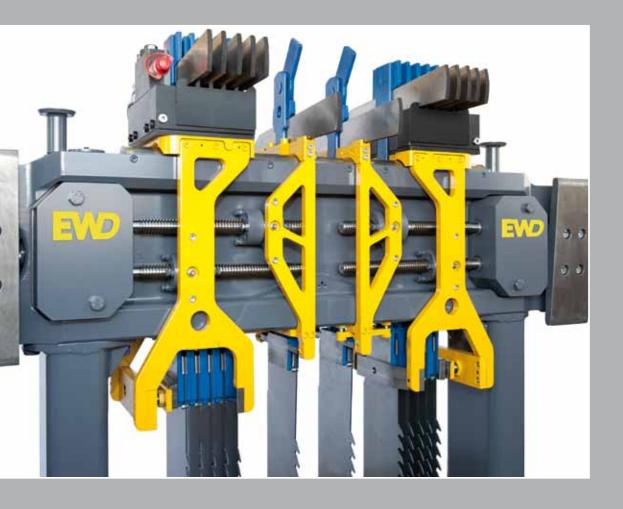
The new flexibility for a sash gang sawmill

VARIO SV4



Electric sawing width adjustment in 4 steps





Quad electric sawing width adjustment for 2 saw clusters and 2 split saws

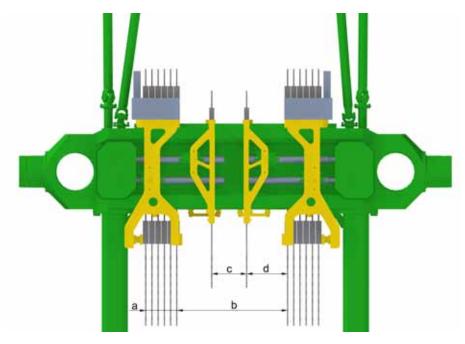
The two saw clusters and two split saws on four independently adjustable spindles enable a rapid switching between live sawing and sawing of one, two or three products. In case of cutting patterns with four products a mid saw can be mounted. Size tolerances due to sawdust contamination are excluded.

The cutting patterns are saved and can be selected via control panel with touch elements in the operator chair. Adjustment of the saw packages is also possible during sash gang operation at the control platform.

The VARIO SV4 is available for the sash gang types HDN, HDSN, HDE-S and GDZGE.

Туре		HDN 600 - VARIO SV4		
Sash width	mm	745		
Sash clearance	mm	700		
Stroke	mm	600		
Revolutions	1/min.	290		
Minimum distance between saws	mm	18 (Live sawing)		
Maximum distance between saws	mm	360 (center piece)		
Adjustment speed	mm/s	5		
Adjustment time max.	S	35		

Dimensions (in mm)



Designation	HDN 600 - VARIO SV4				
Length of saw cluster	а		mm	125	
Distance between the "saw clusters"	b	max. min.	mm mm	400 62	
Distance between the "adjusting saws"	С	max. min.	mm mm	360 18 *	
Distance between the "adjusting saws" and the "saw clusters"	d	max. min.	mm mm	180 18	

^{* 40} mm when using a fix mid saw

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Due to constant product improvements or developments the illustrations and specifications contained in this brochure are subject to change without notice.