

Chrome Free Clear Topcoat

Dipsol's DIPCOAT CC is a water-soluble inorganic clear sealer for use over conversion coatings for both alkaline and acid zinc and zinc alloy finishes. It is formulated to provide increased corrosion and abrasion performance in both barrel and rack applications for fasteners, screws, and stampings.

DIPCOAT CC is tolerant to chromate and pH variations, providing simplified control to deliver consistent results in everyday production. As a chrome free process, it poses no waste treatment issues. A lubricant can be integrated to meet various torque/tension and coefficient of friction values.



Product Advantages

- **Chrome free clear sealer.**
- **Increased corrosion performance.**
- **Major OEM approvals.**
- **Single additive for simplified control.**

Technical Overview

DIPCOAT CC Rack & Barrel Applications

Operating Conditions

Temperature	Rack: 21 - 54°C Barrel: 21 - 60°C
Immersion Time	40 - 200 seconds
Agitation	Mild air

Typical Process Sequence

