FORTE BRAZE

Sandwich/Trifoil Brazing Strips

for TCT Saw Blades

Sandwich/Trifoil is a composite material with the brazing filler metal on either side of a central copper core. FORTEBRAZE sandwich/trifoil strips are ideal for brazing large carbide pieces of more than 2mm in any dimension. Sandwich/Trifoil is designed to artificially thicken a joint, relieving stress and reducing the incidence of cracking. The addition of manganese improves wetting on difficult to wet grades of carbide.



PRODUCT CODE	EN 1044	AWS A5.8	ISO 17672	Ag	Cu	Zn	Ni	Mn	Melting Range °C
7049TRI	-	-	-	49	17	22	5	7,0	680-705
7050TRI	-	B-Ag24	Ag450	50	20	20,5	0,5	-	660-705





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