpiece	630mm (24-13/16")	508mm (20")	508mm (20")
Max. thickness of workpiece	300mm (11-13/16")	300mm (11-13/16")	203mm (8")
Max.depth of cut	8mm (5/16")	8mm (5/16")	8mm (5/16")
Min. length of workpiece	220mm (8-11/16")	220mm (8-11/16")	200mm (8")
Cutterhead			
Number of knives	4pcs	4pcs	3pcs
Diameter	98mm (3-27/32")	98mm (3-27/32")	80mm (3-3/16")
Cutting circule	102mm (4-1/64")	102mm (4-1/64")	84mm (3-3/8")
Speed	4800R.P.M.	4800R.P.M.	5200R.P.M.
Table size			
Width	685mm (26-31/32")	562mm (22-1/4")	562mm (22-5/32")
Length	870mm (34-5/16")	748mm (29-1/2")	713mm (28")
Feed rolls			
In-feed(sectional)	76mm-one (3")	76mm-one (3")	76mm-one (3")
Out-feed(solid)	60mm-two (2-3/8")	60mm-one (2-3/8")	60mm-one (2-3/8")
Table roll(solid)	72mm two (2-7/8")	72mm two (2-7/8")	72mm two (2-7/8")
Feed rate	(34-5/16")	(34-5/16")	(34-5/16")
Overall dimension(LxWxH)	1305x960x1200mm	1170x868x1200mm	1108x762x1136mm
	(52x38x48")	(46x35x48")	(44x30x45")
Packing dimension (LxWxH)	1130x970x1320mm	1280x870x1280mm	1280x800x1200mm
	(55x39x52")	(51x35x51")	(51x32x48")
Net weight	820kgs(1804lbs)	720kgs(1584lbs)	420kgs(924lbs)
Gross weight	920kgs(2024lbs)	820kgs(1804lbs)	520kgs(1144lbs)
Gronding attachment	30kgs(66lbs)	30kgs(66lbs)	

The above data are not binding to details as improvements are incorporated from time to time.

Planers Series

An Extra Large Production Planer at Great Cost Savings.

P-530 HEAVY DUTY PLANER P-508 HEAVY DUTY PLANER P-20

Heavy... Precision... Big Capacity... Quality Features... Makes This

Planer Particularly Suited for Door Planing Operations.

CKM[®] Quality & Service

^{*} All specifications, dimensions and design characteristics shownin this catalogue are subject to change without notice.