



**WPR TAKA
ACADEMY:**
TRAINING
EDUCATION
RESEARCH

WPR/TAKA ACADEMY
institutionalizes the tireless
work of research, development,
application innovation and quality
control that have always been
the beating heart of WPR-TAKA.



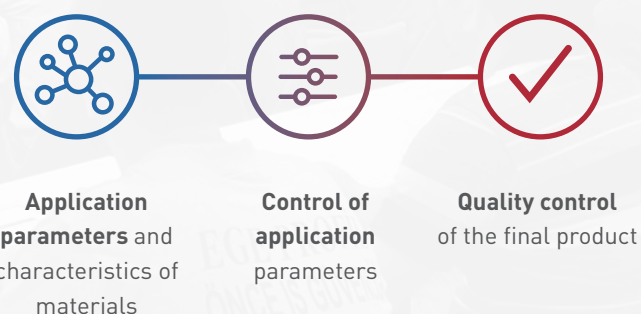
THE PERFECT
ADHESIVE



WPR/TAKA ACADEMY transfers the fundamental
knowledge of the wrapping application process
of profiles/panels thanks to:

- **Personalized training programs with different
learning modules, in the classroom or on-the-job**

The WPR/TAKA ACADEMY training courses
give operators the tools to explore
and implement their knowledge regarding:



Do you want to know what the
WPR/TAKA Academy can do for your business

Contact us at academy@wprtaka.it



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- **Laboratory reports in accordance to RAL 716**
- **Technical advice**
- **Analysis of materials**
- **Simulation of production conditions**
- **Analysis of defects**
- **Development of new adhesives
for new application materials**
- **Process optimization**
- **Tutorials**



INTERIOR

LAMINATION OF MDF, CHIPBOARD AND WOOD

	Viscosity at 140°C mPa.s	Open time (m.i) Sec	Setting time (m.i) Sec	Cross-linking Days	Support Type	Application temperature °C	Packages Kg
2308.28P <ul style="list-style-type: none">- Excellent wettability- Long open time- Suitable for various foil types- Good initial bond strength	25.000 +/- 5.000	50-60	8-11	2-3	MDF - CHIPBOARD - WOOD	120-150	2-20-200
2308.25P <ul style="list-style-type: none">- Good open time- Excellent bond strength- Excellent for difficult geometries- High working speed	45.000+/- 10.000	50-60	6-8	2-3		130-160	2-20-200
2308.25PV <ul style="list-style-type: none">- Excellent bond strength at high temperatures- For CPL with difficult geometries- Very high working speed- Top performance	45.000+/- 10.000	50-60	6-8	2-3		130-160	2-20-200
2308.1T <ul style="list-style-type: none">- Excellent wettability- Excellent spreadability- High quality finish for high gloss panels- Immediately applicable with primer-less foils (PET and PVC)	30.000+/- 7.500	50-60	7-9	2-3		120-140	2-20-200
2308.5 <ul style="list-style-type: none">- Excellent wettability- Excellent open time- Immediately workable with primer-less foils (PET and PVC)- Excellent working speed	32.500+/- 7.500	50-60	6-7	3-5		120-150	2-20-200

ROLLCOATER

		2308.11 <ul style="list-style-type: none">- Very long open time- Excellent wettability- Super finish for high gloss foils- Long life time in the machine	2308.75 <ul style="list-style-type: none">- Medium opening time- Excellent finish with high gloss foils- Good workability- Very good stability in the machine	2308.40/41 <ul style="list-style-type: none">- Low viscosity- Excellent open time- Low adhesive consumption- Good wettability
Viscosity at 140°C	mPa.s	10.000+/-5.000	7.500 +/-4.500	7.000 +/-3.000
Open time (m.i)	Min	12-15	3-5	3-5
Setting time (m.i)	Sec	13-15	9-11	8-10
Cross-linking	Days	3-5	3-5	3-5
Support	Type	MDF - CHIPBOARD - WOOD		
Application temperature	°C	110-140	110-140	110-140
Packages	Kg	2-18-180	2-18-180	2-18-180

EDGEBANDING

		3308.10 <ul style="list-style-type: none">- Excellent wettability on supports and edges- Long open time (> 5 m/min)- Excellent bond strength- Excellent resistance to vapour	3308.5 <ul style="list-style-type: none">- Transparent glue line- Long open time- Versatile for all edges- Excellent for soft-forming- Excellent resistance to vapour	3308.20 <ul style="list-style-type: none">- Excellent wettability on supports and edges- Long open time (> 5 m/min)- Excellent bond strength- Excellent resistance to vapour
Viscosity at 140°C	mPa.s	75.000 +/-15.000	40.000 +/-10.000	70.000+/-20.000
Open time (m.i)	Sec	55-65	72-77	45-50
Setting time (m.i)	Sec	8-10	7-8	3-4
Cross-linking	Days	5-7	3-5	3-6
Support	Type	MDF - CHIPBOARD - WOOD		
Application temperature	°C	130-150	130-160	130-160
Packages	Kg	2-20	2-20	2-20

CLEANER CLEANER FOR MACHINES

CLEANER BLU

Cleaner for melting units, glue hoses and slot nozzles

CLEANER WPR

Cleaner for exterior parts of machines

ROLL CLEANER 2

Cleaner for heated rubber or metal application rollers