

Sealer for Trivalent Black Conversion Coatings

Dipsol's ZTB-118X is a trivalent chrome sealer that meets major OEM requirements for use over trivalent black conversion coatings for both alkaline and acid zinc and zinc alloy finishes. It offers a more uniform black appearance and additional corrosion protection in both barrel and rack applications.

The ZTB-118X sealer is formulated for a long solution life, providing simplified operation and consistent results in everyday production. With available lubricants, it meets OEM friction requirements.

Product Advantages

- **Unique all trivalent chrome sealer.**
- **Provides an improved black appearance and increased corrosion resistance.**
- **Major OEM approvals.**
- **Long bath life and easy to control parameters.**

Technical Overview

ZTB-118X Rack & Barrel Applications

Operating Conditions

Temperature	40 - 50°C
pH	4.0 – 6.0
Immersion Time	5 - 15 seconds
Agitation	Mild air

Typical Process Sequence

