## **OPTIONALS**

- f : Flowmeter
- t : Pre coat system
- s : Safe security system
- w : Wheels
- p : Pulley
- r : Splashproof Ring
- i : Splashproof Ring with interlock sensor

### **OTHER PRODUCTION**

- Magnetic drive pumps
- Vertical pumps
- Cartridges and discs filter pumps
- Active carbon columns
- Precious metals recovery (by resin and electrolytic system)
- Demineralizers
- Oil scream

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ons at any time





MULTIPROCESS FILTERING UNIT

# la fonte grl.it

## **FILTER CHAMBER**

The filter chamber is made of chemical resistant materials with high mechanical strength:

#### • PP HD

- PVC/C
- Stainless Steel 316

The strength of the filtering unit together with the great dimensions assures the good treatment of the galvanic bath for temperatures up to 70 °C. The particular closing system of the filter with 12 swing bolts assures the perfect sealing of the unit making the maintenance simpler. The great filtering surface (6 + 12 m2) of the filter plates and the number of cartridges (32 of 20° or of 30°) reduce the interventions for cleaning of the filter. The special anchoring system of the filter pack on the unit permits the utilisation of cartridges or plates with the same filter pump. The filtering unit is provided with a manometer.



## **PUMP**

It's possible to use magnetic drive or mechanical seal pumps.

Thanks to the operating principle, magnetic drive pumps guarantee excellent working conditions avoiding any leackage.

The nature of the used thermoplastic materials makes the pumps inert to most chemical agents. Conformity to the C€ directives guarantees the very good quality and safety of the pumps.







# **PUMPS BASE**

The shell shape and the high resistance to chemical agents are both ideal for the protection of the motor of the pump and serve as a strong support of the filtering unit.

The presence of a group with double suction and double discharge valve of PP and of a valve between the pump and the filter permits the realisation of both operations (filtration and active carbon treatment) using the same equipment.

## **FILTERS**

The great versatility of the filter unit offers to the operator the possibility to choose between different kinds of filtration or purification with the same unit :

- Process filter paper can be replaced by cartridges by simly changing the filter pack situated inside the filter.
- The different kinds of filtration and purification (paper, meraklon cartridges washable pleated cartridges) permit to choose the appropriate system for every galvanic bath filtration.



FILTERUNITS SERIES BIG											
Mod.	Plates Øxn°	( m² )	Cartridges n° x l"	Mod. pump	Max. performance	nce Overall dimension (mm)	Weight (Kg)				
					pump (I / h)		Plates Filter pump	Cartridges Filter pump			
BIG	460 x 40	6	-	MPP 251 MPP 302	14.000 20.000	640 x 800 x 1330 h	165 170	135 140			
	-	-	36 x 20	MPP 500 MPP 501	30.000 36.000		175 175	145 145			
BIG	460 x 60	9	-	MPP 302 MPP 500 MPP 501 MPP 831	20.000 30.000 36.000 50.000 640 x 800 x 1550 h	180 185	160 165				
	-	-	36 x 30			040 X 000 X 1550 II	185 200	165 180			
BIG	460 x 80	12	-	MPP 500 MPP 501 MPP 831	30.000 36.000 50.000	640 x 800 x 1750 h	210 210 225	-			

SPECIAL VERSION									
Mod.	Plates Øxn°	Mod. Pump	PRE-COAT TANK Dimension (mm)	PULLEY Max. Height (mm)	Weight (Kg)				
BIG	460 x 40	MPP 251 MPP 302 MPP 500 MPP 501	110 x 800 x 1330 h	2500	185 190 195				
BIG	460 x 60	MPP 302 MPP 500 MPP 501 MPP 831	1100 x 800 x 1550 h	3000	200 205 220				
BIG	460 x 80	MPP 500 MPP 501 MPP 831	1100 x 800 x 1750 h	3500	230 230 245				

## **PRE-COAT TANK**

Galvanic bath organic purification happens when the filter chamber is obstructed with active carbon powder. Pre-coat tanks permit to do this operation in the easiest and cleanest way.

Pre-coat tanks offer clean operations, the possibility of facilitating the selfpriming and the possibility to add some products to the bath directly from the pump.



D. Example: BIG / 460x40 / MPP 251 Filter pump 40 plates Ø 460 - Pump MPP 251