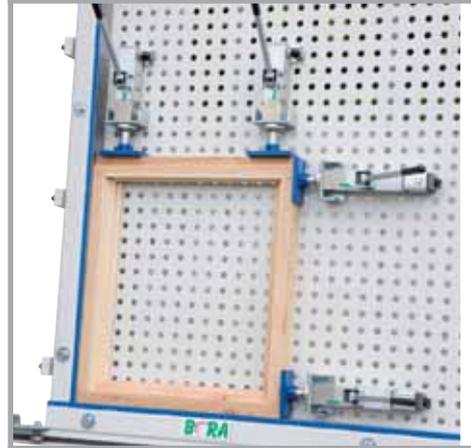




Maschinenbau

*1000 and 1
options*



Gluing Presses





Gluing Presses

The universal perforated plate press BORA is ideal for manufacturing doors, frames, steps, irregular shapes etc. It's perforated plate consists of 8 mm thick steel plate with 21 mm diameter holes on 50 mm centers.

BORA is based on a torsion free steel construction with heavy duty, machined steel beams (along the entire left side and bottom) forming a precision right angle for squaring.

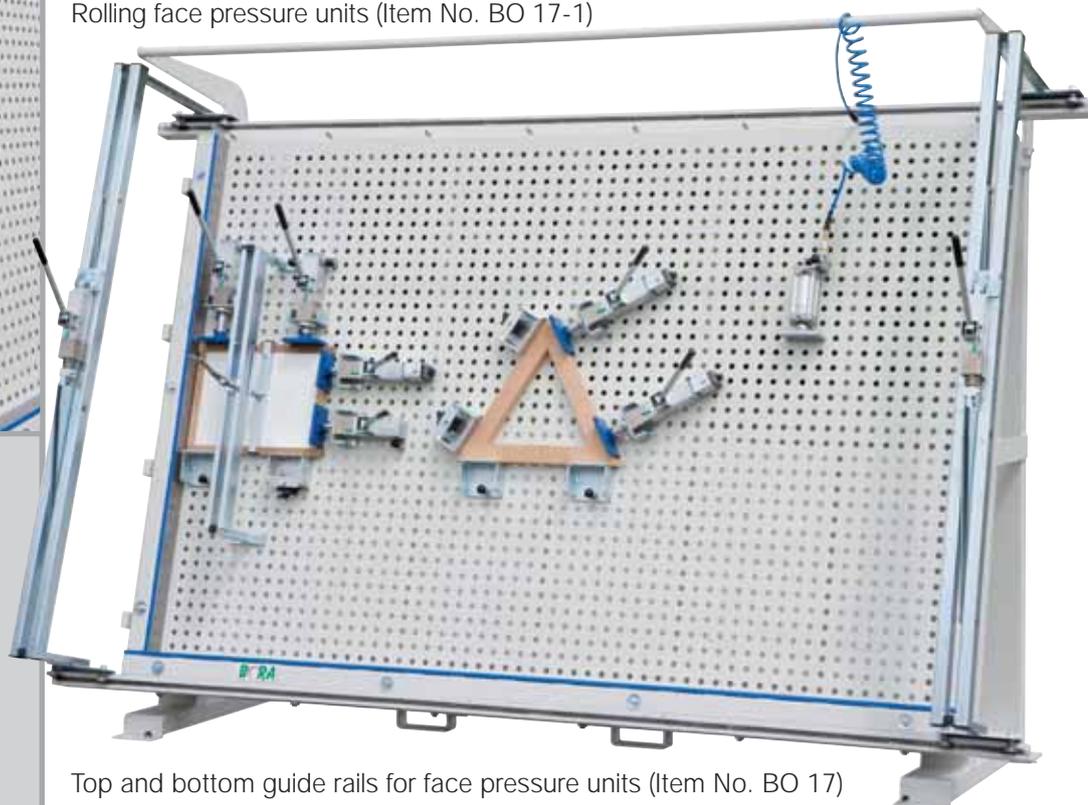
The extensive range of accessory items ensures optimal performance for the construction of all your workpieces.



The range of accessory items is diversified. Rotating and non rotating pressure cylinders are available options in both hydraulic and pneumatic. They are complemented by various single abutments.

Face pressure units of diverse sizes are available for the safe fixing of the workpieces.

Rolling face pressure units (Item No. BO 17-1)



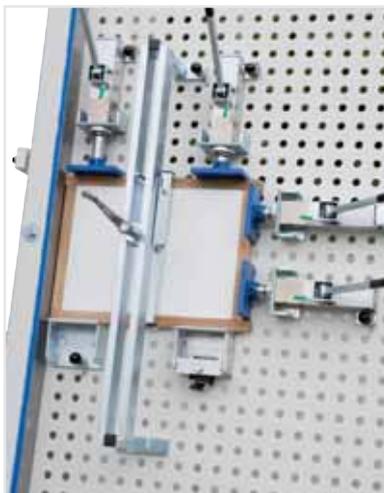
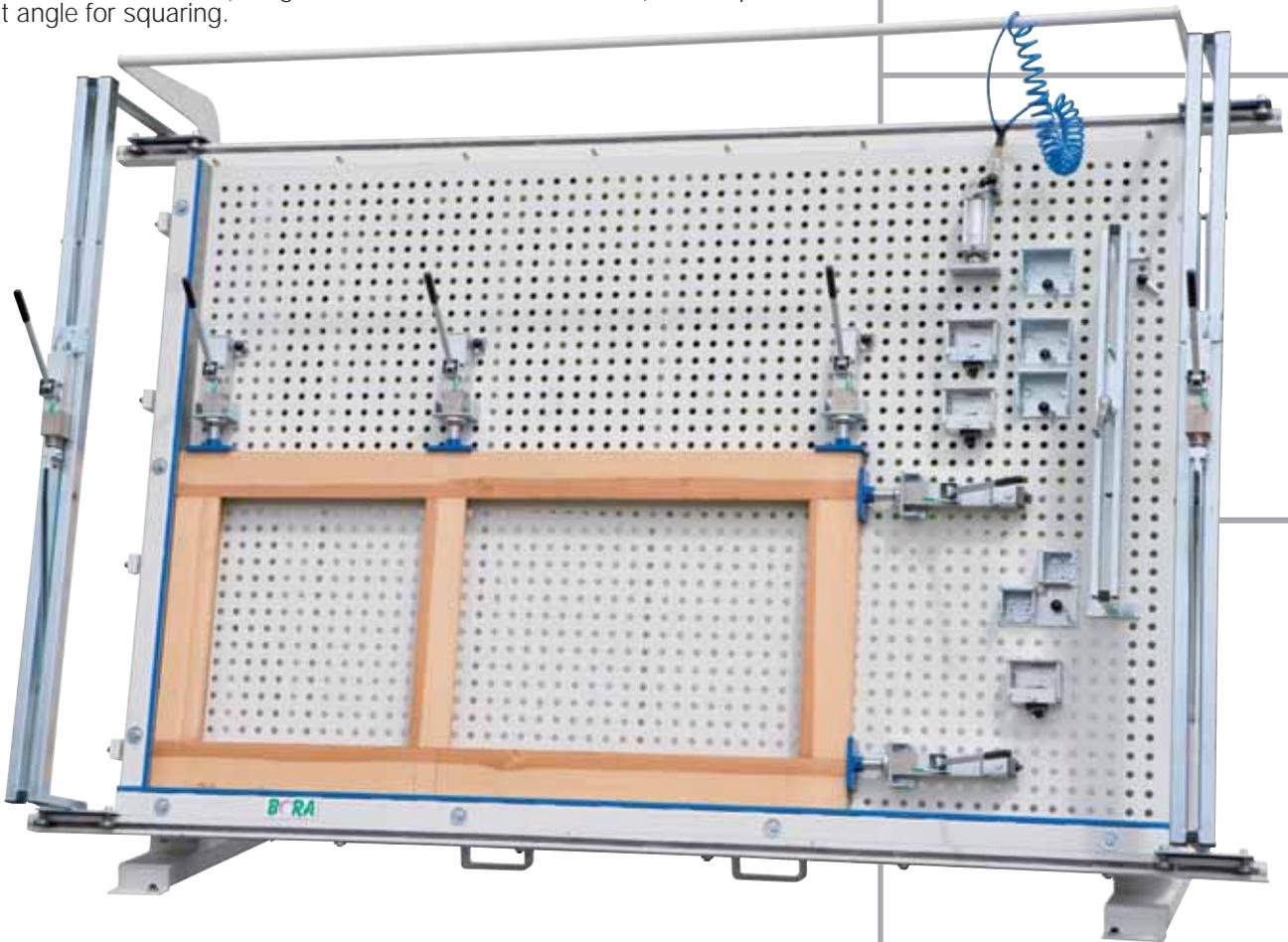
Top and bottom guide rails for face pressure units (Item No. BO 17)



Maschinenbau

With a wide range of accessories, the sophisticated perforated plate system of the BORA press allows applications limited only by your imagination. Multiple work zones can be set up anywhere on the grid for simultaneous pressing of multiple/varying parts.

Machined steel beams (along the entire left side and bottom) form a precision right angle for squaring.



Cupboard units, drawers and other geometric bodies can be glued quickly and safely with the corpus press (Item No. BO 44).

Abutments which can be used flexibly work together with the necessary number of press units and thus represent an independent pressing device.

The workpiece is additionally fixed with two tension belts to ensure that the form is at a suitable angle.



Gluing Presses



Maschinenbau



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Accessory items and technical Data

Type	Item-No.	Working Dimensions Width x height	Outside measurements Width x height x depth
BORA I	BO 01	2,500 x 1,500 mm	3,150 x 2,150 x 900 mm
BORA II	BO 02	3,000 x 2,000 mm	3,650 x 2,650 x 1,050 mm
BORA II-L	BO 02-L	4,000 x 2,000 mm	4,650 x 2,650 x 1,050 mm
Special designs		on request	
Painting		RAL 9002, off-white	
Counter bearing		zinc-plated	

Accessory items



Squaring corner,
 1 side adjustable
 via screw, non ro-
 tating, with 2 self
 locking pins

Item-No. BO 11



Hydraulic pressure
 cylinder, rotating
 with corner
 pressure device
 90°

Item-No. BO 28



Pressure pad with
 spindle clamping

Item-No. BO 14



Counter pressure/
 stop, rotating, mag-
 netic locking at
 desired angle

Item-No. BO 07



Hydraulic pressure cy-
 linder, non rotating,
 with 2 self locking pins

Item-No. BO 04



Rolling ladder with
 safety rollers

Item-No. BO 24



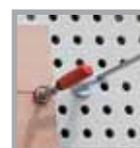
Adjustable counter
 pressure/stop, non
 rotating with 2
 self locking pins

Item-No. BO 08



Hydraulic pressure
 cylinder, rotating, with
 magnetic locking

Item-No. BO 05



Clamp for fixing
 of workpieces

Item-No. BO 16



Counter pressure/
 stop, non rotating,
 with 2 self locking
 pins

Item-No. BO 06



Pneumatic cylinder,
 non rotating, with
 2 self locking pins

Item-No. BO 18



Air supply portal
 with 8 cord couplers

Item-No. BO 23



Squaring corner,
 non rotating, with
 2 self locking pins

Item-No. BO 10



Pneumatic
 pressure beam
 with 2 self
 locking pins
 Item-No. BO 20



Spacer,
 5 mm thick

Item-No. BO 31

The price list 'gluing presses' gives information on the complete range of accessory items.